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European Technical Assessment Body for construction products



European Technical Assessment

ETA-11/0282 of 22 November 2024

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

ARDEX SK 100 W Waterproofing System

Watertight covering kits based on flexible sheets for wet room floors and/or walls

ARDEX GMBH Friedrich-Ebert-Straße 45 58453 Witten-Annen DEUTSCHLAND

ARDEX GMBH Friedrich-Ebert-Straße 45 58453 Witten-Annen

11 pages including 6 annexes which form an integral part of this assessment

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Specific part

1 Technical description of the product

"ARDEX SK 100 W Waterproofing System" is a watertight covering kit based on flexible sheets for wet room floors and walls. The kit consists of:

- Flexible sheet: "ARDEX SK 100 W TRICOM Sealing Membrane" on the basis of polyethylene, both sides backed with a polypropylene fleece.
- · Adhesives for bonding the sheet on the substrate:
 - "ARDEX X 77" or "ARDEX X 80" flexible tile adhesive on the basis of cement mortar,
 - "ARDEX 7 + 8" sealing adhesive on the basis of a two-component acrylic-dispersion cement combination,
 - "ARDEX S 7 PLUS" flexible sealing slurry und sealing adhesive on the basis of a one-component, polymer-modified mineral mortar combination.
- Sealing adhesives for bonding the seams und embedding the sealing tapes, collars and corners:
 - "ARDEX 7 + 8" or "ARDEX S 7 PLUS".
- Sealing tape: "ARDEX SK 12 TRICOM Sealing Tape".
- Sealing collars for walls, floors and gullies:
 - "ARDEX SK-M 15/30 TRICOM Pipe Sealing Collar",
 - "ARDEX SK-M 40/65 TRICOM Pipe Sealing Collar",
 - "ARDEX SK-M 70/100 TRICOM Pipe Sealing Collar",
 - "ARDEX SK-M 75/130 TRICOM Pipe Sealing Collar",
 - "ARDEX SK-M D TRICOM Double Pipe Sealing Collar",
 - "ARDEX PM 425 Sealing Sleeve" / "ARDEX SK-F TRICOM Sealing Sleeve 425 x 425",
 - "ARDEX SK-G TRICOM Drain Collar 350 x 350",
 - "ARDEX SK-B Sealing Ring 100 / 200",
 - "ARDEX SK-S TRICOM Pipe Sealing Collar 150 x 150",
 - "ARDEX SK-R TRICOM Pipe Sealing Collar 200 x 200".
- Ingoing sealing corner: "ARDEX SK 90 TRICOM Internal Corner Piece 90°".
- Outgoing sealing corner: "ARDEX SK 270 TRICOM External Corner Piece 270°".
- Adhesive for tiles according to EN 12004¹ on the basis of cement mortar:

"ARDEX X 77".	"ARDEX X 77 S",	"ARDEX X 78",

"ARDEX X 78 S", "ARDEX X 7 G PLUS", "ARDEX X 7 G FLEX",

"ARDEX DITRA FBM", "ARDEX X 32", "ARDEX N 23",

"ARDEX S 28" "ARDEX X 90", "ARDEX X 70 R FLEX", "ARDEX X 80", "ARDEX S 7 PLUS",

or on the basis of a two-component epoxy resin: "ARDEX WA".

 Sealant: "ARDEX CA 20 P" construction adhesive on the basis of one component silanemodified polymers for the use in areas of penetrations (pipes, drains).

EN 12004:2007+A1:2012 Adhesives for tiles – Requirements, evaluation of conformity, classification and designation



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The kit is intended to be used under a wearing surface, e.g., tiles. The wearing surface and the jointing material are not part of the kit, but are considered during the assessment of the intended use of the product. Pipes and floor gullies themselves are not part of the kit.

Annex A1 shows the system build-up and annexes A3 to A5 show the components for sealing of details.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The kit is intended for the waterproofing of floors and walls in indoor wet areas under a wearing surface at possible temperature of between 5 °C and 40 °C.

The following uses are intended:

- Floor and/or wall surfaces with only occasional direct exposure to water, e. g., at a good distance from shower or bathtub.
- Floor and/or wall in shower areas or around bathtubs used for a few showers daily, e. g., in ordinary dwellings, multifamily houses and hotels.
- Floor and/or wall surfaces with exposure to water more frequent or of longer duration than normally anticipated in dwellings, e. g., public wet rooms, schools and sport facilities.

The waterproofing system is intended to be used on flexible substrate e. g., plywood, chipboard, gypsum, anhydrite or similar material vulnerable to water and on rigid substrates e. g., masonry or concrete.

The product is used in connection with the following types of drains:

Stainless steel or plastics – type PP or PE – with flange for attaching of collar/waterproofing layer or with clamping ring and collar. It is up to the responsibility of the user to use suitable products of the given types.

The performances given in Section 3 are only valid if the watertight covering kit is used in compliance with the specifications and conditions given in Annex B and the installation instructions of the manufacturer stated in the technical documents².

The verifications and assessment methods on which this European Technical Assessment is based lead the assumption of working life of the watertight covering kit of 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	See Annex A2

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or Release of dangerous substances:	See Annex A2
Vapour permeability	See Annex A2
Watertightness	See Annex A2

The manufacturer's technical documents comprise all information necessary for the production and the installation of the product as well as for repair of the waterproofing made from that and it is deposited with DIBt.



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Essential characteristic	Performance
Crack bridging ability	See Annex A2
Bond strength	See Annex A2
Scratching resistance	See Annex A2
Joint bridging ability	See Annex A2
Watertightness around penetration	See Annex A2
Resistance to temperature	See Annex A2
Resistance to water	See Annex A2
Resistance to alkalinity	See Annex A2
Resistance to mechanical wear	See Annex A2
Joint strength	See Annex A2
Flexibility	See Annex A2

3.3 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Slipperiness	See Annex A2
Repairability	See Annex A2
Thickness	See Annex A2

3.4 General aspects

The verification of durability and serviceability is part of testing the essential characteristics. The Durability and serviceability are only ensured if the specifications of intended use according to Annex B and the specifications of the technical documents of the manufacturer are kept.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 030352-00-0503, the applicable European legal act is: 2003/665/EC. The system to be applied is: 2+

In addition, with regard to reaction to fire for products covered by this EAD the system to be applied is: 3

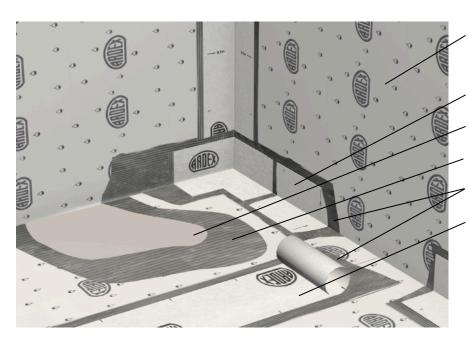
5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 22 November 2024 by Deutsches Institut für Bautechnik

Bettina Hemme beglaubigt:
Head of Department Hannoun





- "ARDEX SK 100 W TRICOM Sealing Membrane" bonded to the substrate with one of the adhesives given in Table A1-1
- 2 "ARDEX SK 12 TRICOM Sealing Tape"
- Wearing surface (e. g., tiles) (not part of the kit)
- 4 Adhesive for tiles in accordance with Table A1-3
- 5 Sealing adhesive in accordance with Table A1-2
- Butt-joint covered with "ARDEX SK 12 TRICOM Sealing Tape" + Sealing adhesives of Table A1-2 (variant of joints, in case of using "ARDEX X 77" or "ARDEX X 80" tile adhesive for bonding the flexible sheet on the substrate)

Table A1-1: Adhesives for bonding the sheet on the substrate

"ARDEX X 77"	"ARDEX X 80"
"ARDEX 7 + 8"	"ARDEX S 7 PLUS"

Table A1-2: Sealing adhesives for bonding the seams und embedding the sealing tapes, collars and corners

"ARDEX 7 + 8"	"ARDEX S 7 PLUS"

Table A1-3: Adhesives for tiles according to EN 12004 (over the sheet)

"ARDEX X 77"	"ARDEX X 77 S"
"ARDEX X 78"	"ARDEX X 78 S"
"ARDEX X 7 G PLUS"	"ARDEX X 7 G FLEX"
"ARDEX DITRA FBM"	"ARDEX X 32"
"ARDEX N 23"	"ARDEX S 28"
"ARDEX X 90"	"ARDEX X 70 R FLEX"
"ARDEX X 80"	"ARDEX X 80 S"
"ARDEX S 7 PLUS"	"ARDEX WA"

ARDEX SK 100 W Waterproofing System ARDEX GmbH	
System built-up	Annex A1



Working life	25 years	
Essential characteristic	Performance	
Reaction to fire EN 13501-1	Class E	
Content, emission and/or release of dangerous substances ^{a)}	 	
Component: Tile adhesive (CE-marked)	According to EN 12004	
All other components:	NPA	
Vapour permeability	 	
(Water vapour diffusion-equivalent air layer thickness; 23 °C – 50/93 % r.h.)	1 1	
"ARDEX SK 100 W" TRICOM Sealing Membrane"	' s _d ≈ 92 m	
Water tightness	Watertight	
Crack bridging ability	Category 3: Crack width 1.5 mm	
Bond strength using the tile adhesive:	1	
"ARDEX X 77", "ARDEX X 77 S", "ARDEX X 78", "ARDEX X 78 S"	1 	
"ARDEX X 7 G PLUS", "ARDEX X 7 G FLEX", "ARDEX DITRA FBM",	, 1 1	
"ARDEX X 32", "ARDEX N 23", "ARDEX S 28", "ARDEX X 90",	Category 2: Bond strength ≥ 0.3 MPa	
"ARDEX X 70 R FLEX", "ARDEX X 80", "ARDEX X 80 S",	1	
"ARDEX S 7 PLUS", "ARDEX WA"	1 1	
Scratching resistance	NPA (not relevant)	
Table 4 had also as a billion.	Can bridge joints	
Joint bridging ability	(watertight, joint width 2 mm)	
Water tightness around penetrations	Watertight	
(Tests according to Annex A and Annex F of EAD 030352-00-0503)	(on flexible and rigid floors and walls)	
Resistance to temperature:		
Tensile strength (change after aging / delivery state) longitudinal / transverse		
Elongation (change after aging / delivery state) longitudinal / transverse	¦ ≤ ±20 % (temperature resistant)	
Resistance to water	Category 2: Bond strength ≥ 0.3 MPa	
Resistance to alkalinity:	Category 2: 50°C /16 weeks	
Tensile strength (change after aging / delivery state) longitudinal / transverse		
Elongation (change after aging / delivery state) longitudinal / transverse	-l ≤ ±20 % (alkali resistant)	
Resistance to mechanical wear	NPA (not relevant)	
Joint strength	i NPA	
Flexibility	NPA (not relevant)	
Slipperiness	NPA	
Repairability	Repairable	
Thickness	 	
Total thickness of the waterproofing sheet (including fleece backing)	. ≥ 0.5 mm	
Effective thickness of the waterproofing sheet (waterproofing layer,	†	
without backing)	¹ ≥ 0,20 mm	

(NPA: no performance assessed)

ARDEX SK 100 W Waterproofing System ARDEX GmbH	
Levels of use categories and performances of the product	Annex A2

 $^{^{\}rm a)}$ Release scenarios regarding BWR 3: IA 2.



Sealing tape:



"ARDEX SK 12 TRICOM Sealing Tape", 120 mm wide

Sealing collars for walls, floors and gullies:



"ARDEX SK-M 15/30 TRICOM Pipe Sealing Collar", 140 x 140 mm, for pipe penetrations Ø 15 – 30 mm



"ARDEX SK-M 40/65 TRICOM Pipe Sealing Collar", $180 \times 180 \text{ mm}$, for pipe penetrations $\emptyset 40 - 65 \text{ mm}$



"ARDEX SK-M 70/100 TRICOM Pipe Sealing Collar", 220 x 220 mm, for pipe penetrations Ø 70 – 100 mm



"ARDEX SK-M 75/130 TRICOM Pipe Sealing Collar", 240 x 240 mm, for pipe penetrations \varnothing 75 – 130 mm

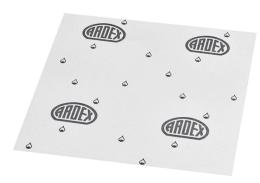
ARDEX SK 100 W Waterproofing System ARDEX GmbH	
Components	Annex A3



Sealing collars for walls, floors and gullies (continued):



"ARDEX SK-M D TRICOM Double Pipe Sealing Collar", 285 x 140 mm, for double pipe penetrations, e.g., in mixer taps, of \varnothing 15 - 30 mm



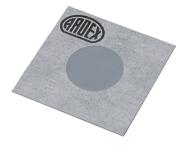
"ARDEX PM 425 Sealing Sleeve" /
"ARDEX SK-F TRICOM Sealing Sleeve 425 x 425",
425 x 425 mm, for floor drains and larger penetrations



"ARDEX SK-G TRICOM Drain Collar 350 x 350" $350 \times 350 \text{ mm}$, for floor drains of Ø 125 mm



"ARDEX SK-B Sealing Ring 100 / 200", internal/external diameter of 98 / 198 mm, two-sided self-adhesive butyl rubber ring, together with "ARDEX SK-G" for floor drains Ø 125 mm and drains with clamping ring



"ARDEX SK-S TRICOM Pipe Sealing Collar 150 x 150", $150 \times 150 \text{ mm}$, for pipe penetrations of Ø 40 – 65 mm



"ARDEX SK-R TRICOM Pipe Sealing Collar 200 x 200", 200 x 200 mm, for pipe penetrations of \emptyset 70 – 100 mm

ARDEX SK 100 W Waterproofing System ARDEX GmbH	
Components	Annex A4



Ingoing sealing corner:



"ARDEX SK 90 TRICOM Internal Corner Piece 90°", leg length 120 mm $\,$

Outgoing sealing corner:



"ARDEX SK 270 TRICOM External Corner Piece 270°", leg length 115 mm $\,$

ARDEX SK 100 W Waterproofing System ARDEX GmbH	
Components	Annex A5
	1



Installation

The levels of use categories and the performance of the waterproofing kit can be assumed only, if the installation is carried out according to the installation instructions stated in the technical file of the manufacturer, in particular taking account of the following points:

- installation by appropriately trained personnel;
- installation of only those components which are specified components of the kit;
- installation with the required tools and adjuvant;
- precautions during installation;
- inspecting the substrate surface for cleanliness and correct treatment;
- inspecting during installation and of the finished watertight membrane and documentation of the results.

ARDEX SK 100 W Waterproofing System ARDEX GmbH	
Intended use Specifications for the installation	1 Annex B