Deutsches Institut für Bautechnik
DIBt

Public-law institution jointly founded by the federal states and the Federation

European Technical Assessment Body for construction products

European Technical Assessment ETA-10/0262 of 21 October 2024

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Scell-IT Injection System X-PRO or X-PRO Nordic for concrete
Product family to which the construction product belongs	Bonded fasteners and bonded expansion fasteners for use in concrete
Manufacturer	SCELL-IT 28 Rue Paul Dubrule 59810 LESQUIN FRANKREICH
Manufacturing plant	SCELL-IT, Plant1 Germany
This European Technical Assessment contains	31 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330499-02-0601, Edition 12/2023
This version replaces	ETA-10/0262 issued on 16 May 2018

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.

Specific Part

1 Technical description of the product

The "Scell-IT Injection System X-PRO or X-PRO Nordic for concrete" is a bonded anchor consisting of a cartridge with injection mortar X-PRO or X-PRO Nordic and a steel element. The steel element consists of a commercial threaded rod with washer and hexagon nut in the range of M8 to M30 or reinforcing bar in the range of ∅ 8 to ∅ 32 mm or an internal threaded anchor rod DF-M6 to DF-M20.
The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B 3, C 1, C 2, C 3, C 5 and C 7
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1, C 4, C 6 and C 8
Displacements (static and quasi-static loading)	See Annex C 9 to C 11
Characteristic resistance for seismic performance categories C1	See Annex C 12 and C 13
Characteristic resistance and displacements for seismic performance categories C2	No performance assessed

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	No performance assessed

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330499-02-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

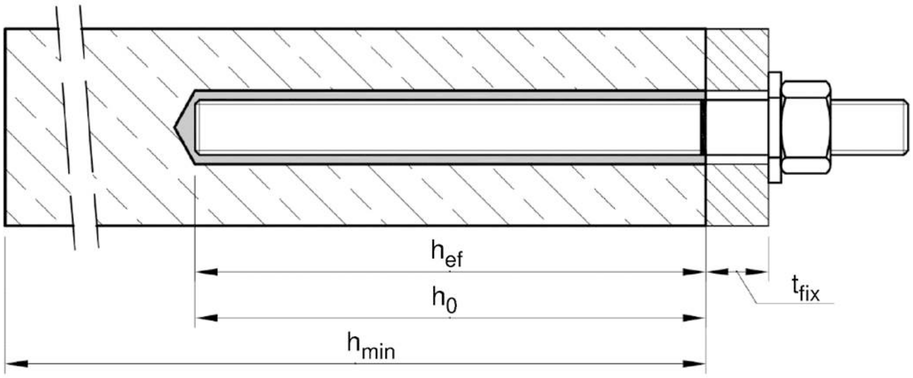
Issued in Berlin on 21 October 2024 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

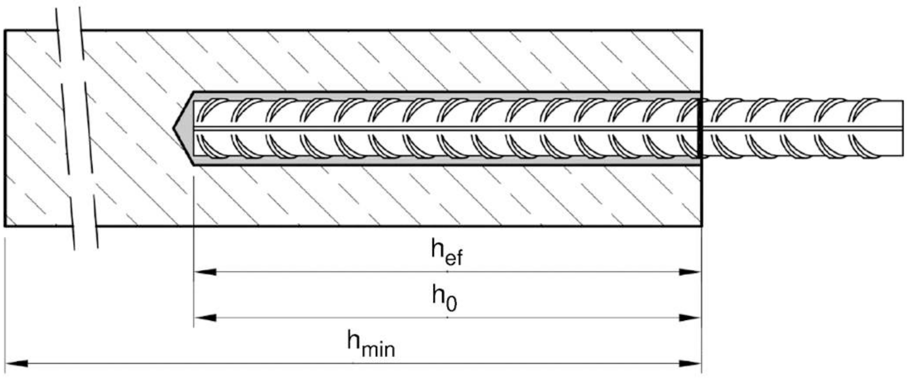
beglaubigt:
Baderschneider

Installation threaded rod M8 up to M30

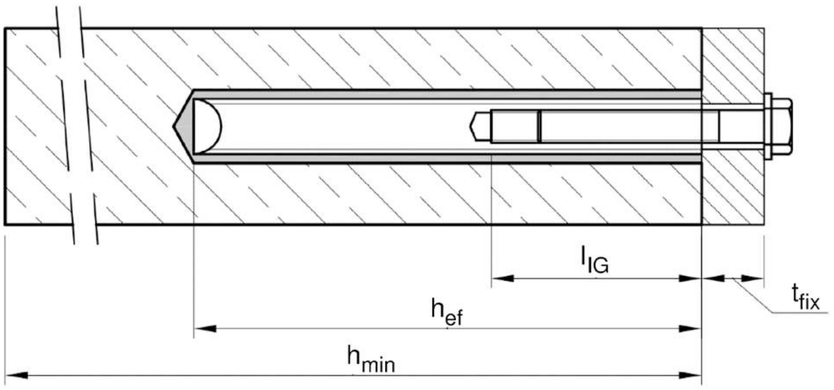
prepositioned installation or
push through installation (annular gap filled with mortar)



Installation reinforcing bar Ø8 up to Ø32



Installation internal threaded anchor rod DF-M6 up to DF-M20



t_{fix}	=	thickness of fixture	h_0	=	nominal drill hole diameter
h_{ef}	=	effective embedment depth	l_{IG}	=	thread engagement length
h_{min}	=	minum thickness of member			

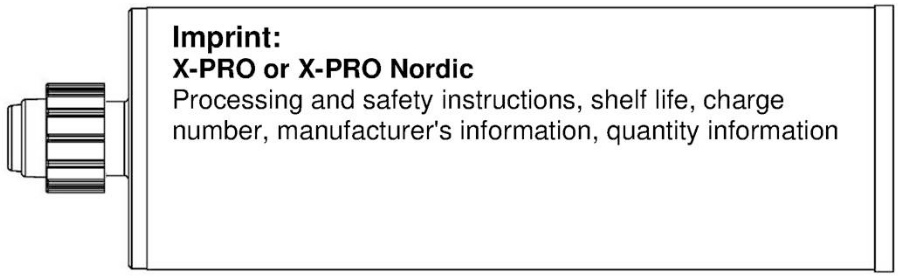
Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Product description
Installed condition

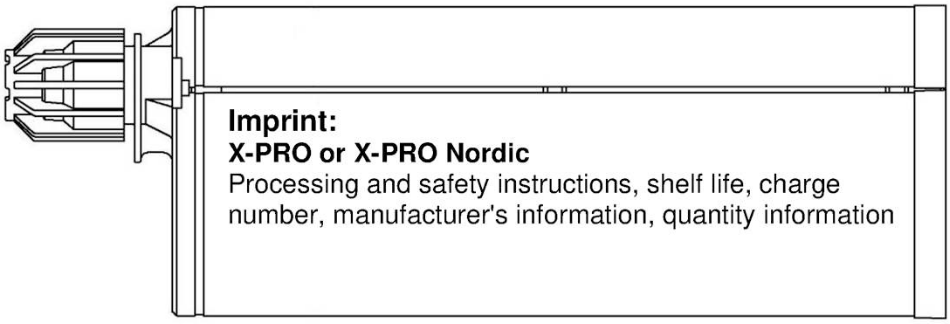
Annex A 1

Cartridge system

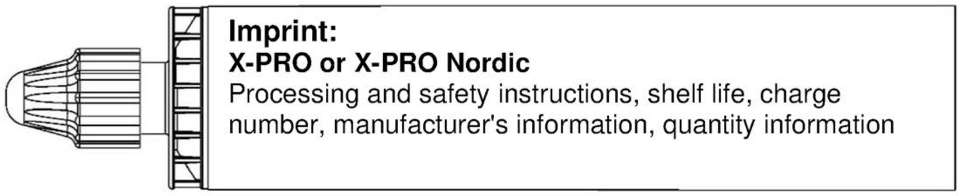
Coaxial Cartridge:
150 ml, 280 ml, 300 ml up to 333 ml and 380 ml up to 420 ml



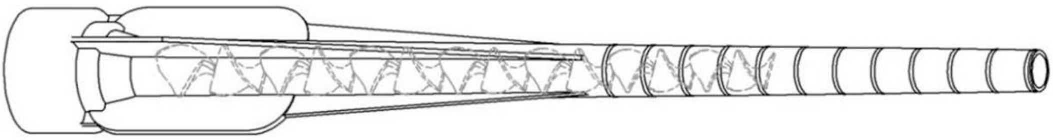
Side-by-Side Cartridge:
235 ml, 345 ml up to 360 ml and 825 ml



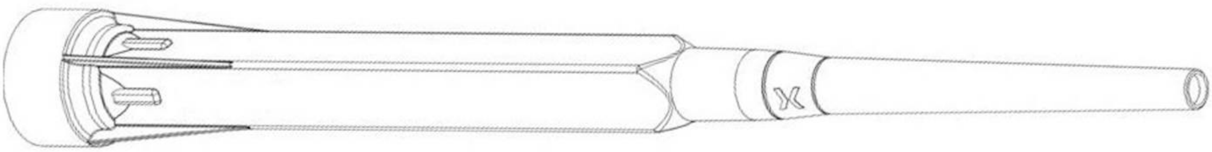
Foil tube Cartridge:
165 ml and 300 ml



Static mixer Static mixer



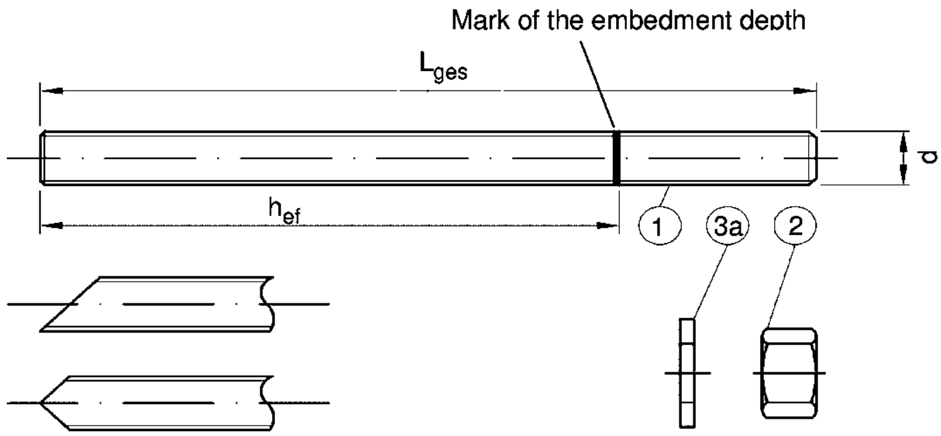
Static mixer PM-19E



Piston plug VS and mixer extension VL

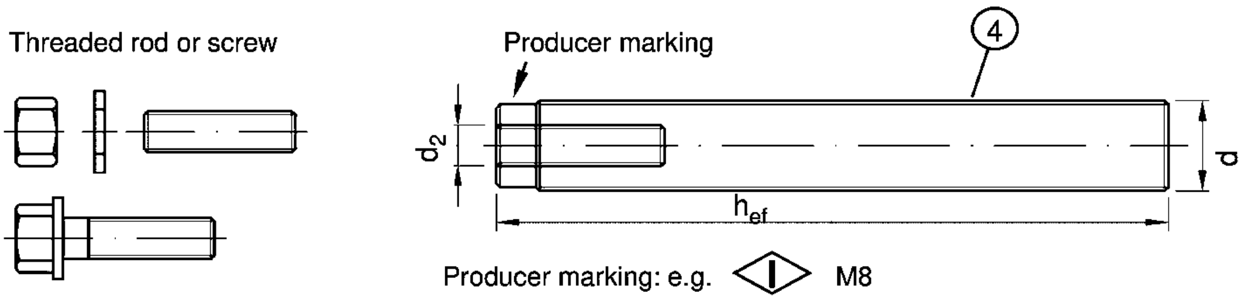
Scell-IT Injection System X-PRO or X-PRO Nordic for concrete	Annex A 2
Product description Injection system	

Threaded rod M8 up to M30 with washer and hexagon nut



Commercial standard rod with:
- Materials, dimensions and mechanical properties acc. to Table A1
- Inspection certificate 3.1 acc. to EN 10204:2004. The document shall be stored.
- Marking of embedment depth

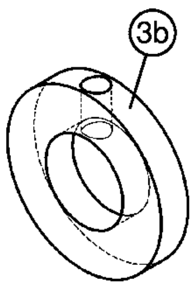
Internal threaded rod DF-M6 to DF-M20



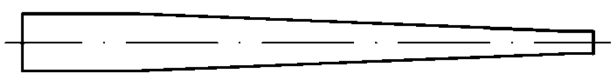
Producer marking: e.g. ◇I◇ M8

I	Marking Internal thread
◇	Mark
M8	Thread size (Internal thread)
A4	additional mark for stainless steel
HCR	additional mark for high-corrosion resistance steel

Filling washer VFS



Mixer reduction nozzle MR



Scell-IT Injection System X-PRO or X-PRO Nordic for concrete	Annex A 3
Product description Threaded rod; Internal threaded rod Filling washer; Mixer reduction nozzle	

Table A1: Materials

Part	Designation	Material				
Steel, zinc plated (Steel acc. to EN ISO 683-4:2018 or EN 10263:2017) - zinc plated ≥ 5 µm acc. to EN ISO 4042:2022 or - hot-dip galvanised ≥ 40 µm acc. to EN ISO 1461:2022 and EN ISO 10684:2004+AC:2009 or - sherardized ≥ 45 µm acc. to EN ISO 17668:2016						
1	Threaded rod	Property class		Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture
		acc. to EN ISO 898-1:2013	4.6	f_{uk} = 400 N/mm²	f_{yk} = 240 N/mm²	A_5 > 8%
			4.8	f_{uk} = 400 N/mm²	f_{yk} = 320 N/mm²	A_5 > 8%
			5.6	f_{uk} = 500 N/mm²	f_{yk} = 300 N/mm²	A_5 > 8%
			5.8	f_{uk} = 500 N/mm²	f_{yk} = 400 N/mm²	A_5 > 8%
			8.8	f_{uk} = 800 N/mm²	f_{yk} = 640 N/mm²	A_5 ≥ 8%
2	Hexagon nut	acc. to EN ISO 898-2:2012	4	for anchor rod class 4.6 or 4.8		
			5	for anchor rod class 5.6 or 5.8		
			8	for anchor rod class 8.8		
3a	Washer	Steel, zinc plated, hot-dip galvanised or sherardized (e.g.: EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000)				
3b	Filling washer	Steel, zinc plated, hot-dip galvanised or sherardized				
4	Internal threaded anchor rod	Property class		Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture
		acc. to EN ISO 898-1:2013	5.8	f_{uk} = 500 N/mm²	f_{yk} = 400 N/mm²	A_5 > 8%
			8.8	f_{uk} = 800 N/mm²	f_{yk} = 640 N/mm²	A_5 > 8%
Stainless steel A2 (Material 1.4301 / 1.4307 / 1.4311 / 1.4567 or 1.4541, acc. to EN 10088-1:2014) **Stainless steel A4** (Material 1.4401 / 1.4404 / 1.4571 / 1.4362 or 1.4578, acc. to EN 10088-1:2014) **High corrosion resistance steel** (Material 1.4529 or 1.4565, acc. to EN 10088-1: 2014)						
1	Threaded rod1)3)	Property class		Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture
		acc. to EN ISO 3506-1:2020	50	f_{uk} = 500 N/mm²	f_{yk} = 210 N/mm²	A_5 ≥ 8%
			70	f_{uk} = 700 N/mm²	f_{yk} = 450 N/mm²	A_5 ≥ 8%
			80	f_{uk} = 800 N/mm²	f_{yk} = 600 N/mm²	A_5 ≥ 8%
2	Hexagon nut1)3)	acc. to EN ISO 3506-1:2020	50	for anchor rod class 50		
			70	for anchor rod class 70		
			80	for anchor rod class 80		
3a	Washer	A2: Material 1.4301 / 1.4307 / 1.4311 / 1.4567 or 1.4541, acc. to EN 10088-1:2014 A4: Material 1.4401 / 1.4404 / 1.4571 / 1.4362 or 1.4578, acc. to EN 10088-1:2014 HCR: Material 1.4529 or 1.4565, acc. to EN 10088-1: 2014 (e.g.: EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000)				
3b	Filling washer	Stainless steel A4, High corrosion resistance steel				
4	Internal threaded anchor rod1)2)	Property class		Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture
		acc. to EN ISO 3506-1:2020	50	f_{uk} = 500 N/mm²	f_{yk} = 210 N/mm²	A_5 > 8%
			70	f_{uk} = 700 N/mm²	f_{yk} = 450 N/mm²	A_5 > 8%

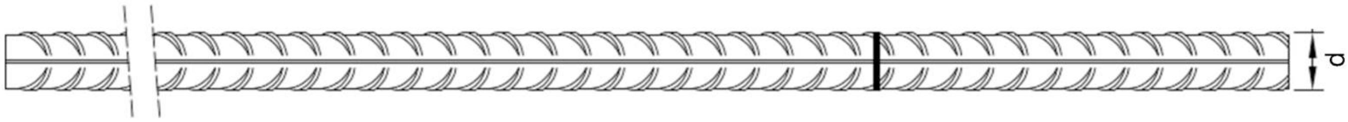
1) Property class 70 or 80 for anchor rods and hexagon nuts up to M24 and Internal threaded anchor rods up to DF-M16
2) for DF-M20 only property class 50
3) Property class 80 only for stainless steel A4 and HCR

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Product description
Materials threaded rod and internal threaded rod

Annex A 4

Reinforcing bar: ø8 up to ø32



Minimum value of related rip area $f_{R,min}$ according to EN 1992-1-1:2011
Rib height of the bar shall be in the range 0,05d ≤ h_{rib} ≤ 0,07d
(d: Nominal diameter of the bar; h_{rib}: Rib height of the bar)

Table A2: Materials Reinforcing bar

Part	Designation	Material
Rebar		
1	Reinforcing steel according to EN 1992 1 1:2011, Annex C	Bars and rebars from ring class B or C f_{yk} and k according to NDP or NCI according to EN 1992-1-1/NA $f_{uk} = f_{tk} = k \cdot f_{yk}$

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Product description
Materials reinforcing bar

Annex A 5

Specification of the intended use

Fasteners subject to (Static and quasi-static loads):

	Working life 50 years		Working life 100 years	
Base material	uncracked concrete	cracked concrete	Base material	uncracked concrete
HD: Hammer drilling HDB: Hammer drilling with hollow drill bit CD: Compressed air drilling	M8 to M30, ∅8 to ∅32, DF-M6 to DF-M20		No performance assessed	
Temperature Range	I: - 40°C to +40°C[1)] II: - 40°C to +80°C[2)] III: - 40°C to +120°C[3)]		No performance assessed	

Fasteners subject to (seismic action):

	Performance Category C1	Performance Category C2
Base material	Cracked and uncracked concrete	
HD: Hammer drilling HDB: Hammer drilling with hollow drill bit CD: Compressed air drilling	M8 to M30, Ø8 to Ø32	No performance assessed
Temperature Range	I: - 40°C to +40°C[1)] II: - 40°C to +80°C[2)] III: - 40°C to +120°C[3)]	No performance assessed

1) (max. long-term temperature +24°C and max. short-term temperature +40°C)
2) (max. long-term temperature +50°C and max. short-term temperature +80°C)
3) (max. long-term temperature +72°C and max. short-term temperature +120°C)

Base material:

- Compacted, reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013 + A2:2021.
- Strength classes C20/25 to C50/60 according to EN 206:2013 + A2:2021.

Use conditions (Enviromental conditions):

- Structures subject to dry internal conditions (all materials).
- For all other conditions according to EN 1993-1-4:2006+ A2:2020 corresponding to corrosion resistance class:
  - Stainless steel Stahl A2 according to Annex A 4, Table A1: CRC II
  - Stainless steel Stahl A4 according to Annex A 4, Table A1: CRC III
  - High corrosion resistance steel HCR according to Annex A 4, Table A1: CRC V

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Intended Use
Specifications

Annex B 1

Design:

- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the fastener relative to reinforcement or to supports, etc.).
- Fasteners are designed under the responsibility of an engineer experienced in fasteners and concrete work.
- The fasteners are designed in accordance to EN 1992-4:2018 and Technical Report TR 055, Edition February 2018

Installation:

- Dry, wet concrete or flooded bore holes (not sea-water).
- Hole drilling by hammer (HD), hollow (HDB) or compressed air (CD).
- Overhead installation allowed.
- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Installation temperature in concrete:
  X-PRO: -10°C up to +40°C for the standard variation of temperature after installation.
  X-PRO Nordic: -20°C up to +10°C for the standard variation of temperature after installation.

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete	**Annex B 2**
Intended Use Specifications (Continued)	

Deutsches Institut für Bautechnik DIBt

Table B1: Installation parameters for threaded rod

Threaded rod			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Diameter of element	$d = d_{nom}$	[mm]	8	10	12	16	20	24	27	30
Nominal drill hole diameter	d_0	[mm]	10	12	14	18	22	28	30	35
Effective embedment depth	$h_{ef,min}$	[mm]	60	60	70	80	90	96	108	120
	$h_{ef,max}$	[mm]	160	200	240	320	400	480	540	600
Diameter of clearance hole in the fixture	Prepositioned installation $d_f \leq$	[mm]	9	12	14	18	22	26	30	33
	Push through installation d_f	[mm]	12	14	16	20	24	30	33	40
Maximum installation torque	max T_{inst}	[Nm]	10	20	40	60	100	170	250	300
Minimum thickness of member	h_{min}	[mm]	h_{ef} + 30 mm ≥ 100 mm			$h_{ef} + 2d_0$				
Minimum spacing	s_{min}	[mm]	40	50	60	80	100	120	135	150
Minimum edge distance	c_{min}	[mm]	40	50	60	80	100	120	135	150

Table B2: Installation parameters for reinforcing bar

Reinforcing bar			**Ø 8**[1)]	**Ø 10**[1)]	**Ø 12**[1)]	**Ø 14**	**Ø 16**	**Ø 20**	**Ø 25**[1)]	**Ø 28**	**Ø 32**
Diameter of element	$d = d_{nom}$	[mm]	8	10	12	14	16	20	25	28	32
Nominal drill hole diameter	d_0	[mm]	10 / 12	12 / 14	14 / 16	18	20	25	32	35	40
Effective embedment depth	$h_{ef,min}$	[mm]	60	60	70	75	80	90	100	112	128
	$h_{ef,max}$	[mm]	160	200	240	280	320	400	500	560	640
Minimum thickness of member	h_{min}	[mm]	h_{ef} + 30 mm ≥ 100 mm			$h_{ef} + 2d_0$					
Minimum spacing	s_{min}	[mm]	40	50	60	70	80	100	125	140	160
Minimum edge distance	c_{min}	[mm]	40	50	60	70	80	100	125	140	160

1) both nominal drill hole diameter can be used

Table B3: Installation parameters for Internal threaded anchor rod

Internal threaded anchor rod			**DF-M6**	**DF-M8**	**DF-M10**	**DF-M12**	**DF-M16**	**DF-M20**
Internal diameter of anchor rod	d_2	[mm]	6	8	10	12	16	20
Outer diameter of anchor rod[1)]	$d = d_{nom}$	[mm]	10	12	16	20	24	30
Nominal drill hole diameter	d_0	[mm]	12	14	18	22	28	35
Effective embedment depth	$h_{ef,min}$	[mm]	60	70	80	90	96	120
	$h_{ef,max}$	[mm]	200	240	320	400	480	600
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	9	12	14	18	22
Maximum installation torque	max T_{inst}	[Nm]	10	10	20	40	60	100
Thread engagement length min/max	l_{IG}	[mm]	8/20	8/20	10/25	12/30	16/32	20/40
Minimum thickness of member	h_{min}	[mm]	h_{ef} + 30 mm ≥ 100 mm		$h_{ef} + 2d_0$			
Minimum spacing	s_{min}	[mm]	50	60	80	100	120	150
Minimum edge distance	c_{min}	[mm]	50	60	80	100	120	150

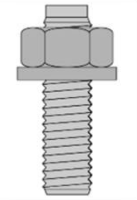
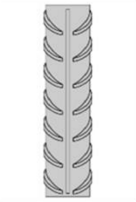
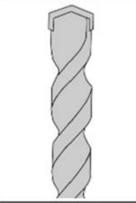
1) With metric threads according to EN 1993-1-8:2005+AC:2009

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Intended Use
Installation parameters

Annex B 3

Table B4: Parameter cleaning and installation tools

										
Threaded Rod	**Re-inforcing bar**	**Internal threaded anchor rod**	**d_0 Drill bit - Ø HD, HDB, CD**	**d_b Brush - Ø**		**$d_{b,min}$ min. Brush - Ø**	**Piston plug**	**Installation direction and use of piston plug**		
[mm]	[mm]	[mm]	[mm]		[mm]	[mm]		⬇	➡	⬆
M8	8		10	BR10	12	10,5	No plug required			
M10	8 / 10	DF-M6	12	BR12	14	12,5				
M12	10 / 12	DF-M8	14	BR14	16	14,5				
	12		16	BR16	18	16,5				
M16	14	DF-M10	18	BR18	20	18,5	VS18	h_{ef} > 250 mm	h_{ef} > 250 mm	all
	16		20	BR20	22	20,5	VS20			
M20		DF-M12	24	BR24	26	24,5	VS24			
	20		25	BR25	27	25,5	VS25			
M24		DF-M16	28	BR28	30	28,5	VS28			
M27	25		32	BR32	34	32,5	VS32			
M30	28	DF-M20	35	BR35	37	35,5	VS35			
	32		40	BR40	41,5	40,5	VS40			

Cleaning and installation tools

Hand pump
(Volume 750 ml, $h_0 \leqq 10\ d_s$, $d_0 \leq 20$mm)

Compressed air tool
(min 6 bar)

Brush BR

Piston Plug VS

Brush extension RBL

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Intended Use
Cleaning and installation tools

Annex B 4

Table B5: Working time and curing time X-PRO

Temperature in base material			Maximum working time	Minimum curing time[1)]
T			t_{gel}	t_{cure}
- 10 °C	to	- 6 °C	90 min[2)]	24 h
- 5 °C	to	- 1 °C	90 min	14 h
0 °C	to	+ 4 °C	45 min	7 h
+ 5 °C	to	+ 9 °C	25 min	2 h
+ 10 °C	to	+ 19 °C	15 min	80 min
+ 20 °C	to	+ 29 °C	6 min	45 min
+ 30 °C	to	+ 34 °C	4 min	25 min
+ 35 °C	to	+ 39 °C	2 min	20 min
+40°C			1,5 min	15 min
Cartridge temperature			+5°C to +40°C	

1) The minimum curing time is only valid for dry base material.
In wet base material the curing time must be doubled.
2) Cartridge temperature must be at least +15°C

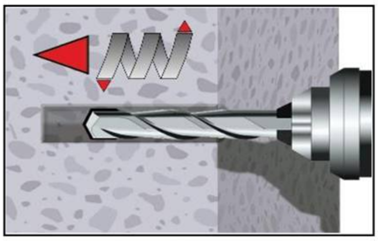
Table B6: Working time and curing time X-PRO Nordic

Temperature in base material			Maximum working time	Minimum curing time [1)]
T			t_{gel}	t_{cure}
- 20 °C	to	- 16 °C	75 min	24 h
- 15 °C	to	- 11 °C	55 min	16 h
- 10 °C	to	- 6 °C	35 min	10 h
- 5 °C	to	- 1 °C	20 min	5 h
0 °C	to	+ 4 °C	10 min	2,5 h
+ 5 °C	to	+ 9 °C	6 min	80 min
+ 10 °C			6 min	60 min
Cartridge temperature			-20°C to +10°C	

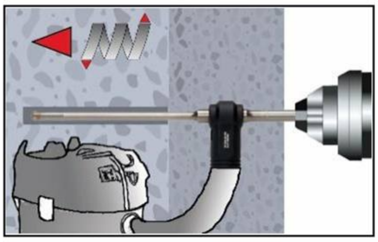
1) The minimum curing time is only valid for dry base material.
In wet base material the curing time must be doubled.

Installation instructions

Drilling of the bore hole



1a. **Hammer drilling (HD) / Compressed air drilling (CD)**
Drill a hole to the required embedment depth.
Drill bit diameter according to Table B1, B2 or B3.
Aborted drill holes shall be filled with mortar.
Proceed with Step 2 (CAC and MAC).

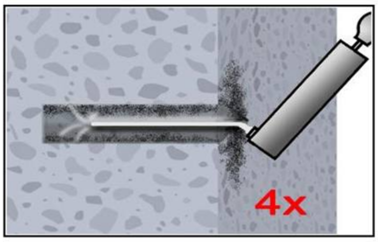


1b. **Hollow drill bit system (HDB)**
Drill a hole to the required embedment depth.
Drill bit diameter according to Table B1, B2 or B3.
Aborted drill holes shall be filled with mortar.
Proceed with Step 2 (CAC and MAC).

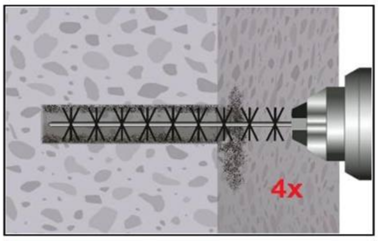
Attention! Standing water in the bore hole must be removed before cleaning

Manual Air Cleaning (MAC)

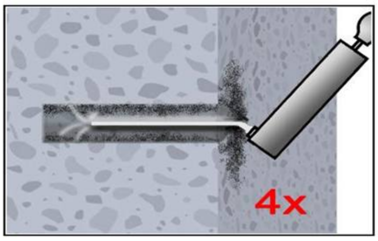
for bore hole diameter $d_0 \leq 20$mm and bore hole depth $h_0 \leq 10d_{nom}$ ($d_0 < 14$mm uncracked concrete only) with drilling method HD, HDB and CD



2a. Blow the bore hole clean minimum 4x from the bottom or back by hand pump (Annex B 4).



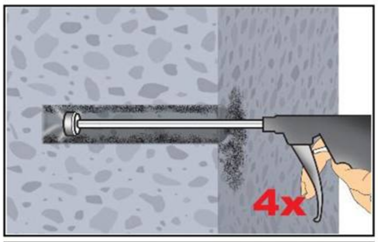
2b. Brush the bore hole minimum 4x with brush BR according to Table B4 over the entire embedment depth in a twisting motion. (If necessary, a brush extension RBL shall be used.)



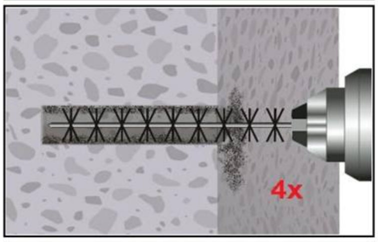
2c. Finally blow the bore hole clean minimum 4x from the bottom or back by hand pump (Annex B 4).

Installation instructions (continuation)

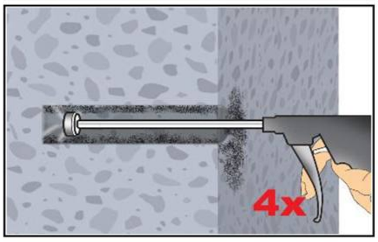
Compressed Air Cleaning (CAC):
All diameter with drilling method HD, HDB and CD



2a. Blow the bore hole clean minimum 4x with compressed air (min. 6 bar) (Annex B 4) over the entire embedment depth until return air stream is free of noticeable dust. (If necessary, an extension shall be used.)

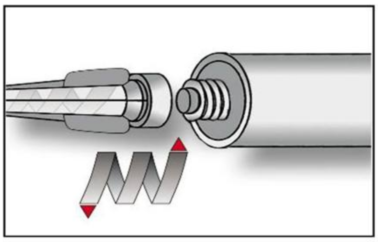


2b. Brush the bore hole minimum 4x with brush BR according to Table B4 over the entire embedment depth in a twisting motion. (If necessary, a brush extension RBL shall be used.)

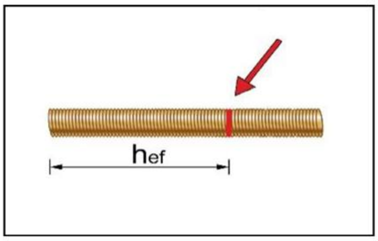


2c. Finally blow the bore hole clean minimum 4x with compressed air (min. 6 bar) (Annex B 4) over the entire embedment depth until return air stream is free of noticeable dust. (If necessary, an extension shall be used.)

Cleaned bore hole has to be protected against re-contamination in an appropriate way, If necessary, repeat cleaning process directly before dispensing the mortar. In-flowing water must not contaminate the bore hole again.

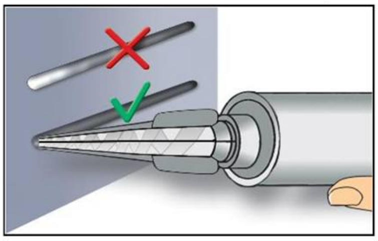


3. Screw on static-mixing nozzle Static mixer/PM-19E and load the cartridge into an appropriate dispensing tool. With foil tube cartridges cut off the foil tube clip before use.
For every working interruption longer than the maximum working time t_{work} (Annex B 5) as well as for new cartridges, a new static-mixer shall be used.

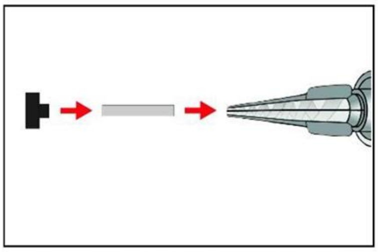


4. Mark embedment depth on the anchor rod.
The anchor rod shall be free of dirt, grease, oil or other foreign material.

Installation instructions (continuation)

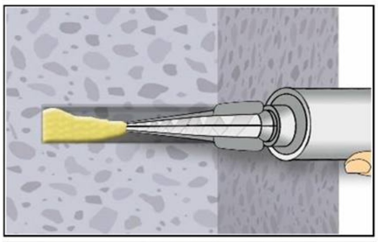


6. Not proper mixed mortar is not sufficient for fastening.
Dispense and discard mortar until an uniform grey or red colour is shown (at least 3 full strokes, for foil tube cartridges at least 6 full storkes).

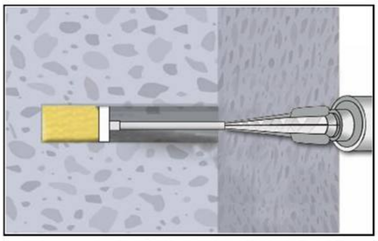


7. Piston plugs VS and mixer nozzle extensions VL shall be used according to Table B4 for the following applications:
   - Horizontal and vertical downwards direction: Drill bit-Ø $d_0 \geq 18$ mm and embedment depth $h_{ef} > 250$mm
   - Vertical upwards direction: Drill bit-Ø $d_0 \geq 18$ mm

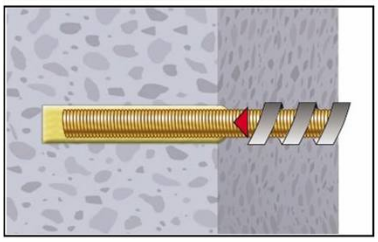
   Assemble mixing nozzle, mixer extension and piston plug before injecting mortar.



8a. **Injecting mortar without piston plug VS:**
Starting at bottom of the hole and fill the hole up to approximately two-thirds with adhesive. (If necessary, a mixer nozzle extension shall be used.)
Slowly withdraw of the static mixing nozzle avoid creating air pockets.
Observe the temperature related working time t_{work} (Annex B 5).



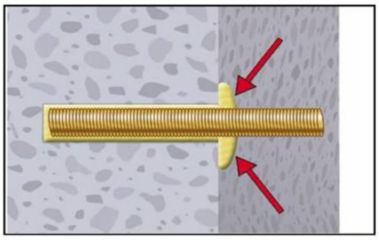
8b. **Injecting mortar with piston plug VS:**
Starting at bottom of the hole and fill the hole up to approximately two-thirds with adhesive. (If necessary, a mixer nozzle extension shall be used.)
During injection the piston plug is pushed out of the bore hole by the back pressure of the mortar.
Observe the temperature related working time t_{work} (Annex B 5). .



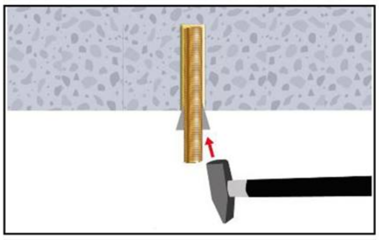
9. Insert the anchor rod while turning slightly up to the embedment mark.

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete	**Annex B 8**
Intended Use Installation instructions (continuation)	

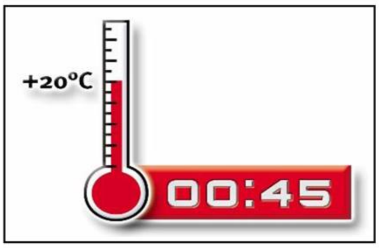
Installation instructions (continuation)



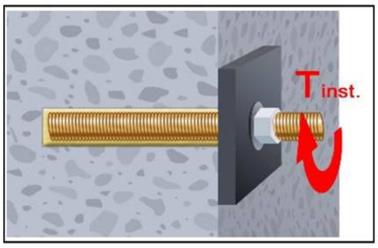
10. Annular gap between anchor rod and base material must be completely filled with mortar. In case of push through installation the annular gap in the fixture must be filled with mortar also.
Otherwise, the installation must be repeated starting from step 7 before the maximum working time t_{work} has expired.



11. For application in vertical upwards direction the anchor rod shall be fixed (e.g. wedges).



12. Temperature related curing time t_{cure} (Annex B 5) must be observed.
Do not move or load the fastener during curing time.



12. Install the fixture by using a calibrated torque wrench. Observe maximum installation torque (Table B1, B2 or B3).
In case of static requirements (e.g. seismic), fill the annular gab in the fixture with mortar (Annex A 3). Therefore replace the washer by the filling washer VFS and use the mixer reduction nozzle MR.

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete	**Annex B 9**
Intended Use Installation instructions (continuation)	

Table C1: Characteristic values for steel tension resistance and steel shear resistance of threaded rods

Threaded rod				M8	M10	M12	M16	M20	M24	M27	M30
Cross section area		A_s	[mm²]	36,6	58	84,3	157	245	353	459	561
Characteristic tension resistance, Steel failure [1]											
Steel, Property class 4.6 and 4.8		$N_{Rk,s}$	[kN]	15 (13)	23 (21)	34	63	98	141	184	224
Steel, Property class 5.6 and 5.8		$N_{Rk,s}$	[kN]	18 (17)	29 (27)	42	78	122	176	230	280
Steel, Property class 8.8		$N_{Rk,s}$	[kN]	29 (27)	46 (43)	67	125	196	282	368	449
Stainless steel A2, A4 and HCR, class 50		$N_{Rk,s}$	[kN]	18	29	42	79	123	177	230	281
Stainless steel A2, A4 and HCR, class 70		$N_{Rk,s}$	[kN]	26	41	59	110	171	247	-[3]	-[3]
Stainless steel A4 and HCR, class 80		$N_{Rk,s}$	[kN]	29	46	67	126	196	282	-[3]	-[3]
Characteristic tension resistance, Partial factor [2]											
Steel, Property class 4.6 and 5.6		$\gamma_{Ms,N}$	[-]	2,0							
Steel, Property class 4.8, 5.8 and 8.8		$\gamma_{Ms,N}$	[-]	1,5							
Stainless steel A2, A4 and HCR, class 50		$\gamma_{Ms,N}$	[-]	2,86							
Stainless steel A2, A4 and HCR, class 70		$\gamma_{Ms,N}$	[-]	1,87							
Stainless steel A4 and HCR, class 80		$\gamma_{Ms,N}$	[-]	1,6							
Characteristic shear resistance, Steel failure [1]											
Without lever arm	Steel, Property class 4.6 and 4.8	$V^0_{Rk,s}$	[kN]	9 (8)	14 (13)	20	38	59	85	110	135
	Steel, Property class 5.6 and 5.8	$V^0_{Rk,s}$	[kN]	11 (10)	17 (16)	25	47	74	106	138	168
	Steel, Property class 8.8	$V^0_{Rk,s}$	[kN]	15 (13)	23 (21)	34	63	98	141	184	224
	Stainless steel A2, A4 and HCR, class 50	$V^0_{Rk,s}$	[kN]	9	15	21	39	61	88	115	140
	Stainless steel A2, A4 and HCR, class 70	$V^0_{Rk,s}$	[kN]	13	20	30	55	86	124	-[3]	-[3]
	Stainless steel A4 and HCR, class 80	$V^0_{Rk,s}$	[kN]	15	23	34	63	98	141	-[3]	-[3]
With lever arm	Steel, Property class 4.6 and 4.8	$M^0_{Rk,s}$	[Nm]	15 (13)	30 (27)	52	133	260	449	666	900
	Steel, Property class 5.6 and 5.8	$M^0_{Rk,s}$	[Nm]	19 (16)	37 (33)	65	166	324	560	833	1123
	Steel, Property class 8.8	$M^0_{Rk,s}$	[Nm]	30 (26)	60 (53)	105	266	519	896	1333	1797
	Stainless steel A2, A4 and HCR, class 50	$M^0_{Rk,s}$	[Nm]	19	37	66	167	325	561	832	1125
	Stainless steel A2, A4 and HCR, class 70	$M^0_{Rk,s}$	[Nm]	26	52	92	232	454	784	-[3]	-[3]
	Stainless steel A4 and HCR, class 80	$M^0_{Rk,s}$	[Nm]	30	59	105	266	519	896	-[3]	-[3]
Characteristic shear resistance, Partial factor [2]											
Steel, Property class 4.6 and 5.6		$\gamma_{Ms,V}$	[-]	1,67							
Steel, Property class 4.8, 5.8 and 8.8		$\gamma_{Ms,V}$	[-]	1,25							
Stainless steel A2, A4 and HCR, class 50		$\gamma_{Ms,V}$	[-]	2,38							
Stainless steel A2, A4 and HCR, class 70		$\gamma_{Ms,V}$	[-]	1,56							
Stainless steel A4 and HCR, class 80		$\gamma_{Ms,V}$	[-]	1,33							

[1] Values are only valid for the given stress area A_s. Values in brackets are valid for undersized threaded rods with smaller stress area A_s for hot-dip galvanised threaded rods according to EN ISO 10684:2004+AC:2009.
[2] in absence of national regulation
[3] Fastener type not part of the ETA

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Performances
Characteristic values for steel tension resistance and steel shear resistance of threaded rods

Annex C 1

Table C2: Characteristic values of tension loads under static and quasi-static action

Fastener				All Anchor types and sizes
Concrete cone failure				
Uncracked concrete		$k_{ucr,N}$	[-]	11,0
Cracked concrete		$k_{cr,N}$	[-]	7,7
Edge distance		$c_{cr,N}$	[mm]	1,5 h_{ef}
Axial distance		$s_{cr,N}$	[mm]	2 $c_{cr,N}$
Splitting				
Edge distance	$h/h_{ef} \geq 2,0$	$c_{cr,sp}$	[mm]	1,0 h_{ef}
	$2,0 > h/h_{ef} > 1,3$			$2 \cdot h_{ef} \left(2,5 - \frac{h}{h_{ef}}\right)$
	$h/h_{ef} \leq 1,3$			2,4 h_{ef}
Axial distance		$s_{cr,sp}$	[mm]	2 $c_{cr,sp}$

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Performances
Characteristic values for Concrete cone failure and Splitting with all kind of action

Annex C 2

Table C3: Characteristic values of tension loads under static and quasi-static action

Threaded rod				**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Steel failure											
Characteristic tension resistance		$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ (or see Table C1)							
Partial factor		$\gamma_{Ms,N}$	[-]	see Table C1							
Combined pull-out and concrete failure											
Characteristic bond resistance in uncracked concrete C20/25											
Temperature range I: 40°C/24°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	10	12	12	12	12	11	10	9,0
Temperature range II: 80°C/50°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	7,5	9,0	9,0	9,0	9,0	8,5	7,5	6,5
Temperature range III: 120°C/72°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	5,5	6,5	6,5	6,5	6,5	6,5	5,5	5,0
Temperature range I: 40°C/24°C	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	7,5	8,5	8,5	8,5	No Performance Assessed			
Temperature range II: 80°C/50°C	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	5,5	6,5	6,5	6,5	No Performance Assessed			
Temperature range III: 120°C/72°C	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	4,0	5,0	5,0	5,0	No Performance Assessed			
Characteristic bond resistance in cracked concrete C20/25											
Temperature range I: 40°C/24°C	Dry, wet concrete	$\tau_{Rk,cr}$	[N/mm²]	4,0	5,0	5,5	5,5	5,5	5,5	6,5	6,5
Temperature range II: 80°C/50°C	Dry, wet concrete	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,5	4,0	4,0	4,0	4,0	4,5	4,5
Temperature range III: 120°C/72°C	Dry, wet concrete	$\tau_{Rk,cr}$	[N/mm²]	2,0	2,5	3,0	3,0	3,0	3,0	3,5	3,5
Temperature range I: 40°C/24°C	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	4,0	4,0	5,5	5,5	No Performance Assessed			
Temperature range II: 80°C/50°C	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,0	4,0	4,0	No Performance Assessed			
Temperature range III: 120°C/72°C	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	2,0	2,5	3,0	3,0	No Performance Assessed			
Reduktion factor ψ^0_{sus} in cracked and uncracked concrete C20/25											
Temperature range I: 40°C/24°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,73							
Temperature range II: 80°C/50°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,65							
Temperature range III: 120°C/72°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,57							
Increasing factors for concrete		ψ_c	[-]	$(f_{ck} / 20)^{0,11}$							
Characteristic bond resistance depending on the concrete strength class			$\tau_{Rk,ucr}$ =	$\psi_c \cdot \tau_{Rk,ucr}(C20/25)$							
			$\tau_{Rk,cr}$ =	$\psi_c \cdot \tau_{Rk,cr}(C20/25)$							
Concrete cone failure											
Relevant parameter				see Table C2							
Splitting											
Relevant parameter				see Table C2							
Installation factor											
for dry and wet concrete		γ_{inst}	[-]	1,0	1,2						
for flooded bore hole		γ_{inst}	[-]	1,4				No Performance Assessed			

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Performances
Characteristic values of tension loads under static and quasi-static action (Threaded rod)

Annex C 3

Table C4: Characteristic values of shear loads under static and quasi-static action

Threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Steel failure without lever arm										
Characteristic shear resistance Steel, strength class 4.6, 4.8, 5.6 and 5.8	$V^0_{Rk,s}$	[kN]	$0{,}6 \cdot A_s \cdot f_{uk}$ (or see Table C1)							
Characteristic shear resistance Steel, strength class 8.8 Stainless Steel A2, A4 and HCR, all classes	$V^0_{Rk,s}$	[kN]	$0{,}5 \cdot A_s \cdot f_{uk}$ (or see Table C1)							
Partial factor	$\gamma_{Ms,V}$	[-]	see Table C1							
Ductility factor	k_7	[-]	1,0							
Steel failure with lever arm										
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1{,}2 \cdot W_{el} \cdot f_{uk}$ (or see Table C1)							
Elastic section modulus	W_{el}	[mm³]	31	62	109	277	541	935	1387	1874
Partial factor	$\gamma_{Ms,V}$	[-]	see Table C1							
Concrete pry-out failure										
Factor	k_8	[-]	2,0							
Installation factor	γ_{inst}	[-]	1,0							
Concrete edge failure										
Effective length of fastener	l_f	[mm]	$\min(h_{ef}; 12 \cdot d_{nom})$						$\min(h_{ef}; 300mm)$	
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	16	20	24	27	30
Installation factor	γ_{inst}	[-]	1,0							

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Performances
Characteristic values of shear loads under static and quasi-static action (Threaded rod)

Annex C 4

Table C5: Characteristic values of tension loads under static and quasi-static action

Internal threaded anchor rods				DF-M6	DF-M8	DF-M10	DF-M12	DF-M16	DF-M20
Steel failure[1]									
Characteristic tension resistance, Steel, strength class	5.8	$N_{Rk,s}$	[kN]	10	17	29	42	76	123
	8.8	$N_{Rk,s}$	[kN]	16	27	46	67	121	196
Partial factor, strength class 5.8 and 8.8		$\gamma_{Ms,N}$	[-]	1,5					
Characteristic tension resistance, Stainless Steel A4 and HCR, Strength class 70 [2]		$N_{Rk,s}$	[kN]	14	26	41	59	110	124
Partial factor		$\gamma_{Ms,N}$	[-]	1,87					2,86
Combined pull-out and concrete cone failure									
Characteristic bond resistance in uncracked concrete C20/25									
Temperature range I: 40°C/24°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	12	12	12	12	11	9,0
Temperature range II: 80°C/50°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	9,0	9,0	9,0	9,0	8,5	6,5
Temperature range III: 120°C/72°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	6,5	6,5	6,5	6,5	6,5	5,0
Temperature range I: 40°C/24°C	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	8,5	8,5	8,5	No Performance Assessed		
Temperature range II: 80°C/50°C	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	6,5	6,5	6,5	No Performance Assessed		
Temperature range III: 120°C/72°C	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	5,0	5,0	5,0	No Performance Assessed		
Characteristic bond resistance in cracked concrete C20/25									
Temperature range I: 40°C/24°C	Dry, wet concrete	$\tau_{Rk,cr}$	[N/mm²]	5,0	5,5	5,5	5,5	5,5	6,5
Temperature range II: 80°C/50°C	Dry, wet concrete	$\tau_{Rk,cr}$	[N/mm²]	3,5	4,0	4,0	4,0	4,0	4,5
Temperature range III: 120°C/72°C	Dry, wet concrete	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,0	3,0	3,0	3,0	3,5
Temperature range I: 40°C/24°C	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	4,0	5,5	5,5	No Performance Assessed		
Temperature range II: 80°C/50°C	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	3,0	4,0	4,0	No Performance Assessed		
Temperature range III: 120°C/72°C	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,0	3,0	No Performance Assessed		
Reduktion factor ψ^0_{sus} in cracked and uncracked concrete C20/25									
Temperature range I: 40°C/24°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,73					
Temperature range II: 80°C/50°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,65					
Temperature range III: 120°C/72°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,57					
Increasing factors for concrete		ψ_c	[-]	$(f_{ck} / 20)^{0,11}$					
Characteristic bond resistance depending on the concrete strength class		$\tau_{Rk,ucr}$ =		$\psi_c \cdot \tau_{Rk,ucr}$(C20/25)					
		$\tau_{Rk,cr}$ =		$\psi_c \cdot \tau_{Rk,cr}$(C20/25)					
Concrete cone failure									
Relevant parameter				see Table C2					
Splitting failure									
Relevant parameter				see Table C2					
Installation factor									
for dry and wet concrete		γ_{inst}	[-]	1,2					
for flooded bore hole		γ_{inst}	[-]	1,4			No Performance Assessed		

1) Fastenings (incl. nut and washer) must comply with the appropriate material and property class of the internal threaded rod. The characteristic tension resistance for steel failure is valid for the internal threaded rod and the fastening element.

2) For DF-M20 strength class 50 is valid

Table C6: Characteristic values of shear loads under static and quasi-static action

Internal threaded anchor rods				DF-M6	DF-M8	DF-M10	DF-M12	DF-M16	DF-M20
Steel failure without lever arm[1]									
Characteristic shear resistance, Steel, strength class	5.8	$V^0_{Rk,s}$	[kN]	5	9	15	21	38	61
	8.8	$V^0_{Rk,s}$	[kN]	8	14	23	34	60	98
Partial factor, strength class 5.8 and 8.8		$\gamma_{Ms,V}$	[-]	1,25					
Characteristic shear resistance, Stainless Steel A4 and HCR, Strength class 70[2]		$V^0_{Rk,s}$	[kN]	7	13	20	30	55	40
Partial factor		$\gamma_{Ms,V}$	[-]	1,56					2,38
Ductility factor		k_7	[-]	1,0					
Steel failure with lever arm[1]									
Characteristic bending moment, Steel, strength class	5.8	$M^0_{Rk,s}$	[Nm]	8	19	37	66	167	325
	8.8	$M^0_{Rk,s}$	[Nm]	12	30	60	105	267	519
Partial factor, strength class 5.8 and 8.8		$\gamma_{Ms,V}$	[-]	1,25					
Characteristic bending moment, Stainless Steel A4 and HCR, Strength class 70[2]		$M^0_{Rk,s}$	[Nm]	11	26	52	92	233	456
Partial factor		$\gamma_{Ms,V}$	[-]	1,56					2,38
Concrete pry-out failure									
Factor		k_8	[-]	2,0					
Installation factor		γ_{inst}	[-]	1,0					
Concrete edge failure									
Effective length of fastener		l_f	[mm]	$\min(h_{ef}; 12 \cdot d_{nom})$					$\min(h_{ef}; 300mm)$
Outside diameter of fastener		d_{nom}	[mm]	10	12	16	20	24	30
Installation factor		γ_{inst}	[-]	1,0					

1) Fastenings (incl. nut and washer) must comply with the appropriate material and property class of the internal threaded rod. The characteristic tension resistance for steel failure is valid for the internal threaded rod and the fastening element.
2) For DF-M20 strength class 50 is valid

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Performances
Characteristic values of shear loads under static and quasi-static action
(Internal threaded anchor rod)

Annex C 6

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Table C7: Characteristic values of tension loads under static and quasi-static action

Reinforcing bar				**Ø 8**	**Ø 10**	**Ø 12**	**Ø 14**	**Ø 16**	**Ø 20**	**Ø 25**	**Ø 28**	**Ø 32**
Steel failure												
Characteristic tension resistance		$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ 1)								
Cross section area		A_s	[mm²]	50	79	113	154	201	314	491	616	804
Partial factor		$\gamma_{Ms,N}$	[-]	1,4 2)								
Combined pull-out and concrete failure												
Characteristic bond resistance in uncracked concrete C20/25												
Temperature range I: 40°C/24°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	10	12	12	12	12	12	11	10	8,5
Temperature range II: 80°C/50°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	7,5	9,0	9,0	9,0	9,0	9,0	8,0	7,0	6,0
Temperature range III: 120°C/72°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	5,5	6,5	6,5	6,5	6,5	6,5	6,0	5,0	4,5
Temperature range I: 40°C/24°C	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	7,5	8,5	8,5	8,5	8,5	No Performance Assessed			
Temperature range II: 80°C/50°C	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	5,5	6,5	6,5	6,5	6,5				
Temperature range III: 120°C/72°C	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	4,0	5,0	5,0	5,0	5,0				
Characteristic bond resistance in cracked concrete C20/25												
Temperature range I: 40°C/24°C	Dry, wet concrete	$\tau_{Rk,cr}$	[N/mm²]	4,0	5,0	5,5	5,5	5,5	5,5	5,5	6,5	6,5
Temperature range II: 80°C/50°C	Dry, wet concrete	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,5	4,0	4,0	4,0	4,0	4,0	4,5	4,5
Temperature range III: 120°C/72°C	Dry, wet concrete	$\tau_{Rk,cr}$	[N/mm²]	2,0	2,5	3,0	3,0	3,0	3,0	3,0	3,5	3,5
Temperature range I: 40°C/24°C	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	4,0	4,0	5,5	5,5	5,5	No Performance Assessed			
Temperature range II: 80°C/50°C	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	2,5	3,0	4,0	4,0	4,0				
Temperature range III: 120°C/72°C	flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	2,0	2,5	3,0	3,0	3,0				
Reduktion factor ψ^0_{sus} in cracked and uncracked concrete C20/25												
Temperature range I: 40°C/24°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,73								
Temperature range II: 80°C/50°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,65								
Temperature range III: 120°C/72°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,57								
Increasing factors for concrete		ψ_c	[-]	$(f_{ck} / 20)^{0,11}$								
Characteristic bond resistance depending on the concrete strength class		$\tau_{Rk,ucr}$ =		$\psi_c \cdot \tau_{Rk,ucr}$(C20/25)								
		$\tau_{Rk,cr}$ =		$\psi_c \cdot \tau_{Rk,cr}$(C20/25)								
Concrete cone failure												
Relevant parameter				see Table C2								
Splitting												
Relevant parameter				see Table C2								
Installation factor												
for dry and wet concrete		γ_{inst}	[-]	1,0	1,2							
for flooded bore hole		γ_{inst}	[-]	1,4					No Performance Assessed			

1) f_{uk} shall be taken from the specifications of reinforcing bars

2) in absence of national regulation

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Performances
Characteristic values of tension loads under static and quasi-static action
(Reinforcing bar)

Annex C 7

Table C8: Characteristic values of shear loads under static and quasi-static action

Reinforcing bar			**Ø 8**	**Ø 10**	**Ø 12**	**Ø 14**	**Ø 16**	**Ø 20**	**Ø 25**	**Ø 28**	**Ø 32**
Steel failure without lever arm											
Characteristic shear resistance	$V^0_{Rk,s}$	[kN]	$0{,}50 \cdot A_s \cdot f_{uk}$ [1]								
Cross section area	A_s	[mm²]	50	79	113	154	201	314	491	616	804
Partial factor	$\gamma_{Ms,V}$	[-]	1,5 [2]								
Ductility factor	k_7	[-]	1,0								
Steel failure with lever arm											
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1.2 \cdot W_{el} \cdot f_{uk}$ [1]								
Elastic section modulus	W_{el}	[mm³]	50	98	170	269	402	785	1534	2155	3217
Partial factor	$\gamma_{Ms,V}$	[-]	1,5 [2]								
Concrete pry-out failure											
Factor	k_8	[-]	2,0								
Installation factor	γ_{inst}	[-]	1,0								
Concrete edge failure											
Effective length of fastener	l_f	[mm]	$\min(h_{ef}; 12 \cdot d_{nom})$						$\min(h_{ef}; 300mm)$		
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	14	16	20	25	28	32
Installation factor	γ_{inst}	[-]	1,0								

1) f_{uk} shall be taken from the specifications of reinforcing bars

2) in absence of national regulation

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Performances
Characteristic values of shear loads under static and quasi-static action
(Reinforcing bar)

Annex C 8

Table C9: Displacements under tension load[1)]

Threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Uncracked concrete C20/25 under static and quasi-static action										
Temperature range I: 40°C/24°C	δ_{N0}-factor	[mm/(N/mm²)]	0,021	0,023	0,026	0,031	0,036	0,041	0,045	0,049
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,030	0,033	0,037	0,045	0,052	0,060	0,065	0,071
Temperature range II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172
Cracked concrete C20/25 under static and quasi-static action										
Temperature range I: 40°C/24°C	δ_{N0}-factor	[mm/(N/mm²)]	0,090		0,070					
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,105		0,105					
Temperature range II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,219		0,170					
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,255		0,245					
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,219		0,170					
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,255		0,245					

[1)] Calculation of the displacement
$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau$; τ: action bond stress for tension
$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau$;

Table C10: Displacements under shear load[1)]

Threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Uncracked concrete C20/25 under static and quasi-static action										
All temperature ranges	δ_{V0}-factor	[mm/kN]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$-factor	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05
Cracked concrete C20/25 under static and quasi-static action										
All temperature ranges	δ_{V0}-factor	[mm/kN]	0,12	0,12	0,11	0,10	0,09	0,08	0,08	0,07
	$\delta_{V\infty}$-factor	[mm/kN]	0,18	0,18	0,17	0,15	0,14	0,13	0,12	0,10

[1)] Calculation of the displacement
$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V$; V: action shear load
$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V$;

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Table C11: Displacements under tension load[1)]

Internal threaded anchor rod			DF-M6	DF-M8	DF-M10	DF-M12	DF-M16	DF-M20
Uncracked concrete C20/25 under static and quasi-static action								
Temperature range I: 40°C/24°C	δ_{N0}-factor	[mm/(N/mm²)]	0,023	0,026	0,031	0,036	0,041	0,049
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,033	0,037	0,045	0,052	0,060	0,071
Temperature range II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,056	0,063	0,075	0,088	0,100	0,119
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,081	0,090	0,108	0,127	0,145	0,172
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,056	0,063	0,075	0,088	0,100	0,119
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,081	0,090	0,108	0,127	0,145	0,172
Cracked concrete C20/25 under static and quasi-static action								
Temperature range I: 40°C/24°C	δ_{N0}-factor	[mm/(N/mm²)]	0,090	0,070				
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,105	0,105				
Temperature range II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,219	0,170				
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,255	0,245				
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,219	0,170				
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,255	0,245				

[1)] Calculation of the displacement
$\delta_{N0} = \delta_{N0}$-factor $\cdot \tau$; τ: action bond stress for tension
$\delta_{N\infty} = \delta_{N\infty}$-factor $\cdot \tau$;

Table C12: Displacements under shear load[1]

Internal threaded anchor rod			DF-M6	DF-M8	DF-M10	DF-M12	DF-M16	DF-M20
Uncracked and cracked concrete C20/25 under static and quasi-static action								
All temperature ranges	δ_{V0}-factor	[mm/kN]	0,07	0,06	0,06	0,05	0,04	0,04
	$\delta_{V\infty}$-factor	[mm/kN]	0,10	0,09	0,08	0,08	0,06	0,06

[1)] Calculation of the displacement
$\delta_{V0} = \delta_{V0}$-factor $\cdot V$;   V: action shear load
$\delta_{V\infty} = \delta_{V\infty}$-factor $\cdot V$;

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Performances
Displacements under static and quasi-static action
(Internal threaded anchor rod)

Annex C 10

Table C13: Displacements under tension load[1)] (rebar)

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Uncracked concrete C20/25 under static and quasi-static action											
Temperature range I: 40°C/24°C	δ_{N0}-factor	[mm/(N/mm²)]	0,021	0,023	0,026	0,028	0,031	0,036	0,043	0,047	0,052
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,030	0,033	0,037	0,041	0,045	0,052	0,061	0,071	0,075
Temperature range II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
Cracked concrete C20/25 under static and quasi-static action											
Temperature range I: 40°C/24°C	δ_{N0}-factor	[mm/(N/mm²)]	0,090	0,070							
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,105	0,105							
Temperature range II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,219	0,170							
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,255	0,245							
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,219	0,170							
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,255	0,245							

[1)] Calculation of the displacement
$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau$; τ: action bond stress for tension
$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau$;

Table C14: Displacement under shear load[1)] (rebar)

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Uncracked concrete C20/25 under static and quasi-static action											
All temperature ranges	δ_{V0}-factor	[mm/kN]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$-factor	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,04	0,04
Cracked concrete C20/25 under static and quasi-static action											
All temperature ranges	δ_{V0}-factor	[mm/kN]	0,12	0,12	0,11	0,11	0,10	0,09	0,08	0,07	0,06
	$\delta_{V\infty}$-factor	[mm/kN]	0,18	0,18	0,17	0,16	0,15	0,14	0,12	0,11	0,10

[1)] Calculation of the displacement
$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V$; V: action shear load
$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V$;

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete

Performances
Displacements under static and quasi-static action
(Reinforcing bar)

Annex C 11

Table C15: Characteristic values of tension loads under seismic action (performance category C1)

Threaded rod					**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Steel failure												
Characteristic tension resistance			$N_{Rk,s,eq,C1}$	[kN]	$1,0 \cdot N_{Rk,s}$							
Partial factor			$\gamma_{Ms,N}$	[-]	see Table C1							
Combined pull-out and concrete failure												
Characteristic bond resistance in uncracked and cracked concrete C20/25												
Temperature range	I: 40°C/24°C	Dry, wet concrete	$\tau_{Rk,eq,C1}$	[N/mm²]	2,5	3,1	3,7	3,7	3,7	3,8	4,5	4,5
	II: 80°C/50°C				1,6	2,2	2,7	2,7	2,7	2,8	3,1	3,1
	III: 120°C/72°C				1,3	1,6	2,0	2,0	2,0	2,1	2,4	2,4
	I: 40°C/24°C	flooded bore hole			2,5	2,5	3,7	3,7	No Performance Assessed			
	II: 80°C/50°C				1,6	1,9	2,7	2,7				
	III: 120°C/72°C				1,3	1,6	2,0	2,0				
Increasing factors for concrete			ψ_c	[-]	1,0							
Characteristic bond resistance depending on the concrete strength class			$\tau_{Rk,eq,C1} =$		$\psi_c \cdot \tau_{Rk,eq,C1}(C20/25)$							
Installation factor												
for dry and wet concrete			γ_{inst}	[-]	1,0	1,2						
for flooded bore hole					1,4				No Performance Assessed			

Table C16: Characteristic values of shear loads under seismic action (performance category C1)

Threaded rod			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Steel failure without lever arm										
Characteristic shear resistance (Seismic C1)	$V_{Rk,s,eq,C1}$	[kN]	$0,70 \cdot V^0_{Rk,s}$							
Partial factor	$\gamma_{Ms,V}$	[-]	see Table C1							
Factor for annular gap	α_{gap}	[-]	0,5 (1,0)[1)]							

1) Value in brackets valid for filled annular gab between fastener and clearance hole in the fixture. Use of special filling washer Annex A 3 is recommended

Scell-IT Injection System X-PRO or X-PRO Nordic for concrete	**Annex C 12**
Performances Characteristic values of tension loads and shear loads under seismic action (performance category C1) (Threaded rod)	

Table C17: Characteristic values of tension loads under seismic action (performance category C1)

Reinforcing bar				Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Steel failure												
Characteristic tension resistance		$N_{Rk,s,eq,C1}$	[kN]	$1{,}0 \cdot A_s \cdot f_{uk}$ 1)								
Cross section area		A_s	[mm²]	50	79	113	154	201	314	491	616	804
Partial factor		$\gamma_{Ms,N}$	[-]	1,4 2)								
Combined pull-out and concrete failure												
Characteristic bond resistance in uncracked and cracked concrete C20/25												
Temperature range I: 40°C/24°C	Dry, wet concrete	$\tau_{Rk,eq,C1}$	[N/mm²]	2,5	3,1	3,7	3,7	3,7	3,7	3,8	4,5	4,5
Temperature range II: 80°C/50°C	Dry, wet concrete	$\tau_{Rk,eq,C1}$	[N/mm²]	1,6	2,2	2,7	2,7	2,7	2,7	2,8	3,1	3,1
Temperature range III: 120°C/72°C	Dry, wet concrete	$\tau_{Rk,eq,C1}$	[N/mm²]	1,3	1,6	2,0	2,0	2,0	2,0	2,1	2,4	2,4
Temperature range I: 40°C/24°C	flooded bore hole	$\tau_{Rk,eq,C1}$	[N/mm²]	2,5	2,5	3,7	3,7	3,7	No Performance Assessed			
Temperature range II: 80°C/50°C	flooded bore hole	$\tau_{Rk,eq,C1}$	[N/mm²]	1,6	1,9	2,7	2,7	2,7				
Temperature range III: 120°C/72°C	flooded bore hole	$\tau_{Rk,eq,C1}$	[N/mm²]	1,3	1,6	2,0	2,0	2,0				
Increasing factors for concrete		ψ_c	[-]	1,0								
Characteristic bond resistance depending on the concrete strength class		$\tau_{Rk,eq,C1} =$		$\psi_c \cdot \tau_{Rk,eq,C1}$(C20/25)								
Installation factor												
for dry and wet concrete		γ_{inst}	[-]	1,2	1,2							
for flooded bore hole		γ_{inst}	[-]	1,4					No Performance Assessed			

1) f_{uk} shall be taken from the specifications of reinforcing bars
2) in absence of national regulation

Table C18: Characteristic values of shear loads under seismic action (performance category C1)

Reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Steel failure without lever arm											
Characteristic shear resistance	$V_{Rk,s,eq,C1}$	[kN]	$0{,}35 \cdot A_s \cdot f_{uk}$ 2)								
Cross section area	A_s	[mm²]	50	79	113	154	201	314	491	616	804
Partial factor	$\gamma_{Ms,V}$	[-]	1,5 2)								
Factor for annular gap	α_{gap}	[-]	0,5 (1,0) 3)								

1) f_{uk} shall be taken from the specifications of reinforcing bars
2) in absence of national regulation
3) Value in brackets valid for filled annular gab between fastener and clearance hole in the fixture. Use of special filling washer Annex A 3 is recommended