Deutsches Institut für Bautechnik

Public-law institution jointly founded by the federal states and the Federation

European Technical Assessment Body for construction products

Member of EOTA
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Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment ETA-11/0006 of 18 September 2024

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Hilti anchor channels (HAC) with channel bolts (HBC)
Product family to which the construction product belongs	Anchor channels
Manufacturer	Hilti Aktiengesellschaft Feldkircherstrasse 100 9494 SCHAAN FÜRSTENTUM LIECHTENSTEIN
Manufacturing plant	Hilti manufacturing plants
This European Technical Assessment contains	40 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330008-04-0601-v02, Edition March 2024
This version replaces	ETA-11/0006 issued on 24 October 2022

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Specific Part

1 Technical description of the product

The Hilti anchor channel (HAC) with channel bolts (HBC) is a system consisting of V-shaped channel profile of carbon steel and at least two metal anchors non-detachably fixed to the channel back and channel bolts.

The anchor channel is embedded surface-flush in the concrete. Hilti channel bolts with appropriate hexagon nuts and washers are fixed to the channel.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor channel is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor channel of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance under tension load (static and quasi-static loading)	
- Resistance to steel failure of anchors	$N_{Rk,s,a}$ see Annex C1 and C2
- Resistance to steel failure of the connection between anchors and channel	$N_{Rk,s,c}$ see Annex C1 and C2
- Resistance to steel failure of channel lips and subsequently pull-out of channel bolt	$N^{0}_{Rk,s,l}$; $s_{l,N}$ see Annex C1 and C2
- Resistance to steel failure of channel bolt	$N_{Rk,s}$ see Annex C9
- Resistance to steel failure by exceeding the bending strength of the channel	s_{max} see Annex B3 $M_{Rk,s,flex}$ see Annex C1 and C2
- Maximum installation torque to avoid damage during installation	$T_{inst,g}$; $T_{inst,s}$ see Annex B5 and B6
- Resistance to pull-out failure of the anchor	$N_{Rk,p}$ see Annex C3 and C4
- Resistance to concrete cone failure	h_{ef} see Annex B3 $k_{cr,N}$; $k_{ucr,N}$ see Annex C3 and C4
- Minimum edge distances, spacing and member thickness to avoid concrete splitting during installation	s_{min} ; c_{min} ; h_{min} see Annex B3
- Characteristic edge distance and spacing to avoid splitting of concrete under load	$s_{cr,sp}$; $c_{cr,sp}$ see Annex C3 and C4
- Resistance to blowout failure - bearing area of anchor head	A_h see Annex A4

Essential characteristic	**Performance**
Characteristic resistance under shear load (static and quasi-static loading)	
- Resistance to steel failure of channel bolt under shear loading without lever arm	$V_{Rk,s}$ see Annex C9
- Resistance to steel failure by bending of the channel bolt under shear load with lever arm	$M^0_{Rk,s}$ see Annex C10
- Resistance to steel failure of channel lips, steel failure of connection between anchor and channel and steel failure of anchor (shear load in transverse direction)	$V^0_{Rk,s,l,y}$; $s_{l,V}$; $V_{Rk,s,c,y}$; $V_{Rk,s,a,y}$ see Annex C5 and C6
- Resistance to steel failure of connection between channel lips and channel bolt (shear load in longitudinal channel axis)	$V_{Rk,s,l,x}$ see Annex C7
- Factor for sensitivity to installation (longitudinal shear)	γ_{inst} see Annex C7
- Resistance to steel failure of the anchor (longitudinal shear)	$V_{Rk,s,a,x}$ see Annex C5 and C6
- Resistance to steel failure of connection between anchor and channel (longitudinal shear)	$V_{Rk,s,c,x}$ see Annex C5 and C6
- Resistance to concrete pry-out failure	k_8 see Annex C7
- Resistance to concrete edge failure	$k_{cr,V}$; $k_{ucr,V}$ see Annex C7
Characteristic resistance under combined tension and shear load (static and quasi-static load)	
- Resistance to steel failure of the anchor channel	k_{13} ; k_{14} see Annex C8
Characteristic resistance under fatigue tension loading	
- Fatigue resistance to steel failure of the whole system (continuous or tri-linear function, assessment method A1, A2)	$\Delta N_{Rk,s,0,n}$ (n = 1 to n = ∞) see Annex C11
- Fatigue limit resistance to steel failure of the whole system (assessment method B)	$\Delta N_{Rk,s,0,\infty}$ see Annex C12
- Fatigue resistance to steel failure of the whole system (linearized function, assessment method C)	No Performance assessed
- Fatigue resistance to concrete related failure (exponential function, assessment method A1, A2)	$\Delta N_{Rk,c,0,n}$; $\Delta N_{Rk,p,0,n}$ (n = 1 to n = ∞) see Annex C12
- Fatigue limit resistance to concrete related failure (assessment method B)	$\Delta N_{Rk,c,0,\infty}$; $\Delta N_{Rk,p,0,\infty}$ see Annex C12
- Fatigue resistance to concrete related failure (linearized function, assessment method C)	No Performance assessed

Essential characteristic	Performance
Characteristic resistance under seismic loading (seismic performance category C1)	
- Resistance to steel failure under seismic tension loading (seismic performance category C1)	$N_{Rk,s,a.eq}$; $N_{Rk,s,c.eq}$; $N^0{}_{Rk,s,l.eq}$; $N_{Rk,s.eq}$; $M_{Rk,s,flex.eq}$ see Annex C13 and C16
- Resistance to steel failure under seismic shear loading for shear load in transverse direction (seismic performance category C1)	$V_{Rk,s.eq}$; $V^0{}_{Rk,s,l,y.eq}$; $V_{Rk,s,c,y.eq}$; $V_{Rk,s,a,y.eq}$ see Annex C14 and C16
- Resistance to steel failure under seismic shear loading for shear load in longitudinal channel axis (seismic performance category C1)	$V_{Rk,s,l,x.eq}$; $V_{Rk,s,a,x.eq}$; $V_{Rk,s,c,x.eq}$ see Annex C14 and C15
Characteristic resistance under static and quasi-static tension and/or shear loading	
- Displacements (static and quasi-static load)	δ_{N0} ; $\delta_{N\infty}$ see Annex C5 $\delta_{V,y,0}$; $\delta_{V,y,\infty}$; $\delta_{V,x,0}$; $\delta_{V,x,\infty}$ see Annex C8

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C17 and C18

3.3 Other essential characteristics

Essential characteristic	Performance
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330008-04-0601-v02, the applicable European legal act is: [2000/273/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

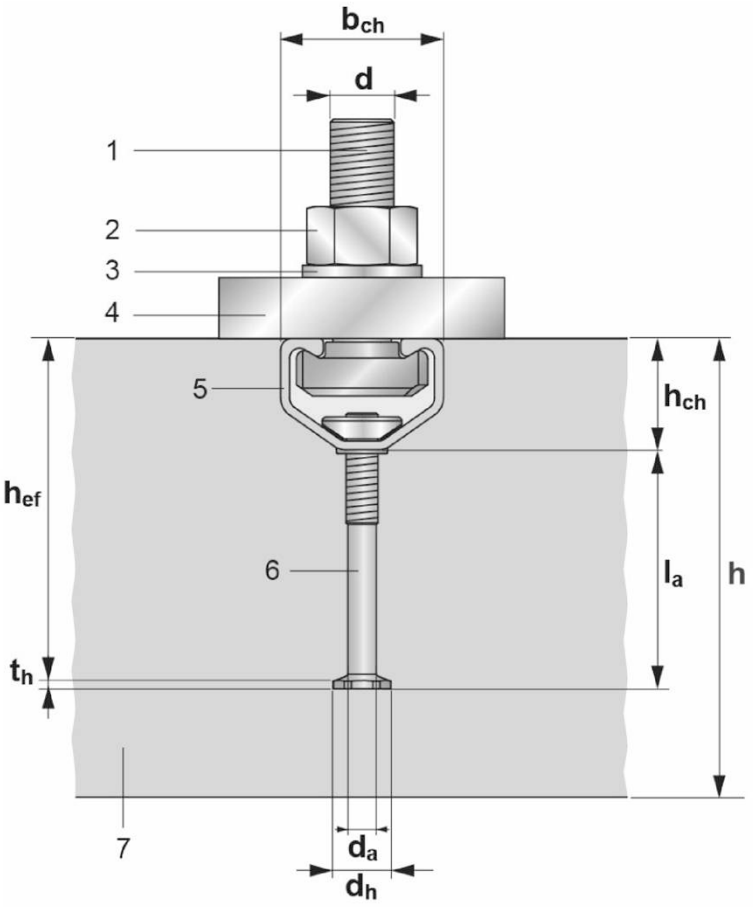
Issued in Berlin on 18 September 2024 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Müller

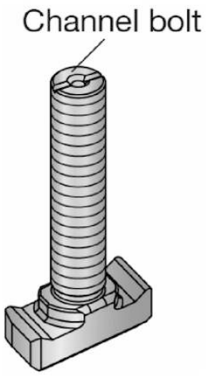
Deutsches Institut für Bautechnik DIBt

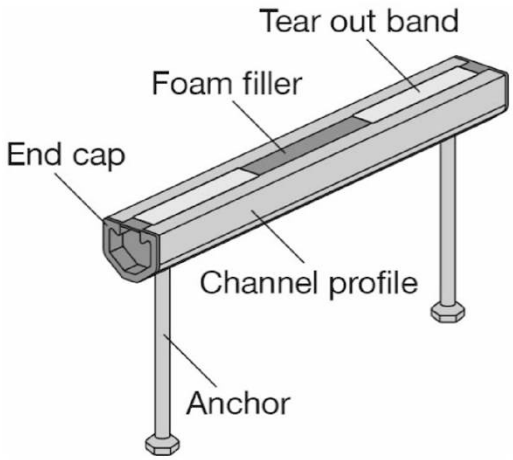
Product and installation condition



Key

1 channel bolt
2 hexagonal nut
3 washer
4 fixture
5 channel profile
6 anchor
7 concrete member





Hilti anchor channels (HAC) with channel bolts (HBC)

Product Description
Installed condition

Annex A1

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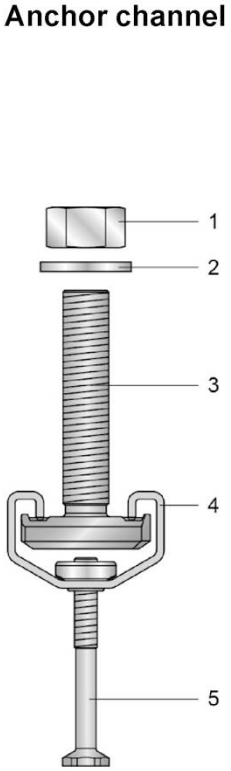
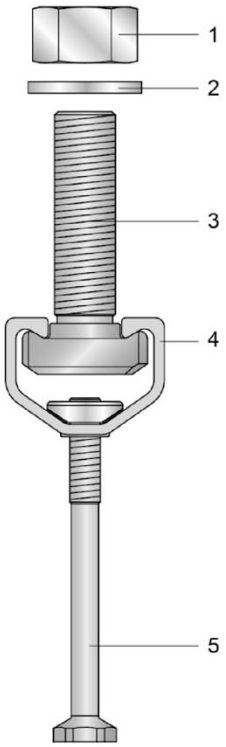
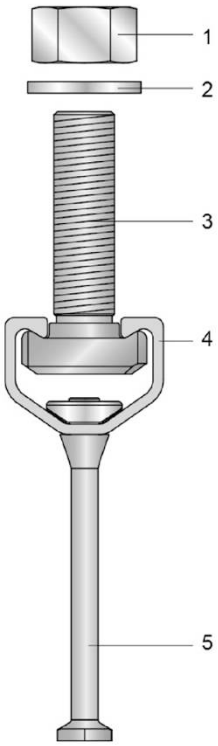
Anchor channel types



HAC-30F
HAC-V-T 30F
with HBC-B



HAC-40F, HAC(-T)50F,
HAC-60F, HAC-(-T)70F
with HBC-C, HBC-C-E,
HBC-C-N and HBC-T



HAC-V 35, HAC-V 40F, HAC-V(-T) 50F
HAC-V 60F, HAC-V(-T) 70F
with HBC-C, HBC-C-E,
HBC-C-N and HBC-T

Key

1 hexagonal nut
2 washer
3 channel bolt
4 channel profile
5 anchor

Marking of the Hilti anchor channel:

HAC-(T)XZ Y/W

HAC = Identifying mark of the manufacturer (**H**ilti **A**nchor **C**hannel)
T = Additional marking for serrated channels
X = Size of the channel
Z = Corrosion class
Y = Min effective embedment depth
W = Channel length

(e.g. HAC-40F 91/300)

40 = Anchor channel size 40
F = Hot dip galvanized
91 h_{ef} = 91 mm minimum effective embedment depth (Identification letter “a” marked on the anchor)
300 l_{ch} = 300 mm channel length

Hilti anchor channels (HAC) with channel bolts (HBC)	Annex A2
Product Description Anchor channel types and marking	

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Table 1: Anchor marking (identification letter) and minimum effective embedment depth

Anchor channel		HAC-V-T 30	HAC-V 35	HAC-V 40		HAC-V(-T) 50		HAC-V 60		HAC-V(-T) 70	
Minimum effective embedment depth	$h_{ef,min}$ [mm]	68	91	91	110	71	106	149	183	175	295
Anchor marking		z	a	a	b	c	e	f	n	k	l

Marking of the Hilti channel bolt:

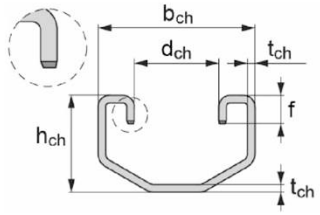
HBC-X-(N) YZ

HBC = Identifying mark of the manufacturer (**H**ilti **B**olt **C**hannel)
X = Type of channel bolt
N = Additional marking for notching bolt
Y = Steel grade
Z = Corrosion class

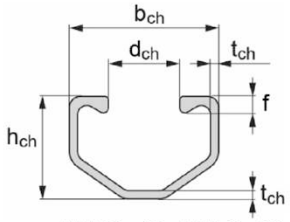
(e.g. HBC-C 8.8F)

C = Channel bolt type (see Table 4)
8.8 = Steel grade
F = Hot dip galvanized

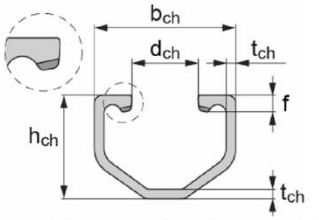
Anchor Channels



HAC-30, HAC-V-T 30 (serrated)



HAC-40, HAC-50, HAC-60, HAC-70, HAC-V 35, HAC-V 40, HAC-V 50, HAC-V 60, HAC-V 70



HAC-T 50, HAC-T 70, HAC-V-T 50, HAC-V-T 70 (serrated)

Table 2: Dimensions of channel profile

Anchor channel	b_{ch}	h_{ch}	t_{ch}	d_{ch}	f	I_y
	[mm]					[mm^4]
HAC-30, HAC-V-T 30	41,3	25,6	2,00	22,3	7,5	15349
HAC-V 35, HAC-40, HAC-V 40	40,9	28,0	2,25	19,5	4,5	21463
HAC-50, HAC-V 50	41,9	31,0	2,75	19,5	5,3	33125
HAC-T50, HAC-V-T 50	41,9	31,0	2,75	19,5	5,2	32049
HAC-60, HAC-V 60	43,4	35,5	3,50	19,5	6,3	57930
HAC- 70, HAC-V 70	45,4	40,0	4,50	19,5	7,4	95457
HAC-T70, HAC-V-T70	45,4	40,0	4,50	19,5	7,1	92192

Hilti anchor channels (HAC) with channel bolts (HBC)

Product Description
Anchor channels (HAC)

Annex A3

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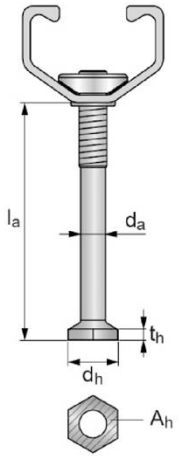
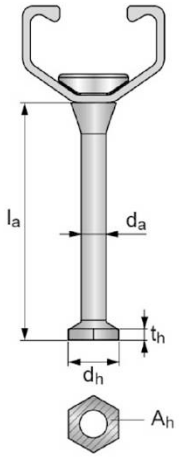
Table 3: Dimensions of anchor (bolted to the channel profile)

Anchor channel	d_a	d_h	t_h	min l_a	Head area A_h
	[mm]				[mm²]
HAC-30, HAC-V-T 30	5,4	11,5	2,0	44,4	89
HAC-V 35, HAC-40, HAC-V 40	7,2	17,5	3,0	66,0	209
HAC-50, HAC-V 50	9,0	19,5	3,5	78,5	258
HAC-T50, HAC-V-T 50	9,0	19,5	3,5	78,5	258
HAC-60, HAC-V 60	9,0	19,5	4,5	117,0	258
HAC- 70, HAC-V 70	10,9	23,0	5,0	140,0	356
HAC-T70, HAC-V-T70	10,9	23,0	5,0	140,0	356

HAC with bolted anchor



HAC-V with bolted anchor



Hilti anchor channels (HAC) with channel bolts (HBC)

Product Description
Anchor channels (HAC)

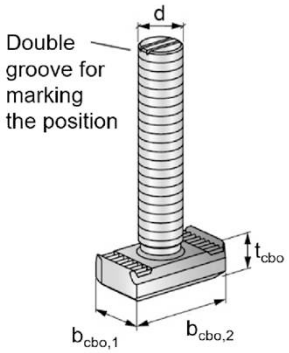
Annex A4

Channel bolts

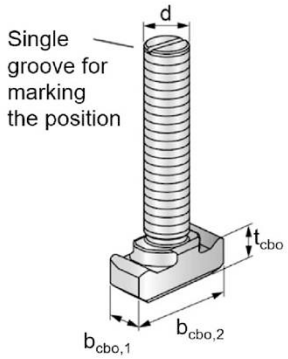
Table 4: Dimensions of channel bolt

Anchor channel	Channel bolt	Steel grade	Dimensions			
			d	$b_{cbo,1}$	$b_{cbo,2}$	t_{cbo}
			[mm]			
HAC- 30 HAC-V-T 30	HBC-B	4.6, A4-50	10 12	19,0	34,0	9,2
HAC-40 HAC-50 HAC-V 35 HAC-V 40 HAC-V 50	HBC-C-E	4.6, 8.8, A4-50	12	14,0	33,0	10,4
			16	17,0		13,4
HAC-40 HAC-50 HAC-60 HAC-70 HAC-V 35 HAC-V 40 HAC-V 50 HAC-V 60 HAC-V 70	HBC-C	4.6, 8.8, A4-50	10 12	14,0	33,0	10,4
			16	18,5		11,4
			20			13,9
	HBC-C-N	8.8	12	18,5	33,0	11,4
			16			
			20			13,9
HAC-T 50 HAC-T 70 HAC-V-T 50 HAC-V-T 70	HBC-T	8.8	12 16 20	18,5	35,4	12,0

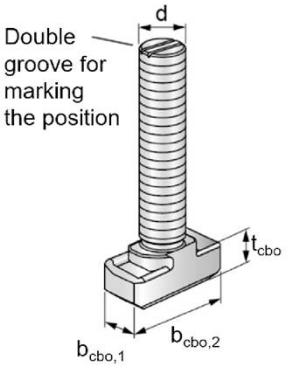
[1] Material properties according to Annex A6



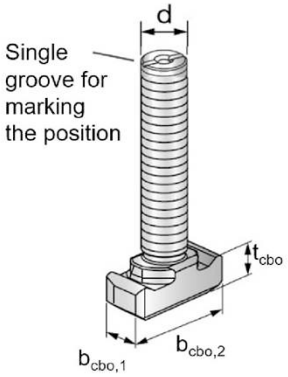
HBC-B



HBC-C-E



HBC-C

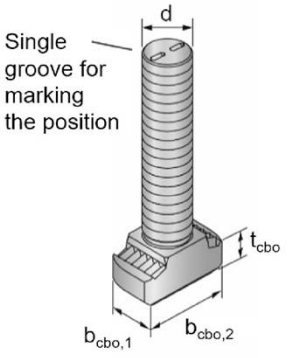


HBC-C-N

Table 5: Steel grade and corrosion protection

Channel Bolt	Carbon steel [1]		Stainless steel [2]
Steel grade	4.6	8.8	A4-50
f_{uk} [N/mm²]	400	800 / 830 [2]	500
f_{yk} [N/mm²]	240	640 / 660 [2]	210
Corrosion protection	G [3] F [4]		R

[1] Material properties according to Annex A6
[2] Material properties according to EN ISO 898-1:2013
[3] Electroplated
[4] Hot dip galvanized



HBC-T

Hilti anchor channels (HAC) with channel bolts (HBC)

Product Description
Channel bolts (HBC)

Annex A5

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Table 6: Materials

Component	Carbon steel			Stainless steel
	Material properties	Coating		Material properties
1	2a	2b	2c	3
Channel Profile	Carbon steel according to EN 10025-2: 2019	Hot dip galvanized ≥ 55 µm [1] Hot dip galvanized ≥ 70 µm [2] according to EN ISO 1461: 2009		-
Rivet	Carbon steel	Hot dip galvanized ≥ 45 µm [5] according to EN ISO 1461: 2009		-
Anchor	Carbon steel	Hot dip galvanized ≥ 45 µm [5] according to EN ISO 1461: 2009		-
Channel bolt	Steel grade 4.6 and 8.8 according to EN ISO 898-1: 2013	Electroplated ≥ 8 µm according to DIN EN ISO 4042: 2018	Hot dip galvanized ≥ 45 µm [5] according to EN ISO 1461: 2009	Steel grade 50 according to EN ISO 3506-1: 2020 1.4401 / 1.4404 / 1.4571 / 1.4362 / 1.4578 / 1.4439
Plain washer [3] according to EN ISO 7089: 2000 and EN ISO 7093-1: 2000	Hardness class A ≥ 200 HV	Electroplated ≥ 8 µm	Hot dip galvanized ≥ 45 µm [5]	Hardness class A ≥ 200 HV 1.4401 / 1.4404 / 1.4571 / 1.4362 / 1.4578 / 1.4439
Hexagonal nut according to EN ISO 4032: 2012 or DIN 934: 1987-10 [4]	Property class 8 according to EN ISO 898-2: 2012	Electroplated ≥ 8 µm	Hot dip galvanized ≥ 45 µm [5]	Property class 70 according to EN ISO 3506-2: 2020 1.4401 / 1.4404 / 1.4571 / 1.4362 / 1.4578 / 1.4439

[1] For HAC-30F, HAC-V-T 30F, HAC-V 35F, HAC-40F, HAC-V 40F, HAC(-T) 50F and HAC-V(-T) 50F
[2] For HAC-60F, HAC-V 60F, HAC(-T)70F and HAC-V(-T) 70F
[3] Not in scope of delivery
[4] Hexagonal nuts according to DIN 934: 1987-10 for channel bolts made from carbon steel (4.6) and stainless steel
[5] Hot dip galvanized according to EN ISO 1461: 2009

Specifications of intended use

Anchor channels and channel bolts subject to:

- Static and quasi-static tension, shear perpendicular to the longitudinal axis and shear in the direction of the longitudinal axis of the anchor channels HAC and HAC-V and channel bolts HBC-B, HBC-C-N and anchor channels HAC-T and HAC-V-T and channel bolts HBC-T.
- Fatigue cyclic tension loads (anchor channels and channel bolts according to Annex C11)
- Seismic tension, seismic shear perpendicular to the longitudinal axis of the channel and seismic shear in the direction of the longitudinal axis of the channel (seismic performance category C1) (anchor channels and channels bolts according to Annex C13)
- Fire exposure: only for concrete class C20/25 to C50/60 (anchor channels and channel bolts according to Annex C17)

Base materials:

- Reinforced or unreinforced compacted normal weight concrete without fibers according to EN 206:2013 + A2:2021
- Strength classes C12/15 to C90/105 according to EN 206:2013 + A2:2021
- Cracked or uncracked concrete.

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
  (anchor channels and channel bolts according to Annex A6, Table 6, column 2 and 3).
- Structures subject to internal conditions with usual humidity (e.g. kitchen, bath and laundry in residential buildings, exceptional permanent damp conditions and application under water)
  (anchor channels and channel bolts according to Annex A6, Table 6, column 2c and 3).
- According to EN 1993-1-4:2006+A1:2015+A2:2020 relating to corrosion resistance class CRC III
  (channel bolts, washers and nuts made of stainless steel number 1.4401, 1.4404, 1.4571, 1.4362 und 1.4578 according to Annex A6, Table 6, column 3).
- According to EN 1993-1-4:2006+A1:2015+A2:2020 relating to corrosion resistance class CRC IV
  (channel bolts, washers and nuts made of stainless steel number 1.4439 according to Annex A6, Table 6, column 3).

Design:

- Anchor channels are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor channel and channel bolts are indicated on the design drawings (e.g. position of the anchor channel relative to the reinforcement or to supports).
- For static and quasi-static loading as well as seismic loading (performance category C1) and fire exposure the anchor channels are designed in accordance with EN 1992-4: 2018 and EOTA TR 047 “Design of Anchor Channels”, May 2021.
- For fatigue loading the anchor channels are designed in accordance with EOTA TR 050 “Calculation Method for the Performance of Anchor Channels under Fatigue Loading”, June 2022.
- The characteristic resistances are calculated with the minimum effective embedment depth.

Hilti anchor channels (HAC) with channel bolts (HBC)	Annex B1
Intended Use Specifications	

Installation:

- The installation of anchor channels is carried out by appropriately qualified personnel under the supervision of the person responsible for the technical matters on site.
- Use of the anchor channels only as supplied by the manufacturer - without any manipulations, repositioning or exchanging of channel components.
- Cutting of anchor channels is allowed only if pieces according to Annex B3, Table 8 and 9 are generated including end spacing and minimum channel length and only to be used in dry internal conditions.
- Installation in accordance with the installation instructions given in Annexes B7, B8, B9, B10 and B11.
- The anchor channels are fixed on the formwork, reinforcement or auxiliary construction such that no movement of the channels will occur during the time of laying the reinforcement and of placing and compacting the concrete.
- The concrete under the head of the anchors are properly compacted. The channels are protected from penetration of concrete into the internal space of the channels.
- Washer may be chosen according to Annex A6 and provided separately by the user.
- Orientating the channel bolt (groove according to Annex B8, B9, B10 and B11) rectangular to the channel axis.
- Hexagonal nut must be fastened by a calibrated torque wrench or with the controlled impact screwdriver Hilti SIW with adaptive torque module Hilti SI-AT for channel bolts according to Table 7.
- For calibrated torque wrench the required installation torques given in Annex B5 must be applied and must not be exceeded.

Table 7: Method of application of installation torque [1] for channel bolts HBC-B/-C/-C-N/-T with SI-AT module

Channel bolt type	**HBC-B**		**HBC-C**				**HBC-C-N**			**HBC-T**		
Bolt diameter	**M10**	**M12**	**M10**	**M12**	**M16**	**M20**	**M12**	**M16**	**M20**	**M12**	**M16**	**M20**
Machine torqueing with Hilti SIW [1] controlled impact screwdriver and SI-AT [1] adaptive torque module 	✓	✓	✓	✓	✓	✓	✓	X	X	✓	✓	✓

[1] Combination of Hilti SIW + SI-AT module, compatible to this channel bolt type, may be used

Hilti anchor channels (HAC) with channel bolts (HBC)	Annex B2
Intended Use Specifications	

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Table 8: Installation parameters for anchor channel HAC

Anchor channel			HAC-30	HAC-40	HAC-50	HAC-T50	HAC-60	HAC-70	HAC-T70
Minimum effective embedment depth	$h_{ef,min}$	[mm]	68	91	106	106	149	175	175
Minimum spacing	s_{min}		50	100					
Maximum spacing	s_{max}		250						
End spacing	x		25						
Minimum channel length	l_{min}		100	150					
Minimum edge distance	c_{min}		50				75		
Minimum thickness of concrete member	h_{min}		80	105	125	125	168	196	196
			$h_{ef} + t_h + c_{nom}$ [1]						

[1] c_{nom} according to EN 1992-1-1:2004 + AC: 2010

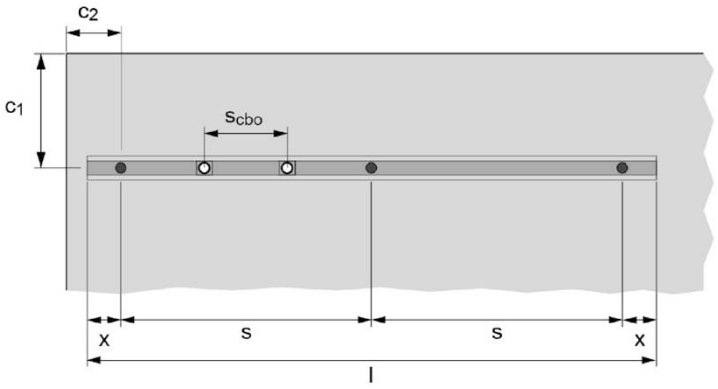
Table 9: Installation parameters for anchor channel HAC-V

Anchor channel			HAC-V-T 30	HAC-V 35	HAC-V 40		HAC-V(-T) 50				HAC-V 60		HAC-V(-T) 70	
Minimum effective embedment depth	$h_{ef,min}$	[mm]	68	91	91	110	71			106	149	183	175	295
Minimum spacing	s_{min}		50	100			100	150		100	100			
Maximum spacing	s_{max}		250											
End spacing	x		25											
Minimum channel length	l_{min}		100	150			150	200		150	150			
Min edge distance	c_{min}		50				50	50	100	50	75	63,5	75	63,5
Minimum thickness of concrete member	h_{min}		80	105	105	125	125	125	90	125	168	400	196	400
			$h_{ef} + t_h + c_{nom}$ [1]											

Hilti anchor channels (HAC) with channel bolts (HBC)

Intended Use
Installation parameters for anchor channels (HAC) and channel bolts (HBC)

Annex B3



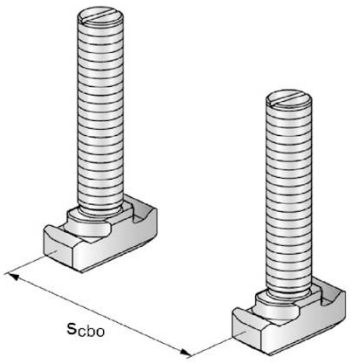


Table 10: Minimum spacing for channel bolts

Channel bolt			M10	M12	M16	M20
Minimum spacing between channel bolts	$s_{cbo,min}$	[mm]	50	60	80	100

s_{cbo} = center to center spacing between channel bolts ($s_{cbo,min}$ = 5d)

Hilti anchor channels (HAC) with channel bolts (HBC)	Annex B4
Intended Use Installation parameters for anchor channels (HAC) and channel bolts (HBC)	

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Table 11: Required installation torque T_{inst} for calibrated torque wrench for HBC-B

Channel bolt		Installation torque T_{inst} [Nm] 1)	
		General $T_{inst,g}$	Steel-steel contact $T_{inst,s}$
		HAC-30 HAC-V-T 30	HAC-30 HAC-V-T 30
M10	4.6, A4-50	15	15
M12	4.6, A4-50	25	25

Table 12: Required installation torque T_{inst} for calibrated torque wrench for HBC-C and HBC-C-E

Channel bolt		Installation torque T_{inst} [Nm] 1)							
		General $T_{inst,g}$				Steel-steel contact $T_{inst,s}$			
		HAC-V35 HAC-40 HAC-V40	HAC-50 HAC-V 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70	HAC-V35 HAC-40 HAC-V40	HAC-50 HAC-V 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70
M10	4.6, A4-50	15				15			
	8.8	15				48			
M12	4.6, A4-50	25				25			
	8.8	25				75			
M16	4.6, A4-50	60				60			
	8.8	60				185			
M20	4.6, A4-50	70	105	120		120			
	8.8	70	105	120		320			

Table 13: Required installation torque T_{inst} for calibrated torque wrench for HBC-C-N

Channel bolt		Installation torque T_{inst} [Nm] 1)							
		General $T_{inst,g}$				Steel-steel contact $T_{inst,s}$			
		HAC-V35 HAC-40 HAC-V40	HAC-50 HAC-V 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70	HAC-V35 HAC-40 HAC-V40	HAC-50 HAC-V 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70
M12	8.8	75				75			
M16	8.8	185				185			
M20	8.8	-	320			-	320		

Hilti anchor channels (HAC) with channel bolts (HBC)

Intended Use
Installation parameters for channel bolts (HBC)

Annex B5

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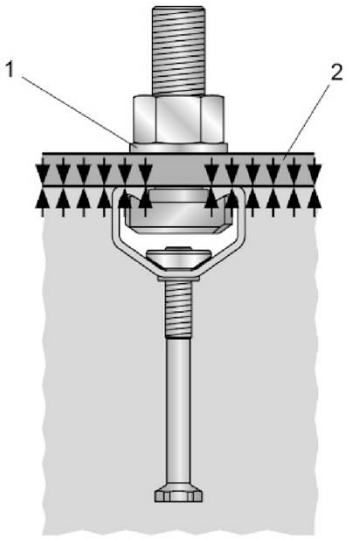
Table 14: Required installation torque T_{inst} for calibrated torque wrench for HBC-T

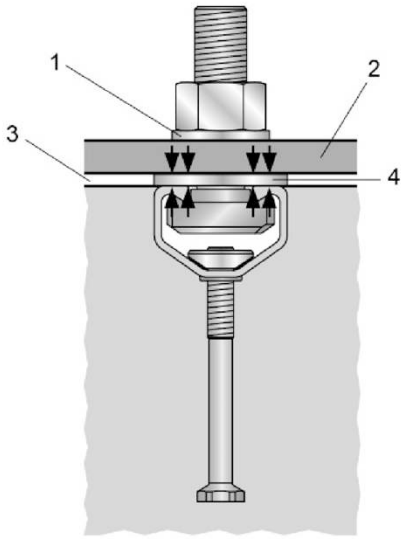
Channel bolt		Installation torque T_{inst} [Nm] [1]			
		General $T_{inst,g}$		Steel-steel contact $T_{inst,s}$	
		HAC-T50 HAC-V-T50	HAC-T70 HAC-V-T70	HAC-T50 HAC-V-T50	HAC-T70 HAC-V-T70
M12	8.8	75		75	
M16	8.8	100		185	
M20	8.8	120		320	

[1] T_{inst} must not be exceeded

General: The fixture is in contact with the channel profile and the concrete surface



Steel-steel contact: Fixture is in contact with the channel profile only. The fixture is fastened to the anchor channel by suitable steel part (e.g. washer).



Key

1 washer
2 fixture
3 gap
4 suitable steel part

Hilti anchor channels (HAC) with channel bolts (HBC)	Annex B6
Intended Use Installation parameters for channel bolts (HBC)	

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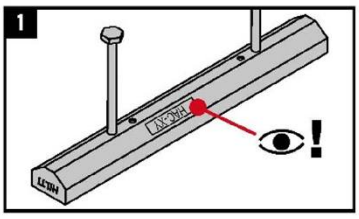
HILTI

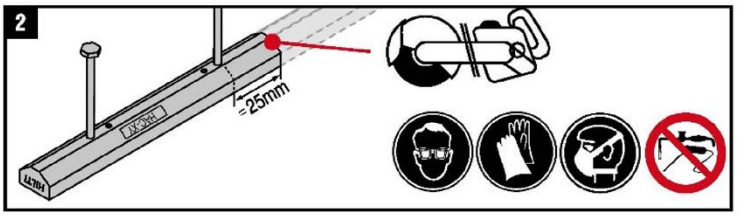
HAC-(V)-(T)

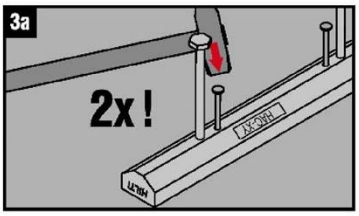
CE
11
Hilti AG
FL-9494 Schaan
Hilti Werke
2873-CPR-201-18/07, 14
ETA-11/0006
Notified body 2873
EAD330008-03-0601
Anchor channels for fixing to concrete
www.hilti.group

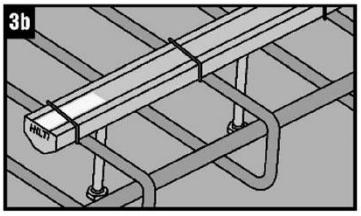
ICC ES
ESR-3520

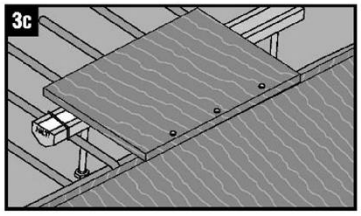
2015302-07.2021

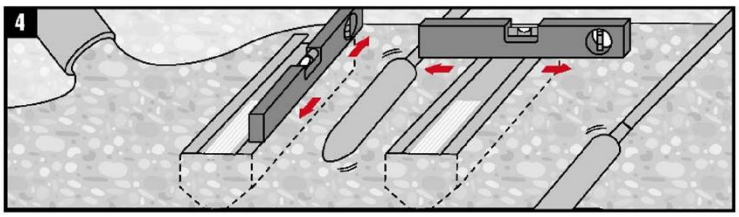


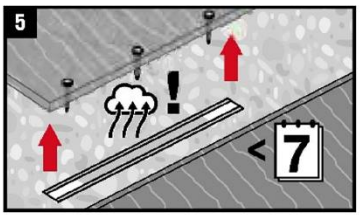


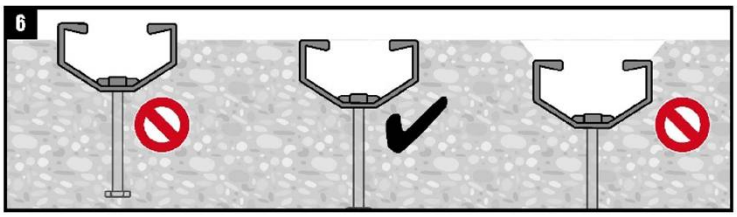


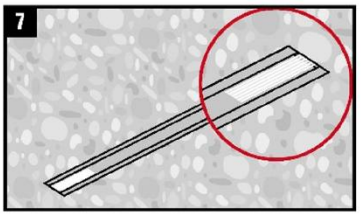


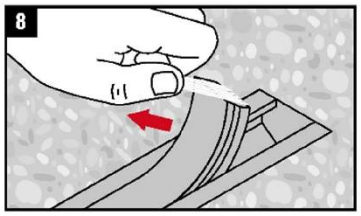












Hilti anchor channels (HAC) with channel bolts (HBC)

Intended Use
Installation instructions for anchor channels (HAC and HAC-T)

Annex B7

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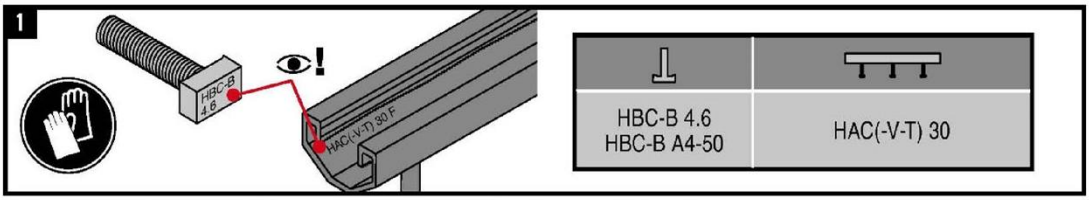
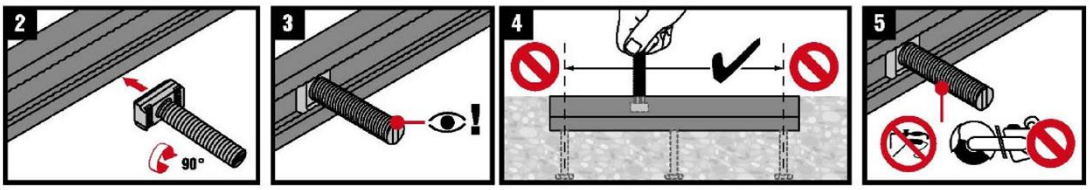
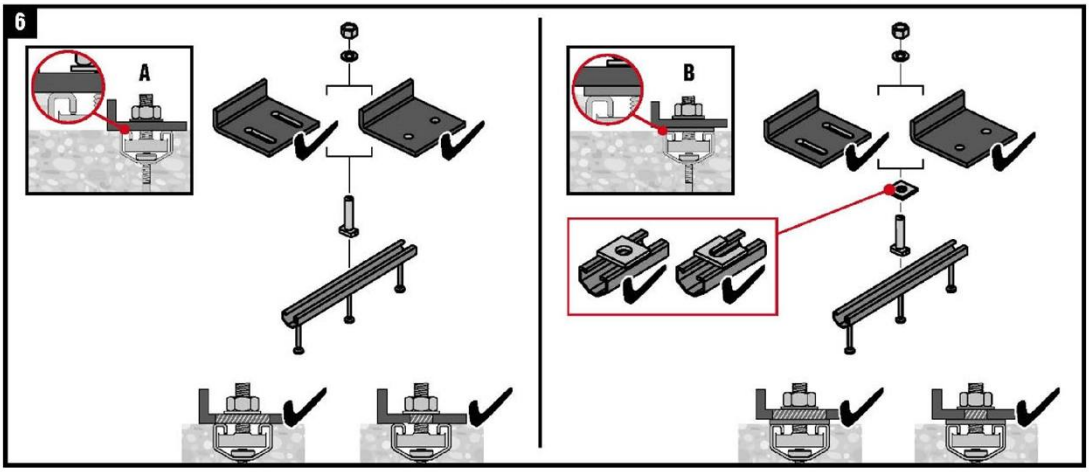
HILTI

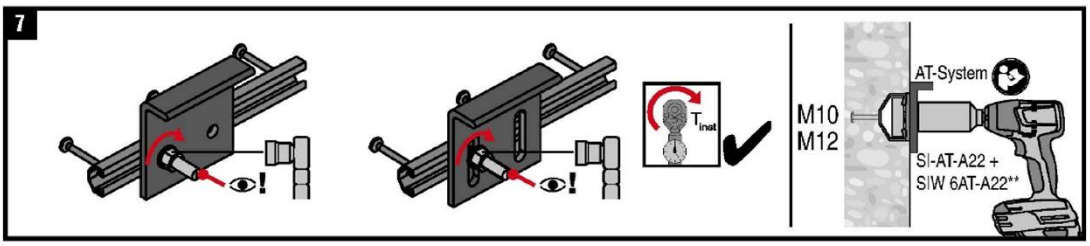
HBC-B



2214763 A3-07.2021







T_{inst} for calibrated torque wrench			
		A	B
		HAC(-V-T)-30	HAC(-V-T)-30
M10	4.6, A4-50	15 Nm / 11 ft-lb	15 Nm / 11 ft-lb
M12	4.6, A4-50	25 Nm / 19 ft-lb	25 Nm / 19 ft-lb

T_{inst} is the installation torque that shall be applied with a torque wrench and must not be exceeded

Hilti anchor channels (HAC) with channel bolts (HBC)

Intended Use
Installation parameters for channel bolts (HBC-B)

Annex B8

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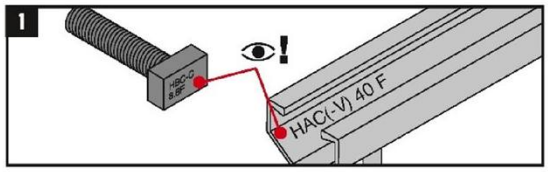
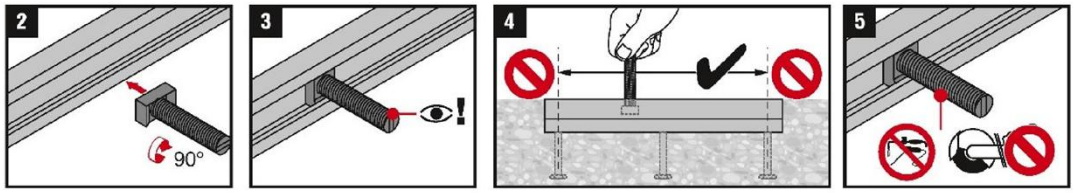
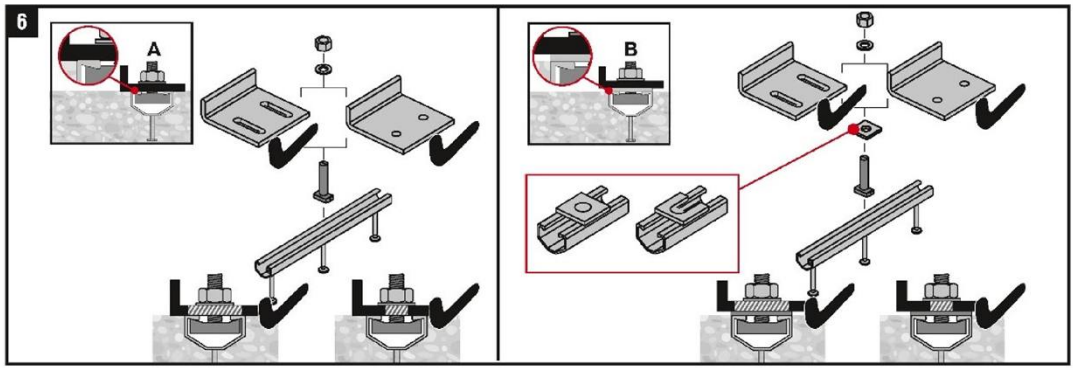
HILTI / HBC-C

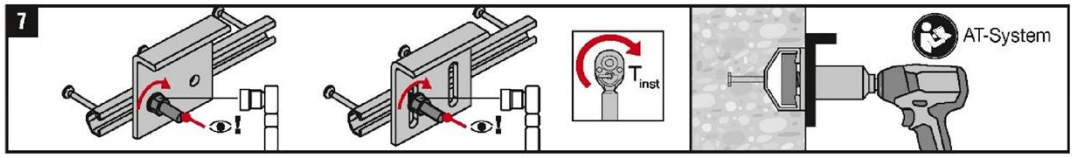
437419-06.2023

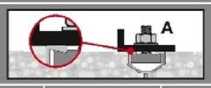


HBC-C 4.6 HBC-C 8.8 HBC-C A4-50 HBC-C-E 8.8	HAC(-V)-35 to HAC(-V)-70 HAC(-V)-50 to HAC(-V)-70 XT/XTS HAC(-V)-40 to HAC(-V)-70 CRFoS HAC(-V)-40, -50 EDGE (Lite)







		T_{inst} for calibrated torque wrench						
								
		HAC(-V)-35 HAC(-V)-40	HAC(-V)-50	HAC(-V)-60 HAC(-V)-70	HAC(-V)-35 to HAC(-V)-70	SIW 6AT-A22 + SI-AT-A22	SIW 4AT-22 + SI-AT-22	SIW 6AT-22 + SI-AT-22
M10	4.6, A4-50	15 Nm / 11 ft-lb			15 Nm / 11 ft-lb	✔	✔	⊘
	8.8	15 Nm / 11 ft-lb			48 Nm / 35 ft-lb			
M12	4.6, A4-50	25 Nm / 19 ft-lb			25 Nm / 19 ft-lb	✔	✔	✔
	8.8	25 Nm / 19 ft-lb			75 Nm / 55 ft-lb			
M16	4.6, A4-50	60 Nm / 44 ft-lb			60 Nm / 44 ft-lb	✔	✔	✔
	8.8	60 Nm / 44 ft-lb			185 Nm / 136 ft-lb			
M20	4.6, A4-50	70 Nm / 52 ft-lb	105 Nm / 78 ft-lb	120 Nm / 89 ft-lb	120 Nm / 89 ft-lb	✔	✔	✔
	8.8	70 Nm / 52 ft-lb	105 Nm / 78 ft-lb	120 Nm / 89 ft-lb	320 Nm / 236 ft-lb			

T_{inst} is the installation torque that shall be applied with a torque wrench and must not be exceeded

Hilti anchor channels (HAC) with channel bolts (HBC)

Intended Use
Installation parameters for channel bolts (HBC-C and HBC-C-E)

Annex B9

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HILTI

HBC-C-N

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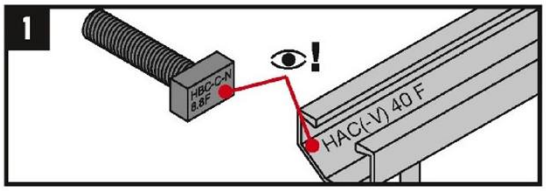
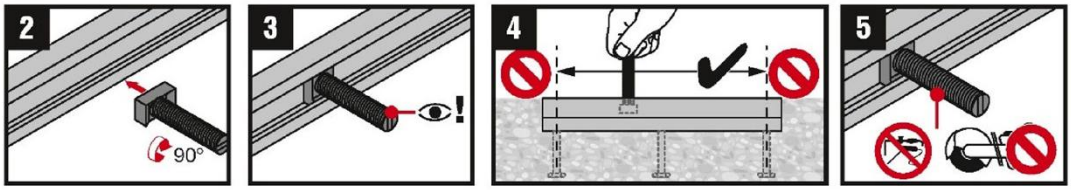
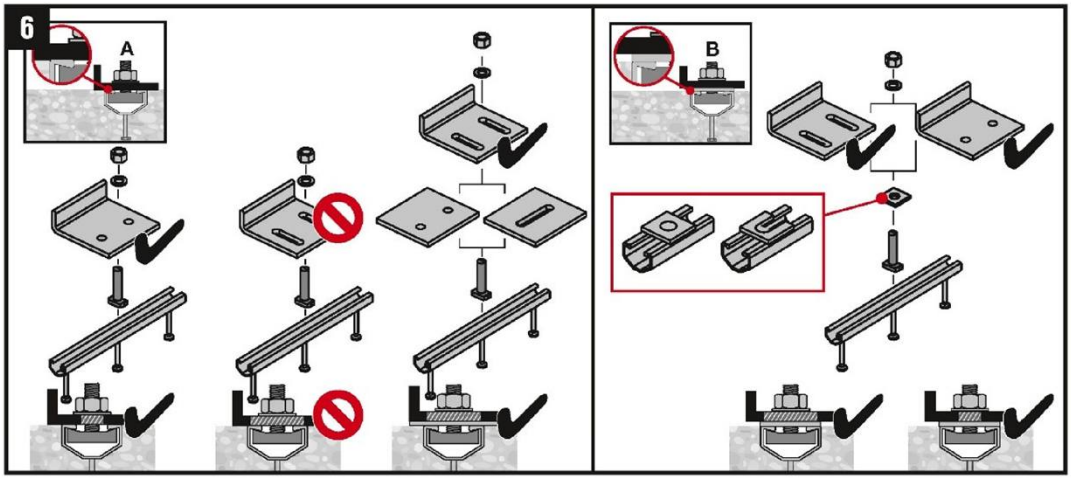
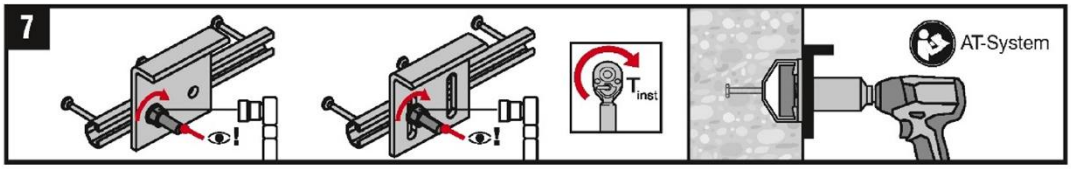


HBC-C-N 8.8	HAC(-V)-35 to HAC(-V)-70 HAC(-V)-50 to HAC(-V)-70 XT/XTS HAC(-V)-40 to HAC(-V)-70 CRFoS HAC(-V)-40 to HAC(-V)-50 EDGE (Lite)







	T_{inst} for calibrated torque wrench A + B				
	HAC(-V)-35 HAC(-V)-40	HAC(-V)-50 / 60 / 70	SIW 6AT-A22 + SI-AT-A22	SIW 4AT-22 + SI-AT-22	SIW 6AT-22 + SI-AT-22
M12	75 Nm / 55 ft-lb	75 Nm / 55 ft-lb	✔	✔	✔
M16	185 Nm / 136 ft-lb	185 Nm / 136 ft-lb	⊘	⊘	⊘
M20	–	320 Nm / 236 ft-lb	⊘	⊘	⊘

T_{inst} is the installation torque that shall be applied with a torque wrench and must not be exceeded

Hilti anchor channels (HAC) with channel bolts (HBC)

Intended Use
Installation instructions for channel bolts (HBC-C-N)

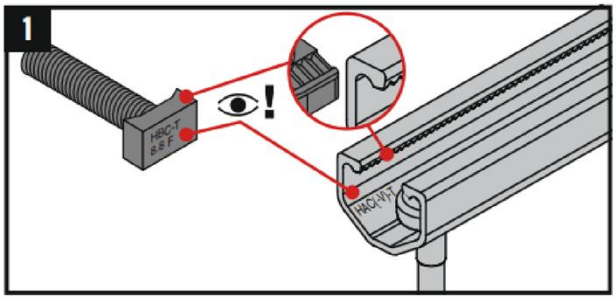
Annex B10

Deutsches Institut für Bautechnik DIBt

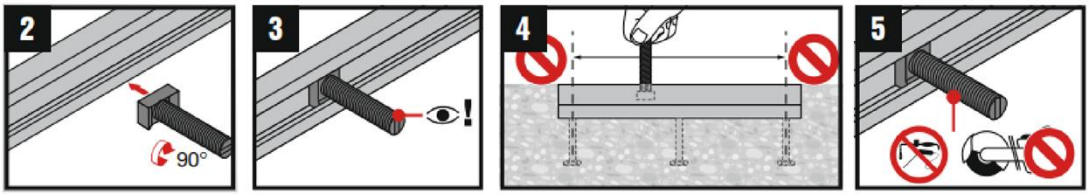
HILTI

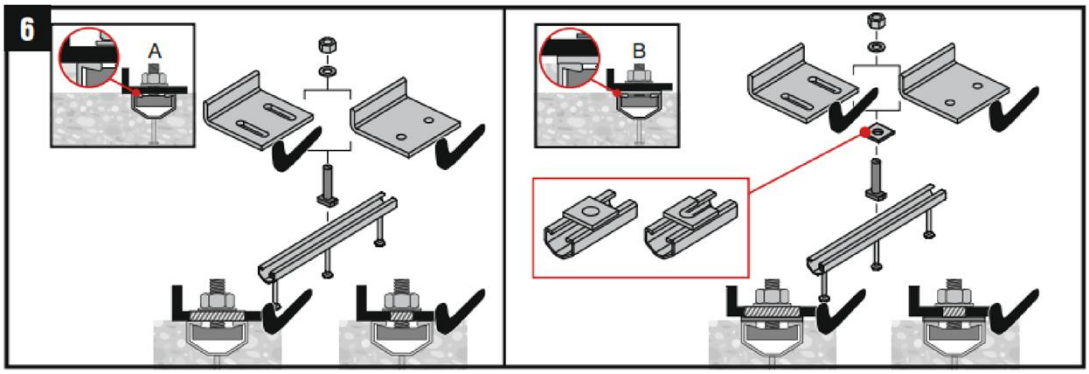
HBC-T

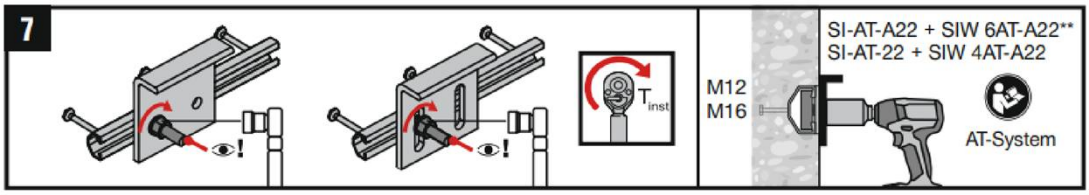
2155164-09.2022



HBC-T 8.8F	HAC(-V)-T50, -T70 HAC(-V)-T50, -T70 XT/XTS HAC(-V)-T50, -T70 CRFOS HAC(-V)-T50 EDGE (Lite)







T_{inst} for calibrated torque wrench		A		B	
		HAC(-V)-T50	HAC(-V)-T70	HAC(-V)-T50	HAC(-V)-T70
M12	8.8	75 Nm / 55 ft-lb		75 Nm / 55 ft-lb	
M16	8.8	100 Nm / 74 ft-lb		185 Nm / 136 ft-lb	
M20	8.8	120 Nm / 89 ft-lb		320 Nm / 236 ft-lb	

T_{inst} is the installation torque that shall be applied with a torque wrench and must not be exceeded

Hilti anchor channels (HAC) with channel bolts (HBC)

Intended Use
Installation instructions for channel bolts (HBC-C-N)

Annex B11

Table 15: Characteristic resistances under tension load – steel failure of anchor channel HAC

Anchor channel			**HAC-30**	**HAC-40**	**HAC-50**	**HAC-T50**	**HAC-60**	**HAC-70**	**HAC-T70**
Steel failure: Anchor									
Characteristic resistance	$N_{Rk,s,a}$	[kN]	18,2	33,1	52,5	52,5	52,5	76,3	76,3
Partial factor	γ_{Ms} [1)]	[-]	1,8						
Steel failure: Connection between anchor and channel									
Characteristic resistance	$N_{Rk,s,c}$	[kN]	18,2	25,0	35,0	35,0	50,1	71,0	71,0
Partial factor	$\gamma_{Ms,ca}$ [1)]	[-]	1,8						
Steel failure: Local flexure of channel lips									
Characteristic spacing of channel bolts for $N_{Rk,s,l}$	$s_{l,N}$	[mm]	83	82	84	84	87	91	91
Characteristic resistance	$N^0_{Rk,s,l}$	[kN]	19,9	25,0	35,0	35,0	50,1	71,0	71,0
Partial factor	$\gamma_{Ms,l}$ [1)]	[-]	1,8						

[1)] In absence of other national regulations.

Table 16: Characteristic flexural resistance of HAC channel under tension load

Anchor channel				**HAC-30**	**HAC-40**	**HAC-50**	**HAC-T50**	**HAC-60**	**HAC-70**	**HAC-T70**
Steel failure: Flexure of channel										
Characteristic flexural resistance of channel	$M_{Rk,s,flex}$	[Nm]	HBC-B	755	- [2)]	- [2)]	- [2)]	- [2)]	- [2)]	- [2)]
			HBC-C	- [2)]	1136	1596	- [2)]	2187	3160	- [2)]
			HBC-C-E	- [2)]	1136	1596	- [2)]	- [2)]	- [2)]	- [2)]
			HBC-C-N	- [2)]	980	1345	- [2)]	2156	3005	- [2)]
			HBC-T	- [2)]	- [2)]	- [2)]	1596	- [2)]	- [2)]	2975
Partial factor			$\gamma_{Ms,flex}$ [1)]	1,15						

[1)] In absence of other national regulations
[2)] No performance assessed

Hilti anchor channels (HAC) with channel bolts (HBC)

Performance
Characteristic resistances of anchor channels (HAC) under tension load – Steel failure

Annex C1

Table 17: Characteristic resistances under tension load – steel failure of anchor channel HAC-V

Anchor channel			**HAC-V-T 30**	**HAC-V 35**	**HAC-V 40**	**HAC-V 50**	**HAC-V-T 50**	**HAC-V 60**	**HAC-V 70**	**HAC-V-T 70**
Steel failure: Anchor										
Characteristic resistance	$N_{Rk,s,a}$	[kN]	18,2	31,4		55,0		55,0	75,0	
Partial factor	γ_{Ms} [1]	[-]	1,8							
Steel failure: Connection between anchor and channel										
Characteristic resistance	$N_{Rk,s,c}$	[kN]	18,2	31,4		42,0		55,0	71,0	75,0
Partial factor	$\gamma_{Ms,ca}$ [1]	[-]	1,8							
Steel failure: Local flexure of channel lips										
Characteristic spacing of channel bolts for $N_{Rk,s,l}$	$s_{l,N}$	[mm]	83	82		84		87	91	
Characteristic resistance	$N^0_{Rk,s,l}$	[kN]	19,9	31,4		41,0		55,0	71,0	
Partial factor	$\gamma_{Ms,l}$ [1]	[-]	1,8							

[1] In absence of other national regulations

Table 18: Characteristic flexural resistance of HAC-V channel under tension load

Anchor channel				**HAC-V-T 30**	**HAC-V 35**	**HAC-V 40**	**HAC-V 50**	**HAC-V-T 50**	**HAC-V 60**	**HAC-V 70**	**HAC-V-T 70**
Steel failure: Flexure of channel											
Characteristic static flexural resistance of channel	$M_{Rk,s,flex}$	[Nm]	HBC-B	786	- [2]	- [2]	- [2]	- [2]	- [2]	- [2]	- [2]
			HBC-C	- [2]	1318	1318	1853	- [2]	2538	3668	- [2]
			HBC-C-E	- [2]	1318	1318	1853	- [2]	- [2]	- [2]	- [2]
			HBC-C-N	- [2]	1137	1137	1551	- [2]	2503	3488	- [2]
			HBC-T	- [2]	- [2]	- [2]	- [2]	1853	- [2]	- [2]	3455
Partial factor			$\gamma_{Ms,flex}$ [1]	1,15							

[1] In absence of other national regulations
[2] No performance assessed

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Table 19: Characteristic resistances under tension load – concrete failure of anchor channel HAC

Anchor channel				**HAC-30**	**HAC-40**	**HAC-50**	**HAC-T50**	**HAC-60**	**HAC-70**	**HAC-T70**
Concrete failure: Pull-out										
Characteristic resistance in cracked concrete C12/15		$N_{Rk,p}$	[kN]	8,0	18,8	23,2	23,2	23,2	32,0	32,0
Characteristic resistance in uncracked concrete C12/15				11,2	26,3	32,5	32,5	32,5	44,9	44,9
Factor for $N_{Rk,p} = N_{Rk,p}(C12/15)\cdot\Psi_c$	C16/20	Ψ_c	[-]	1,33						
	C20/25			1,67						
	C25/30			2,08						
	C30/37			2,50						
	C35/45			2,92						
	C40/50			3,33						
	C45/55			3,75						
	C50/60			4,17						
	C55/67			4,58						
	≥ C60/75			5,00						
Partial factor		$\gamma_{Mp} = \gamma_{Mc}$ [1)]	[-]	1,5						
Concrete failure: Concrete cone										
Product factor k_1	cracked	$k_{cr,N}$	[-]	7,7	8,0	8,2	8,2	8,6	8,9	8,9
	uncracked	$k_{ucr,N}$	[-]	11,0	11,5	11,7	11,7	12,3	12,7	12,7
Partial factor		γ_{Mc} [1)]	[-]	1,5						
Concrete failure: Splitting										
Characteristic edge distance		$c_{cr,sp}$	[mm]	204	273	318	318	444	525	525
Characteristic spacing		$s_{cr,sp}$	[mm]	408	546	636	636	888	1050	1050
Partial factor		$\gamma_{Msp} = \gamma_{Mc}$ [1)]	[-]	1,5						

[1)] In absence of other national regulations

Hilti anchor channels (HAC) with channel bolts (HBC)

Performance
Characteristic resistances of anchor channels (HAC) under tension load – concrete failure

Annex C3

Table 20: Characteristic resistances under tension load – concrete failure of anchor channel HAC-V

Anchor channel				**HAC-V-T 30**	**HAC-V 35**	**HAC-V 40**	**HAC-V(-T) 50**	**HAC-V 60**	**HAC-V(-T) 70**
Concrete failure: Pull-out									
Characteristic resistance in cracked concrete C12/15		$N_{Rk,p}$	[kN]	8,0	18,8	18,8	23,2	23,2	32,0
Characteristic resistance in uncracked concrete C12/15				11,2	26,3	26,3	32,5	32,5	44,9
Factor for $N_{Rk,p} = N_{Rk,p(C12/15)} \cdot \Psi_c$	C16/20	Ψ_c	[-]	1,33					
	C20/25			1,67					
	C25/30			2,08					
	C30/37			2,50					
	C35/45			2,92					
	C40/50			3,33					
	C45/55			3,75					
	C50/60			4,17					
	C55/67			4,58					
	≥ C60/75			5,00					
Partial factor		$\gamma_{Mp} = \gamma_{Mc}$ [1)]	[-]	1,5					
Concrete failure: Concrete cone									
Minimum effective embedment depth		h_{ef}	[mm]	68	91	91	110	71	106
				149	183	175	295		
Product factor k_1	cracked	$k_{cr,N}$	[-]	7,7	8,0	8,0	8,3	8,9	8,2
				8,6	8,9	8,9	9,6		
	uncracked	$k_{ucr,N}$	[-]	11,0	11,5	11,5	11,8	12,7	11,7
				12,3	12,7	12,6	13,7		
Partial factor		γ_{Mc} [1)]	[-]	1,5					
Concrete failure: Splitting									
Characteristic edge distance		$c_{cr,sp}$	[mm]	204	273	273	330	213	318
				444	549	525	885		
Characteristic spacing		$s_{cr,sp}$	[mm]	408	546	546	660	426	636
				888	1098	1050	1770		
Partial factor		$\gamma_{Msp} = \gamma_{Mc}$ [1)]	[-]	1,5					

[1)] In absence of other national regulations

Table 21: Displacements under tension load

Anchor channel			HAC-30 HAC-V-T 30	HAC-V 35	HAC-40 HAC-V 40	HAC-50 HAC-V 50	HAC-T50 HAC-V-T 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70	HAC-T70 HAC-V-T 70
Tension load	N	[kN]	6,6	11,3	11,3	14,3	14,7	18,8	26,6	25,2
Short-term displacement [1]	δ_{N0}	[mm]	1,6	1,7	1,7	1,1	1,7	1,1	1,0	1,5
Long-term displacement [1]	$\delta_{N\infty}$	[mm]	3,2	3,4	3,4	2,2	3,4	2,2	2,0	3,0

[1] Displacements in midspan of the anchor channel, including slip of channel bolt, deformation of channel lips, bending of the channel and slip of the anchor channel in concrete

Table 22: Characteristic resistances under shear load – steel failure of anchor channel HAC

Anchor channel			HAC-30	HAC-40	HAC-(T) 50	HAC-60	HAC-(T) 70
Steel failure: Anchor							
Characteristic static resistance	$V_{Rk,s,a,y}$	[kN]	23,7	39,6	53,6	77,3	114,8
	$V_{Rk,s,a,x}$	[kN]	10,2	18,4	29,0	29,0	41,9
Partial factor	γ_{Ms} [1]	[-]	1,5				
Steel failure: Connection between anchor and channel							
Characteristic static resistance	$V_{Rk,s,c,y}$	[kN]	23,7	39,6	53,6	77,3	114,8
	$V_{Rk,s,c,x}$	[kN]	9,1	12,5	17,5	25,1	35,5
Partial factor	$\gamma_{Ms,ca}$ [1]	[-]	1,8				
Steel failure: Local flexure of channel lips under shear load perpendicular to the longitudinal axis of the channel							
Characteristic spacing of channel bolts for $V_{Rk,s,l}$	$s_{l,V}$	[mm]	83	82	84	87	91
Characteristic static resistance	$V^0_{Rk,s,l,y}$	[kN]	23,7	34,9	47,5	72,2	95,8
Partial factor	$\gamma_{Ms,l}$ [1]	[-]	1,8				

[1] In absence of other national regulations

Hilti anchor channels (HAC) with channel bolts (HBC)

Performance
Displacements under tension load
Characteristic resistances of anchor channels (HAC) under shear load – steel failure

Annex C5

Table 23: Characteristic resistances under shear load – steel failure of anchor channel HAC-V

Anchor channel			HAC-V-T 30	HAC-V 35 HAC-V 40	HAC-V 50	HAC-V-T 50	HAC-V 60	HAC-V 70	HAC-V-T 70
Steel failure: Anchor									
Characteristic static resistance	$V_{Rk,s,a,y}$	[kN]	26,9	42,5	57,5	57,9	82,9	116,5	114,8
	$V_{Rk,s,a,x}$	[kN]	9,1	15,7	27,5	27,5	25,5	37,5	37,5
Partial factor	γ_{Ms} [1)]	[-]	1,5						
Steel failure: Connection between anchor and channel									
Characteristic static resistance	$V_{Rk,s,c,y}$	[kN]	26,9	42,5	57,5	57,9	82,9	116,5	114,8
	$V_{Rk,s,c,x}$	[kN]	9,1	15,7	27,5	27,5	25,5	37,5	37,5
Partial factor	$\gamma_{Ms,ca}$ [1)]	[-]	1,8						
Steel failure: Local flexure of channel lips under shear load perpendicular to the longitudinal axis of the channel									
Characteristic spacing of channel bolts for $V_{Rk,s,l}$	$s_{l,V}$	[mm]	83	82	84	84	87	91	
Characteristic static resistance	$V^0_{Rk,s,l,y}$	[kN]	27,7	37,4	55,0	60,5	82,9	102,9	118,8
Partial factor	$\gamma_{Ms,l}$ [1)]	[-]	1,8						

[1)] In absence of other national regulations

Table 24: Characteristic resistances under shear load in direction of the longitudinal axis of the channel – steel failure of anchor channel

Anchor channel				HAC-30 HAC-V-T 30	HAC-V 35	HAC-40 HAC-V 40	HAC-50 HAC-V 50	HAC-T50 HAC-V-T 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70	HAC-T70 HAC-V-T 70
Steel failure: Connection between channel lips and channel bolt											
Characteristic resistance	HBC-B M12 4.6	$V_{Rk,s,l,x}$	[kN]	3,5	- [1]			- [1]	- [1]		- [1]
	HBC-C-N M12 8.8			- [1]	8,5	8,5	8,5		8,5	8,5	
	HBC-C-N M16 8.8				19,7	19,7	19,7		19,7	19,7	
	HBC-C-N M20 8.8				- [1]	- [1]	24,1		24,1	24,1	
	HBC-T M12 8.8				- [1]	- [1]	- [1]	15,1	- [1]	- [1]	15,1
	HBC-T M16 8.8							20,1			20,1
	HBC-T M20 8.8							20,1			20,1
Installation factor		γ_{inst}	[-]	1,4				1,2	1,4		1,2

[1] No performance assessed

Table 25: Characteristic resistances under shear load – concrete failure

Anchor channel				HAC-30 HAC-V-T 30	HAC-V 35	HAC-40 HAC-V 40		HAC-V(-T) 50	HAC-(T)50 HAC-V(-T) 50	HAC-60 HAC-V 60		HAC-(T)70 HAC-V(-T) 70	
Concrete failure: Pry out failure													
Product factor		k_8	[-]	2,0									
Partial factor		γ_{Mc} [1]	[-]	1,5									
Concrete failure: Concrete edge failure													
Minimum effective embedment depth		h_{ef}	[mm]	68	91	91	110	71	106	149	183	175	295
Product factor k_{12}	cracked concrete	$k_{cr,V}$	[-]	7,5	7,5	7,5		4,5	7,5	7,5		7,5	
	uncracked concrete	$k_{ucr,V}$	[-]	10,5	10,5	10,5		6,3	10,5	10,5		10,5	
Partial factor		γ_{Mc} [1]	[-]	1,5									

[1] In absence of other national regulations

Hilti anchor channels (HAC) with channel bolts (HBC)

Performance
Characteristic resistances of anchor channels under shear load

Annex C7

Table 26: Displacements under shear load perpendicular to longitudinal axis of the channel

Anchor channel			HAC-30 HAC-V-T 30	HAC-V 35	HAC-40 HAC-V 40	HAC-50 HAC-V 50	HAC-T50 HAC-V-T 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70	HAC-T70 HAC-V-T 70
Shear load	V_y	[kN]	8,0	13,9	13,9	18,9	21,0	29,0	38,0	45,6
Short-term displacement [1]	$\delta_{V,y,0}$	[mm]	1,0	1,0	1,0	1,5	2,7	1,5	1,5	2,4
Long-term displacement [1]	$\delta_{V,y,\infty}$	[mm]	1,5	1,5	1,5	2,3	4,1	2,3	2,3	3,6

[1] Displacements in midspan of the anchor channel, including slip of channel bolt, deformation of channel lips and slip of the anchor channel in concrete

Table 27: Displacements under shear load in direction of the longitudinal axis of the channel

Anchor channel				HAC-30 HAC-V-T 30	HAC-V 35	HAC-40 HAC-V 40	HAC-50 HAC-V 50	HAC-T50 HAC-V-T 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70	HAC-T70 HAC-V-T 70
Channel bolt				**HBC-B**	**HBC-C-N**			**HBC-T**	**HBC-C-N**		**HBC-T**
Shear load	M12	V_x	[kN]	1,4	3,4			6,7	3,4		6,7
	M16			- [2]	7,8			8,9	7,8		8,9
	M20				- [2]		9,6	8,9	9,6		8,9
Short-term displacement [1]	M12	$\delta_{V,x,0}$	[mm]	0,1	0,05			1,4	0,05		1,4
	M16			- [2]	0,4			1,7	0,4		1,7
	M20				- [2]		0,1	1,7	0,1		1,7
Short-term displacement [1]	M12	$\delta_{V,x,\infty}$	[mm]	0,2	0,1			2,1	0,1		2,1
	M16			- [2]	0,6			2,5	0,6		2,5
	M20				- [2]		0,2	2,5	0,2		2,5

[1] Displacements of the anchor channel, including slip of channel bolt, deformation of channel lips and slip of the anchor channel in concrete
[2] No performance assessed

Table 28: Characteristic resistances under combined tension and shear load

Anchor channel			HAC-30 HAC-V-T 30	HAC-V 35	HAC-40 HAC-V 40	HAC-50 HAC-V 50	HAC-T50 HAC-V-T 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70	HAC-T70 HAC-V-T 70
Steel failure: Local flexure of channel lips and flexure of channel										
Product factor	k_{13}	[-]	Values according to EN 1992-4: 2018, Section 7.4.3.1							
Steel failure: Anchor and connection between anchor and channel										
Product factor	k_{14}	[-]	Values according to EN 1992-4: 2018, Section 7.4.3.1							

Hilti anchor channels (HAC) with channel bolts (HBC)

Performance
Displacements under shear load.
Characteristic resistances under combined tension and shear load

Annex C8

Table 29: Characteristic resistances under tension and shear load – steel failure of channel bolts HBC-B, HBC-C, HBC-C-E, HBC-C-N and HBC-T

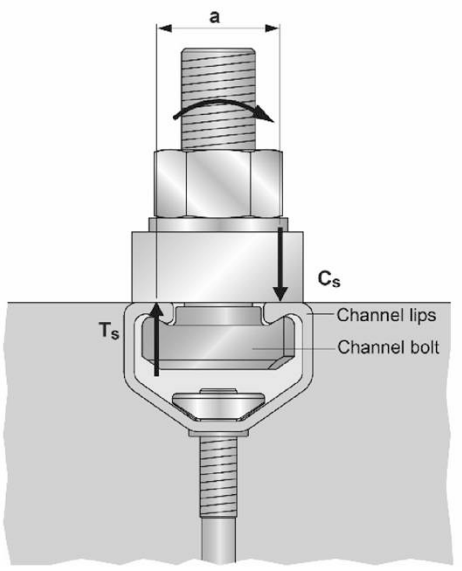
Channel bolt diameter					**M10**	**M12**	**M16**	**M20**
Steel failure								
Characteristic resistance	HBC-B	4.6	$N_{Rk,s}$ [2]	[kN]	23,2	33,7	- [4]	- [4]
		A4-50 [1]			29,0	42,2	- [4]	- [4]
	HBC-C HBC-C-E	4.6			23,2	33,7	62,8	98,0
		8.8			46,4	67,4	125,6	174,3
		A4-50 [1]			29,0	42,2	78,5	122,5
	HBC-C-N	8.8			- [4]	67,4	125,6	174,3
	HBC-T	8.8			- [4]	67,4	125,6	177,4
Partial factor		4.6	γ_{Ms} [3]	[-]	2,0			
		8.8			1,5			
		A4-50 [1]			2,86			
Characteristic resistance	HBC-B	4.6	$V_{Rk,s}$ [2]	[kN]	13,9	20,2	- [4]	- [4]
		A4-50 [1]			17,4	25,3	- [4]	- [4]
	HBC-C HBC-C-E	4.6			13,9	20,2	37,7	58,8
		8.8			23,2	33,7	62,8	101,7
		A4-50 [1]			17,4	25,3	47,1	73,5
	HBC-C-N	8.8			- [4]	33,7	62,8	101,7
	HBC-T	8.8			- [4]	33,7	62,8	101,7
Partial factor		4.6	γ_{Ms} [3]	[-]	1,67			
		8.8			1,25			1,5
		A4-50 [1]			2,38			

[1] Materials according to Table 6, Annex A6
[2] In conformity with EN ISO 898-1:2013
[3] In absence of other national regulations
[4] No performance assessed

Table 30: Characteristic resistances under shear load with lever arm – steel failure of channel bolts HBC-B, HBC-C, HBC-C-E, HBC-C-N and HBC-T

Channel bolt diameter					**M10**	**M12**	**M16**	**M20**
Steel failure								
Characteristic flexure resistance	HBC-B	4.6	$M^0_{Rk,s}$ [3]	[Nm]	29,9	52,4	- [3]	- [3]
		A4-50 [1]			37,4	65,5	- [3]	- [3]
	HBC-C HBC-C-E	4.6			29,9	52,4	133,2	259,6
		8.8			59,8	104,8	266,4	538,7
		A4-50 [1]			37,4	65,5	166,5	324,5
	HBC-C-N	8.8			- [3]	104,8	266,4	538,7
	HBC-T	8.8			- [3]	104,8	266,4	538,7
Partial factor		4.6	γ_{Ms} [2]	[-]	1,67			
		8.8			1,25			
		A4-50 [1]			2,38			
Internal lever arm	HBC-B	4.6, A4-50	a	[mm]	25	27	- [3]	- [3]
	HBC-C HBC-C-E	4.6, 8.8, A4-50			24	26	28	30
	HBC-C-N	8.8			- [3)]	26	28	30
	HBC-T	8.8			- [3]	26	28	30

[1] Materials according to Table 6, Annex A6
[2] In absence of other national regulations
[3] No performance assessed



The characteristic flexure resistance according to Table 30 is limited as follows:

$M^0_{Rk,s} \le 0{,}5 \cdot N_{Rk,s,l} \cdot a$ ($N_{Rk,s,l}$ according to Table 15 and 17)

and

$M^0_{Rk,s} \le 0{,}5 \cdot N_{Rk,s} \cdot a$ ($N_{Rk,s}$ according to Table 29)

a = internal lever arm according Table 30

T_s = tension force acting on the channel lips

C_s = compression force acting on the channel lips

Hilti anchor channels (HAC) with channel bolts (HBC)

Performance
Characteristic resistances of channel bolts under shear load with lever arm

Annex C10

Table 31: Combination of anchor channels and channel bolts under fatigue tension load (Design method I or II for test method A1, A2 and B according to EOTA TR050, June 2022)

Anchor channel	Channel bolt type	Diameter	Steel grade	Corrosion protection
HAC-30 HAC-V-T 30	HBC-B	M10	4.6	G [1] F [2]
		M12		
HAC-V 35 HAC-40 HAC-V 40	HBC-C	M12	4.6 8.8	
		M16		
		M20		
HAC-50 HAC-V 50		M16	4.6 8.8	
		M20		
HAC-60 HAC-V 60		M16	4.6 8.8	
		M20		
HAC-70 HAC-V 70		M20	4.6 8.8	

[1] Electroplated
[2] Hot-dip galvanized

Table 32: Characteristic resistances under fatigue tension load - steel failure with n load cycles without static preload (N_{Ed} = 0, Design method I according to EOTA TR050, June 2022)

Anchor channel		HAC- 30 HAC-V-T 30	HAC-V 35	HAC-40 HAC-V 40	HAC-50 HAC-V 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70
Steel failure	n	$\Delta N_{Rk,s,0,n}$ [kN]					
Characteristic resistances under fatigue tension load without static preload	$\leq 10^6$	1,76	1,57	1,57	2,66	3,54	6,44
	$\leq 3 \cdot 10^6$	1,60	1,50	1,50	2,60	3,50	6,40
	$\leq 10^7$						
	$\leq 3 \cdot 10^7$						
	$\leq 6 \cdot 10^7$						
	$> 6 \cdot 10^7$						

Hilti anchor channels (HAC) with channel bolts (HBC)

Performance
Characteristic resistances under fatigue cyclic tension load according to assessment method A1, A2 and B

Annex C11

Table 33: Reduction factor $\eta_{c,fat}$ with n load cycles without static preload (N_{Ed} = 0, Design method I or II for assessment method A1, A2 and B according to EOTA TR050, June 2022)

Anchor channel		HAC- 30 HAC-V-T 30	HAC-V 35	HAC-40 HAC-V 40	HAC-50 HAC-V 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70
Pull-out failure Concrete cone failure	n	$\eta_{c,fat}$ [-]					
Reduction factor for $\Delta N_{Rk,p;0;n} = \eta_{c,fat} \cdot N_{Rk,p}$ $\Delta N_{Rk,c;0;n} = \eta_{c,fat} \cdot N_{Rk,c}$ with $N_{Rk,p}$ according to Annex C3 and C4 and $N_{Rk,c}$ calculated according to EN 1992-4: 2018 and EOTA TR 047, Mai 2021	$\leq 10^6$	0,600					
	$\leq 3 \cdot 10^6$	0,571					
	$\leq 10^7$	0,542					
	$\leq 3 \cdot 10^7$	0,516					
	$\leq 6 \cdot 10^7$	0,500					
	$> 6 \cdot 10^7$ 1)						

1) for $\Delta N_{Rk,p;0;\infty}$, $\Delta N_{Rk,c;0;\infty}$

Table 34: Characteristic resistances under fatigue tension load with n → ∞ load cycles without static preload (N_{Ed} = 0, Design method II for assessment method B according to EOTA TR050, June 2022)

Anchor channel		HAC- 30 HAC-V-T 30	HAC-V 35	HAC-40 HAC-V 40	HAC-50 HAC-V 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70
Steel failure							
$\Delta N_{Rk,s;0;\infty}$	[kN]	1,6	1,5	1,5	2,6	3,5	6,4
Concrete cone and pull-out failure							
$\eta_{c,fat}$	[-]	0,5					

For the reduction of the characteristic resistances given in Tables 33 and 34 in the transition zone from the static resistance to the fatigue limit resistance the partial safety factors are calculated as follows:

$$\gamma_{M,fat,n} = \gamma_{M,fat} + (\gamma_M - \gamma_{M,fat}) \cdot (\Delta N_{Rk,n} - \Delta N_{Rk,\infty}) / (N_{Rk} - \Delta N_{Rk,\infty})$$

In absence of other national regulations, the following partial factors γ_M and $\gamma_{M,fat}$ are recommended for design method I according to EOTA TR 050, June 2022:

γ_M according Annex C1

$\gamma_{M,fat}$ = 1,35

In absence of other national regulations, the following partial factor $\gamma_{M,fat}$ is recommended for design method II (Table 34) according to EOTA TR 050, June 2022:

$\gamma_{M,fat}$ = 1,35

Hilti anchor channels (HAC) with channel bolts (HBC)

Performance
Characteristic resistances under fatigue cyclic tension load according to assessment method A1, A2 and B

Annex C12

Table 35: Combination of anchor channels and channel bolts under seismic load (performance category C1)

Anchor channel	Channel bolt type	Diameter	Steel grade	Corrosion protection
HAC-V-T 30	HBC-B	M12	4.6	G [1] F [2]
HAC-V 35 HAC-V 40	HBC-C-N	M12	4.6 8.8	
		M16		
HAC-V 50 HAC-V 60 HAC-V-T 70		M12		
		M16		
		M20		
HAC-V-T 50 HAC-V-T 70	HBC-T	M12		
		M16		
		M20		

[1] Electroplated
[2] Hot-dip galvanized

Table 36: Characteristic resistances under seismic tension load – steel failure of anchor channel HAC-V

Anchor channel			HAC-V-T 30	HAC-V 35	HAC-V 40	HAC-V 50	HAC-V-T 50	HAC-V 60	HAC-V 70	HAC-V-T 70
Steel failure: Anchor										
Characteristic resistance	$N_{Rk,s,a,eq}$	[kN]	18,2	31,4	31,4	55,0		55,0	75,0	
Partial factor	$\gamma_{Ms,eq}$ [1]	[-]	1,8							
Steel failure: Connection between anchor and channel										
Characteristic resistance	$N_{Rk,s,c,eq}$	[kN]	18,2	31,4	31,4	40,0	42,0	40,0	71,0	75,0
Partial factor	$\gamma_{Ms,ca,eq}$ [1]	[-]	1,8							
Steel failure: Local flexure of channel lips										
Characteristic resistance	$N^0_{Rk,s,l,eq}$	[kN]	19,9	31,4	31,4	40,0	41,0	40,0	71,0	
Partial factor	$\gamma_{Ms,l,eq}$ [1]	[-]	1,8							

[1] In absence of other national regulations

Hilti anchor channels (HAC) with channel bolts (HBC)

Performance
Characteristic resistances of anchor channel under seismic tension load (performance category C1)

Annex C13

Table 37: Characteristic flexural resistance of HAC-V channel under seismic tension load

Anchor channel				HAC-V-T 30	HAC-V 35	HAC-V 40	HAC-V 50	HAC-V-T 50	HAC-V 60	HAC-V 70	HAC-V-T 70
Steel failure: Flexure of channel											
Characteristic flexural resistance of channel	HBC-B	$M_{Rk,s,flex,eq}$	[Nm]	786	- [2]	- [2]	- [2]	- [2]	- [2]	- [2]	- [2]
	HBC-C			- [2]	1318	1318	1853	- [2]	2538	3668	- [2]
	HBC-C-E			- [2]	1318	1318	1853	- [2]	- [2]	- [2]	- [2]
	HBC-C-N			- [2]	1137	1137	1551	- [2]	2503	3488	- [2]
	HBC-T			- [2]	- [2]	- [2]	- [2]	1853	- [2]	- [2]	3455
Partial factor		$\gamma_{Ms,flex,eq}$ [1]	[-]	1,15							

[1] In absence of other national regulations
[2] No performance assessed

Table 38: Characteristic resistances under seismic shear load – steel failure of anchor channel HAC-V

Anchor channel			HAC-V-T 30	HAC-V 35 HAC-V 40	HAC-V 50	HAC-V-T 50	HAC-V 60	HAC-V 70	HAC-V-T 70
Steel failure: Anchor									
Characteristic resistance	$V_{Rk,s,a,y,eq}$	[kN]	26,9	42,5	57,5	57,9	57,5	116,5	114,8
	$V_{Rk,s,a,x,eq}$	[kN]	9,1	15,7	27,5	27,5	25,5	37,5	37,5
Partial factor	$\gamma_{Ms,eq}$ [1]	[-]	1,5						
Steel failure: Connection between anchor and channel									
Characteristic resistance	$V_{Rk,s,c,y,eq}$	[kN]	26,9	42,5	57,5	57,9	57,5	116,5	114,8
	$V_{Rk,s,c,x,eq}$	[kN]	9,1	15,7	27,5	27,5	25,5	37,5	37,5
Partial factor	$\gamma_{Ms,ca,eq}$ [1]	[-]	1,8						
Steel failure: Local flexure of channel lips under shear load perpendicular to the longitudinal axis of the channel									
Characteristic resistance	$V^0_{Rk,s,l,y,eq}$	[kN]	27,7	37,4	55,0	60,5	55,0	102,9	118,8
Partial factor	$\gamma_{Ms,l,eq}$ [1]	[-]	1,8						

[1] In absence of other national regulations

Table 39: Characteristic resistances under seismic shear load in direction of the longitudinal axis of the channel – steel failure of anchor channel HAC-V

Anchor channel				HAC-V-T 30	HAC-V 35 HAC-V 40	HAC-V 50	HAC-V-T 50	HAC-V 60	HAC-V 70	HAC-V-T 70
Steel failure: Connection between channel lips and channel bolt										
Characteristic resistance	HBC-B M12 4.6	$V_{Rk,s,l,\,x,eq}$	[kN]	3,5	- [1]	- [1]	- [1]	- [1]		- [1]
	HBC-C-N M12 8.8			- [1]	8,5	8,5		8,5	8,5	
	HBC-C-N M16 8.8				19,7	19,7		19,7	19,7	
	HBC-C-N M20 8.8				- [1]	24,1		24,1	24,1	
	HBC-T M12 8.8				- [1]	- [1]	15,1	- [1]	- [1]	15,1
	HBC-T M16 8.8						20,1			20,1
	HBC-T M20 8.8						20,1			20,1
Installation factor		$\gamma_{inst,eq}$	[-]	1,4			1,2	1,4		1,2

[1] No performance assessed

Table 40: Characteristic resistances under seismic tension and seismic shear load – steel failure of channel bolts HBC-B, HBC-C-N and HBC-T

Channel bolt diameter					**M12**	**M16**	**M20**
Steel failure							
Characteristic resistance	HBC-B	4.6	$N_{Rk,s,eq}$ [1]	[kN]	33,7	- [3]	- [3]
	HBC-C-N	8.8			67,4	125,6	174,3
	HBC-T	8.8			67,4	125,6	177,4
Partial factor		4.6	$\gamma_{Ms,eq}$ [3]	[-]	2,0	- [3]	
		8.8			1,5		
Characteristic resistance	HBC-B	4.6	$V_{Rk,s,eq}$ [1]	[kN]	20,2	- [3]	- [3]
	HBC-C-N	8.8			33,7	62,8	101,7
	HBC-T	8.8			33,7	62,8	101,7
Partial factor		4.6	$\gamma_{Ms,eq}$ [2]	[-]	1,67	- [3]	
		8.8			1,25		1,5

[1] In conformity with EN ISO 898-1:2013
[2] In absence of other national regulations
[3] No performance assessed

Table 41: Characteristic resistance under fire exposure – steel failure

Channel bolt					**M10**	**M12**	**M16**	**M20**
Steel failure: Anchor, connection between anchor and channel, local flexure of channel lip								
Characteristic resistance under fire exposure	HAC-30 HAC-V-T 30	R60	$N_{Rk,s,fi}$ = $V_{Rk,s,y,fi}$	[kN]	1,3	1,8	- [2]	- [2]
		R90			0,9	1,1		
		R120			0,7	0,8		
	HAC-V 35	R60			1,7	2,4	2,4	2,4
		R90			1,3	1,8	1,8	1,8
		R120			1,0	1,5	1,5	1,5
	HAC-40 HAC-V 40	R60			1,7	2,4	2,4	2,4
		R90			1,3	1,8	1,8	1,8
		R120			1,0	1,5	1,5	1,5
	HAC-50 HAC-V 50	R60			1,7	2,4	4,0	4,0
		R90			1,3	1,8	2,4	2,4
		R120			1,0	1,5	1,6	1,6
	HAC-60 HAC-V 60	R60			1,7	2,4	4,0	4,7
		R90			1,3	1,8	2,4	3,0
		R120			1,0	1,5	1,6	2,1
	HAC-70 HAC-V 70	R60			1,7	2,4	4,0	4,7
		R90			1,3	1,8	2,4	3,0
		R120			1,0	1,5	1,6	2,1
Partial safety factor			$\gamma_{Ms,fi}$ [1]	[-]	1,0			

[1] In absence of other national regulations
[2] No performance assessed

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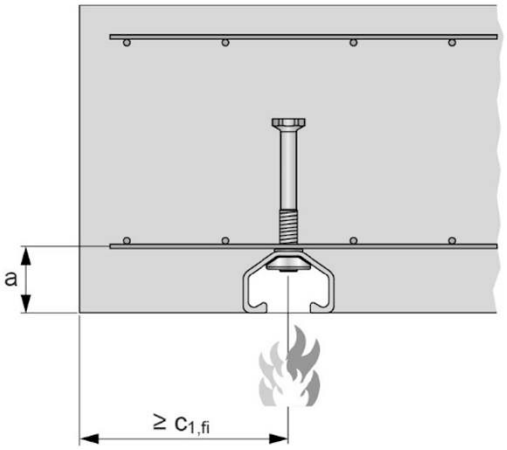
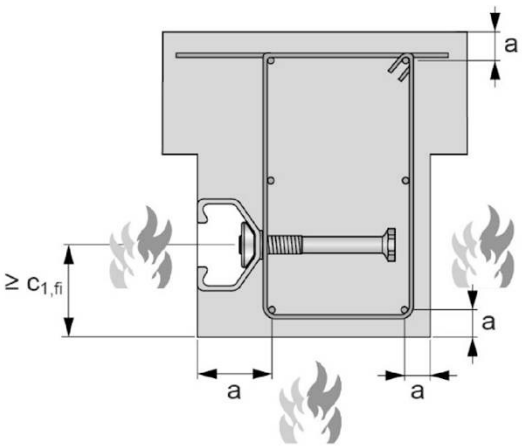
Table 42: Minimum axis distance

Anchor channel				HAC- 30 HAC-V-T 30	HAC-V 35	HAC-40 HAC-V 40	HAC-50 HAC-V 50	HAC-60 HAC-V 60	HAC-70 HAC-V 70
Minimum axis distance	R60	a	[mm]	35	35	35	50	50	50
	R90			45	45	45			
	R120			60	60	60	60	65	70

Fire exposure from one side only



Fire exposure from more than one side



Hilti anchor channels (HAC) with channel bolts (HBC)

Performance
Characteristic resistances of anchor channels and channel bolts under fire exposure

Annex C18