Deutsches Institut für Bautechnik

Public-law institution jointly founded by the federal states and the Federation

European Technical Assessment Body for construction products

Member of EOTA
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Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment ETA-15/0435 of 29 July 2024

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Hilti metal expansion anchor HST2 and HST2-R
Product family to which the construction product belongs	Mechanichal fastener for use in concrete
Manufacturer	Hilti AG BU Anchors Feldkircherstraße 100 9494 SCHAAN FÜRSTENTUM LIECHTENSTEIN
Manufacturing plant	Hilti Werke
This European Technical Assessment contains	29 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330232-01-0601, Edition 05/2021
This version replaces	ETA-15/0435 issued on 16 November 2022

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Specific Part

1 Technical description of the product

The Hilti metal expansion anchor HST2 and HST2-R is an anchor made of galvanized steel (HST2) or stainless steel (HST2-R) which is placed into a drilled hole and anchored by torque controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading) Method A	See Annex B6 to B8, C1 to C2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C3
Displacements (static and quasi-static loading)	See Annex C4
Characteristic resistance and displacements for seismic performance category C1 and C2	See Annex C5 to C8

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C9 to C10

3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

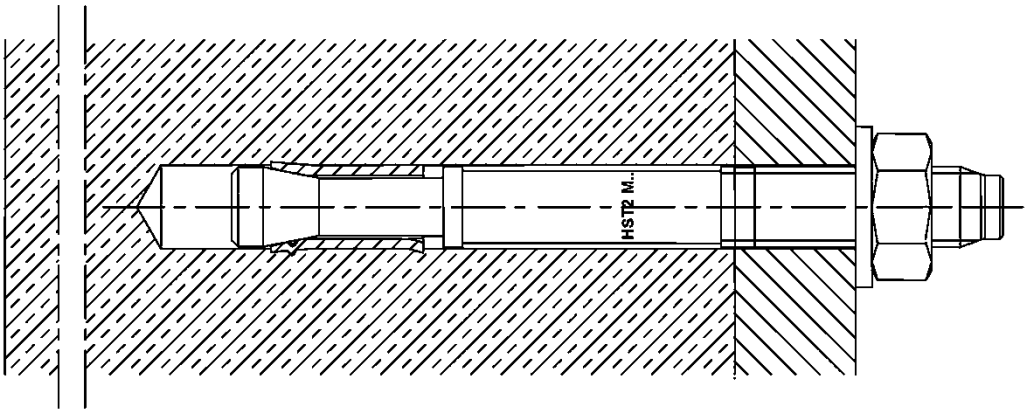
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 29 July 2024 by Deutsches Institut für Bautechnik

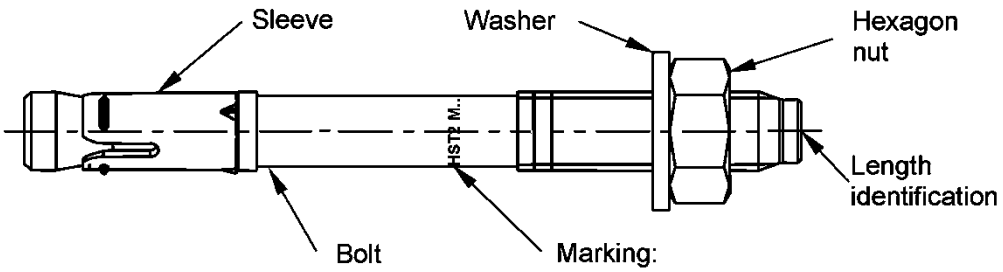
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Ziegler

Installed condition for HST2 and HST2-R



Product description and marking for HST2 and HST2-R



Hilti metal expansion anchor HST2 and HST2-R	**Annex A1**
Product description Installation condition, anchor types, marking and identification	

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Table A1: Length identification HST2 and HST2-R

Letter			A	B	C	D	E	f	Π
Anchor length	≥	[mm]	38,1	50,8	63,5	76,2	88,9	100,0	100,0
	<	[mm]	50,8	63,5	76,2	88,9	101,6	100,0	100,0

Letter			F	G	Δ	H	I	J	K
Anchor length	≥	[mm]	101,6	114,3	125,0	127,0	139,7	152,4	165,1
	<	[mm]	114,3	127,0	125,0	139,7	152,4	165,1	177,8

Letter			L	M	N	O	P	Q	R
Anchor length	≥	[mm]	177,8	190,5	203,2	215,9	228,6	241,3	254,0
	<	[mm]	190,5	203,2	215,9	228,6	241,3	254,0	279,4

Letter			r	S	T	U	V	W	X
Anchor length	≥	[mm]	260,0	279,4	304,8	330,2	355,6	381,0	406,4
	<	[mm]	260,0	304,8	330,2	355,6	381,0	406,4	431,8

Letter			Y	Z	AA	BB	CC	DD	EE
Anchor length	≥	[mm]	431,8	457,2	482,6	508,0	533,4	558,8	584,2
	<	[mm]	457,2	482,6	508,0	533,4	558,8	584,2	609,6

Letter			FF	GG	HH	II	JJ	KK	LL
Anchor length	≥	[mm]	609,6	635,0	660,4	685,8	711,2	736,6	762,0
	<	[mm]	635,0	660,4	685,8	711,2	736,6	762,0	787,4

Letter			MM	NN	OO	PP	QQ	RR	SS
Anchor length	≥	[mm]	787,4	812,8	838,2	863,6	889,0	914,4	939,8
	<	[mm]	812,8	838,2	863,6	889,0	914,4	939,8	965,2

Letter			TT	UU	VV
Anchor length	≥	[mm]	965,2	990,6	1016,0
	<	[mm]	990,6	1016,0	1041,4

Hilti metal expansion anchor HST2 and HST2-R

Product description
Length identification

Annex A2

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Table A2: Materials

Designation	**Material**
HST2	
Expansion sleeve	Stainless steel A2 according to EN 10088-1:2014
Bolt	Carbon steel, galvanized, coated (transparent), rupture elongation (l_0 = 5d) > 8 %
Washer	Carbon steel, galvanized
Hexagon nut	Carbon steel, galvanized
Filling set (Carbon steel)	
Sealing washer	Carbon steel, galvanized
Spherical washer	Carbon steel, galvanized
HST2-R (Stainless steel A4) Corrosion resistance class III according to EN 1993-1-4:2006+A1:2015	
Expansion sleeve	Stainless steel A4 according to EN 10088-1:2014
Bolt	Stainless steel A4 or Duplex A4 according to EN 10088-1:2014, cone coated (transparent), rupture elongation (l_0 = 5d) > 8 %
Washer	Stainless steel A4
Hexagon nut	Stainless steel A4, coated
Filling Set (Stainless steel) **Corrosion resistance class III according EN 1993-1-4:2006+A1:2015**	
Sealing washer	Stainless steel A4 according to ASTM A 240/A 240M:2019
Spherical washer	Stainless steel A4 according to EN 10088-1:2014

Hilti metal expansion anchor HST2 and HST2-R	**Annex A3**
Product description Materials	

Injection mortar Hilti HIT-HY 200-A

Hybrid system with resin, hardener, cement and water
Foil pack 330 ml and 500 ml

Marking:
HILTI HIT
Production number and
production line
Expiry date mm/yyyy

Product name: “Hilti HIT-HY 200-A”

Static mixer Hilti HIT-RE-M

Dispensers

Hilti HDM 330

Hilti HDE 500

Table A3: curing time Hilti HIT-HY 200-A

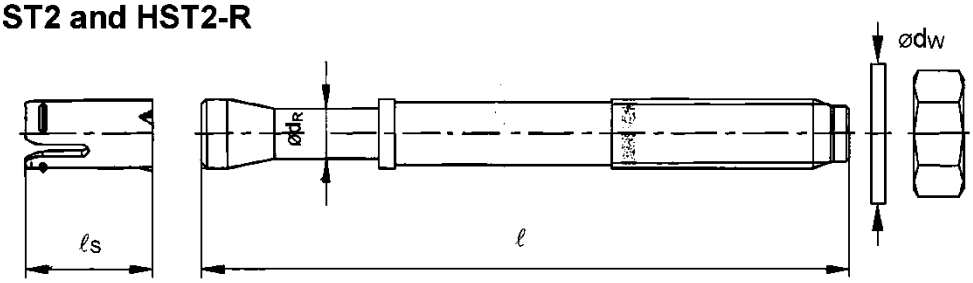
Temperature of base material / environment	Curing time t_{cure} Hilti HIT-HY 200-A
-10 °C to -5 °C	7 hours
-4 °C to 0 °C	4 hours
1 °C to 5 °C	2 hours
6 °C to 10 °C	75 minutes
11 °C to 20 °C	45 minutes
21 °C to 30 °C	30 minutes
31 °C to 40 °C	30 minutes

Hilti metal expansion anchor HST2 and HST2-R	Annex A4
Product description Injection mortar	

Table A4: Dimensions HST2 and HST2-R

HST2, HST2-R			M8	M10	M12	M16
Maximum length of anchor	ℓ_{max}	[mm]	260	280	295	350
Shaft diameter at the cone	d_R	[mm]	5,5	7,2	8,5	11,6
Length of expansion sleeve	ℓ_S	[mm]	14,8	18,2	22,7	24,3
Diameter of washer	$d_W \geq$	[mm]	15,57	19,48	23,48	29,48

HST2 and HST2-R



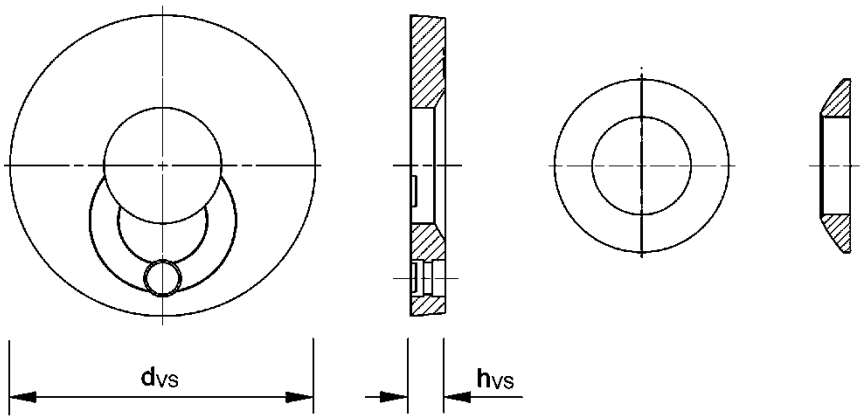
Filling Set to fill the annular gap between anchor and fixture

Table A5: Dimensions Filling Set

Filling Set used for HST2, HST2-R			M10	M12	M16
Diameter of sealing washer	d_{VS}	[mm]	42	44	52
Thickness of sealing washer	h_{VS}	[mm]	5		6

Sealing washer

Spherical washer



Hilti metal expansion anchor HST2 and HST2-R	Annex A5
Product description Dimensions	

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Specifications of intended use

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206-1: 2013 + A1:2016.
- Strength classes C20/25 to C50/60 according to EN 206-1:2013 + A1:2016.
- Cracked and uncracked concrete.

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials).
- For all other conditions according EN 1993-1-4:2006+A1:2015 corresponding to corrosion resistance classes Annex A, Table A2 (stainless steel).

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with:
  EN 1992-4:2018 and EOTA Technical Report TR 055:2018-02.
- In case of requirements to resistance to fire local spalling of the concrete cover must be avoided.

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- The anchor may only be set once.
- Overhead applications are permitted.

Hilti metal expansion anchor HST2 and HST2-R	**Annex B1**
Intended Use Specifications	

Table B1: Drilling technique

HST2, HST2-R	M8	M10	M12	M16
Hammer drilling (HD) 	✓	✓	✓	✓
Diamond coring (DD) with • DD EC-1 coring tool and DD-C … TS/TL core bits or DD-C … T2/T4 core bits • DD 30-W coring tool and C+ … SPX-T (abrasive) core bits 	✓	✓	✓	✓
Hammer drilling with Hilti hollow drill bit TE-CD/YD … drilling system (HDB) 	-	-	✓	✓

Table B2: Drill hole cleaning

Manual cleaning (MC): Hilti hand pump for blowing out drill holes	
Compressed air cleaning (CAC): Air nozzle with an orifice opening of 3,5 mm in diameter	
Automated cleaning (AC): Cleaning is performed during drilling with Hilti TE-CD and TE-YD drilling system including vacuum cleaner	

Table B3: Methods for application of torque moment

HST2, HST2-R	M8	M10	M12	M16
Torque wrench 	✓	✓	✓	✓
Machine torqueing with Hilti SIW impact wrench and SI-AT adaptive torque module 				
• SIW 4AT-22 with SI-AT-22[1)]	✓	✓	✓	-
• SIW 6AT-22 with SI-AT-22[1)]	-	-	✓	✓

[1)] Equivalent combination of Hilti SIW + SI-AT tool, compatible to this anchor type, may be used

Hilti metal expansion anchor HST2 and HST2-R	Annex B2
Intended Use Specifications	

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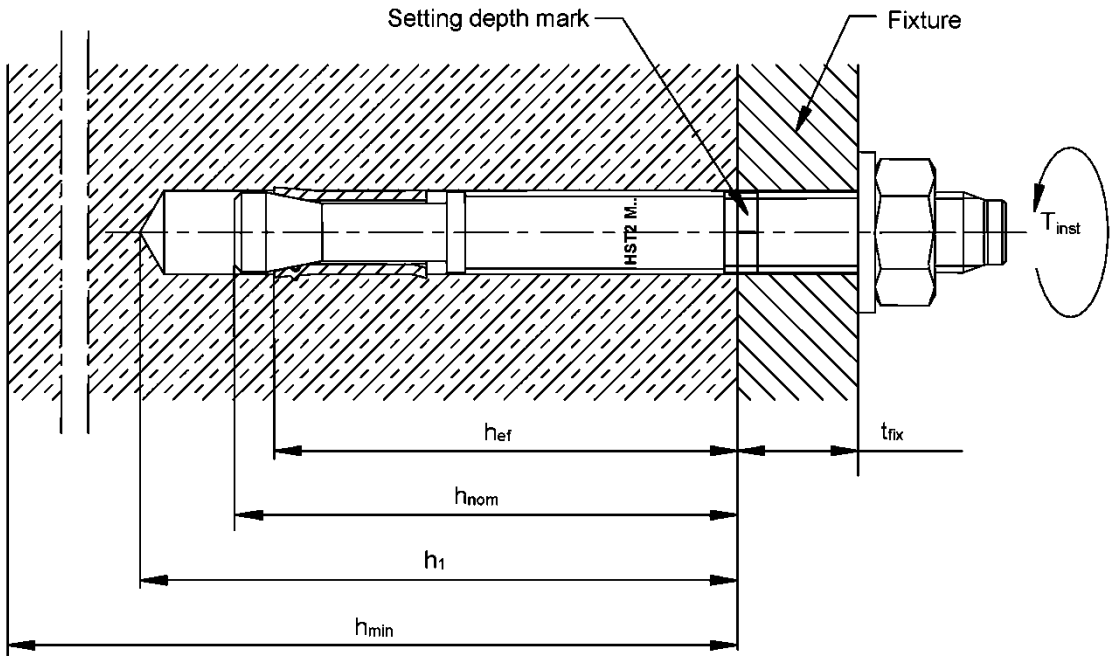
Table B4: Overview use and performance categories

Anchorages subject to:	**HST2, HST2-R**
Static and quasi static loading	M8 to M16 Table : C1 - C3
Seismic performance category C1/C2	M10 to M16 (HST2 only) Table : C4 - C9
Static and quasi static loading under fire exposure	M8 to M16 Table : C10 - C11

Table B5: Installation parameters for HST2 and HST2-R

HST2, HST2-R			M8	M10	M12	M16
Nominal diameter of drill bit	d_0	[mm]	8	10	12	16
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	8,45	10,45	12,50	16,50
Drill hole depth[1)]	$h_1 \geq$	[mm]	60	74	88	103
Effective embedment depth	h_{ef}	[mm]	47	60	70	82
Nominal embedment depth	h_{nom}	[mm]	55	69	80	95
Maximum diameter of clearance hole in the fixture	d_f	[mm]	9	12	14	18
Installation torque moment	T_{inst}	[Nm]	20	45	60	110
Maximum thickness of fixture	$t_{fix,max}$	[mm]	195	200	200	235
Width across flats	SW	[mm]	13	17	19	24

[1)] In case of diamond drilling + 5 mm for M8 to M10 and + 2 mm for M12 to M16

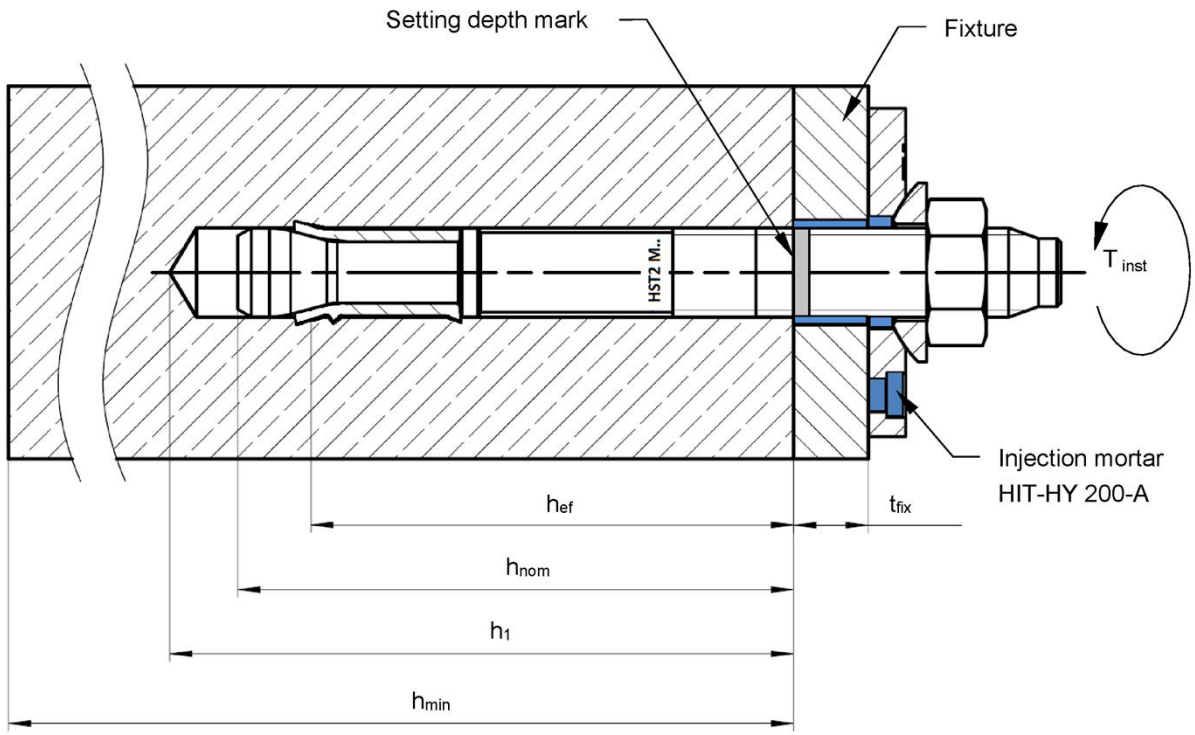


Hilti metal expansion anchor HST2 and HST2-R

Intended Use
Installation parameters

Annex B4

HST2 with Filling Set to fill the annular gap between anchor and fixture

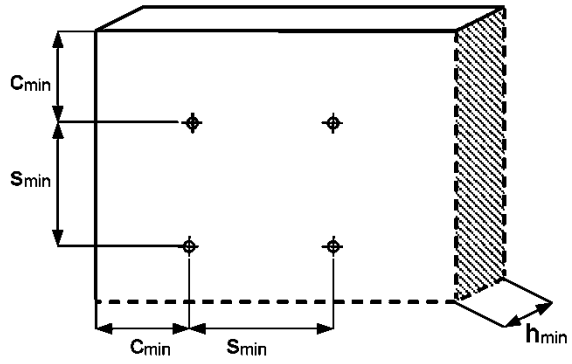


Hilti metal expansion anchor HST2 and HST2-R	
Intended Use Installation parameters	**Annex B5**

Table B6: Minimum spacing and edge distance for HST2 and HST2-R

			M8	M10	M12	M16
Minimum thickness of concrete member	$h_{min,1}$	[mm]	100	120	140	160
Cracked concrete						
HST2						
Minimum spacing [1]	s_{min}	[mm]	40	55	60	70
	for c ≥	[mm]	50	70	75	100
Minimum edge distance [1]	c_{min}	[mm]	45	55	55	70
	for s ≥	[mm]	50	90	120	150
HST2-R						
Minimum spacing [1]	s_{min}	[mm]	40	55	60	70
	for c ≥	[mm]	50	65	75	100
Minimum edge distance [1]	c_{min}	[mm]	45	50	55	60
	for s ≥	[mm]	50	90	110	160

[1] Linear interpolation for s_{min} and c_{min} allowed



Hilti metal expansion anchor HST2 and HST2-R

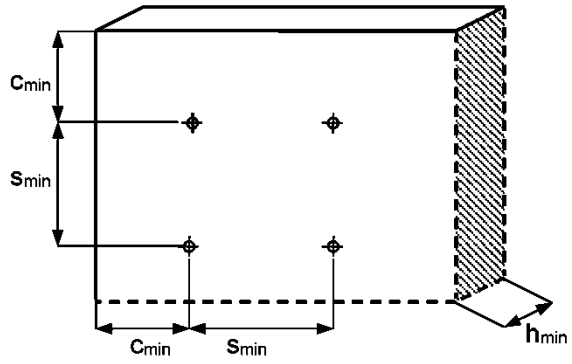
Intended Use
Minimum spacing and minimum edge distance

Annex B6

Table B6 continued

			M8	M10	M12	M16
Minimum thickness of concrete member	$h_{min,1}$	[mm]	100	120	140	160
Uncracked concrete						
HST2						
Minimum spacing [1]	s_{min}	[mm]	60	55	60	70
	for c ≥	[mm]	50	80	85	110
Minimum edge distance [1]	c_{min}	[mm]	50	55	55	85
	for s ≥	[mm]	60	115	145	150
HST2-R						
Minimum spacing [1]	s_{min}	[mm]	60	55	60	70
	for c ≥	[mm]	60	70	80	110
Minimum edge distance [1]	c_{min}	[mm]	60	50	55	70
	for s ≥	[mm]	60	115	145	160

[1] Linear interpolation for s_{min} and c_{min} allowed



Hilti metal expansion anchor HST2 and HST2-R

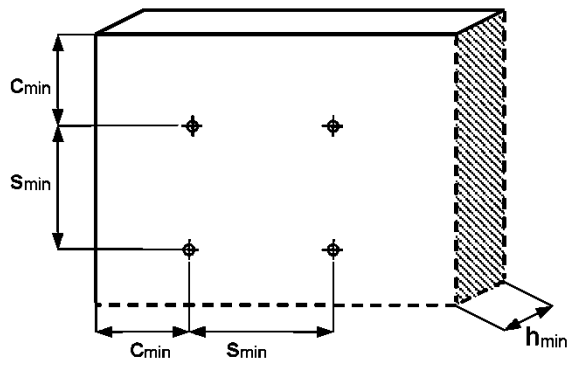
Intended Use
Minimum spacing and minimum edge distance

Annex B7

Table B6 continued

			M8	M10	M12	M16
Minimum thickness of concrete member	$h_{min,2}$	[mm]	80	100	120	140
Cracked concrete						
HST2 and HST2-R						
Minimum spacing	s_{min}	[mm]	50	55	60	80
	for c ≥	[mm]	60	110	100	140
Minimum edge distance	c_{min}	[mm]	55	70	70	80
	for s ≥	[mm]	60	100	130	180
Uncracked concrete						
HST2 and HST2-R						
Minimum spacing	s_{min}	[mm]	60	55	60	80
	for c ≥	[mm]	75	115	100	140
Minimum edge distance	c_{min}	[mm]	70	70	70	80
	for s ≥	[mm]	80	110	130	180

[1] Linear interpolation for s_{min} and c_{min} allowed



Hilti metal expansion anchor HST2 and HST2-R

Intended Use
Minimum spacing and minimum edge distance

Annex B8

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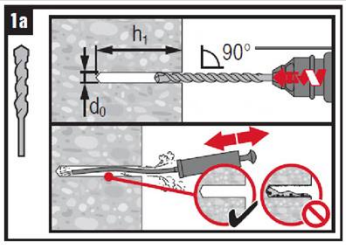
Installation instruction

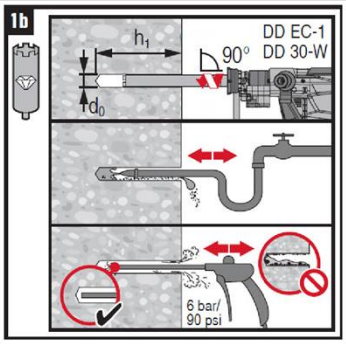
Hole drilling and cleaning

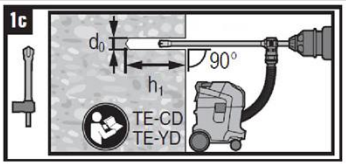
a) Hammer drilling (HD):
M8 to M16

b) Diamond coring (DD):
M8 to M16

c) Hammer drilling with Hilti hollow drill bit (HDB):
M12 to M16



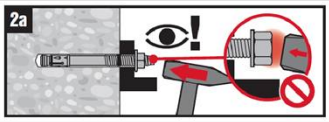


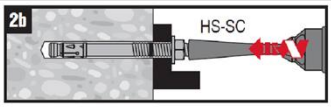


Anchor setting

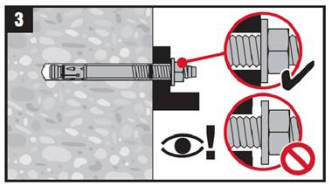
a) Hammer setting:
M8 to M16

b) Machine setting (setting tool):
M8 to M16





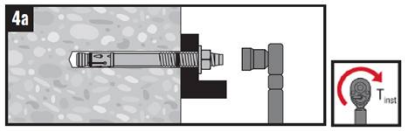
Check setting

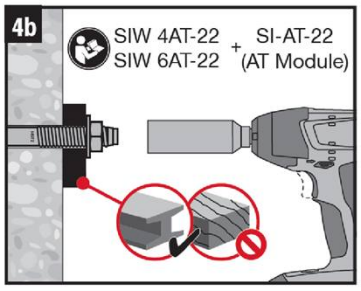


Anchor torqueing

a) Torque wrench:
M8 to M16

b) Machine torqueing:
M8 to M16: Read the instruction manual from manufacturer carefully





Hilti metal expansion anchor HST2 and HST2-R	Annex B9
Intended Use Installation instructions	

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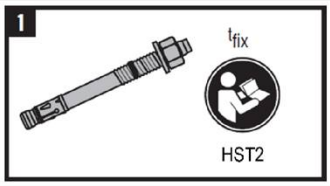
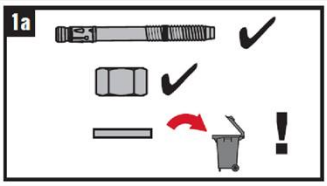
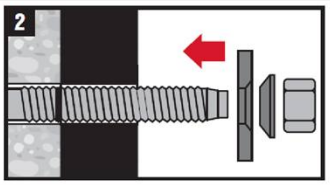
Installation instruction HST2 with Filling Set

Installation of sealing washer

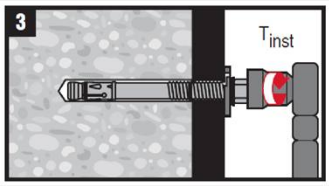


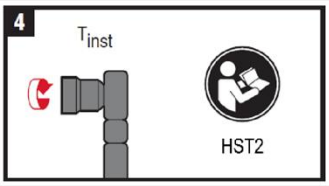




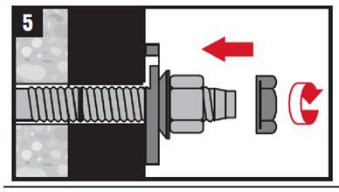
Anchor torqueing

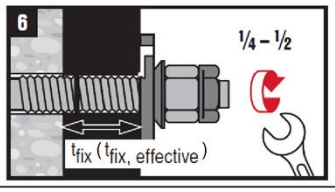
a) Torque wrench:
M8 to M20



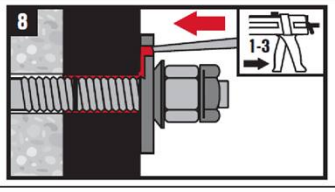


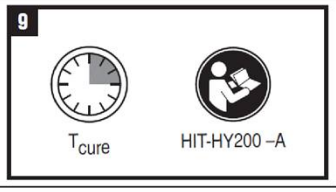
Installation of counter nut (optional)





Injection of mortar





Hilti metal expansion anchor HST2 and HST2-R	
Intended Use Installation instructions	**Annex B10**

Deutsches Institut für Bautechnik DIBt

Table C1: Characteristic tension resistance for HST2 and HST2-R in cracked and uncracked concrete

			M8	M10	M12	M16
Steel failure						
HST2						
Characteristic resistance	$N_{Rk,s}$	[kN]	17,8	31,4	44,8	78,2
Partial safety factor	γ_{Ms} [1)]	[-]	1,40			
HST2-R						
Characteristic resistance	$N_{Rk,s}$	[kN]	17,6	30,5	43,1	78,2
Partial safety factor	γ_{Ms} [1)]	[-]	1,40			
Pullout failure						
HST2						
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5,0	9,0	12,0	20,0
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	9,0	16,0	20,0	35,0
Installation safety factor	γ_{inst}	[-]	1,00			
HST2-R						
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5,0	9,0	12,0	25,0
Characteristic resistance in uncracked concrete C20/25	$N_{Rk,p}$	[kN]	9,0	16,0	20,0	35,0
Installation safety factor	γ_{inst}	[-]	1,00			
HST2 and HST2-R						
Increasing factor for $N_{Rk,p}$ for cracked and uncracked concrete	ψ_C	C20/25	1,00			
	ψ_C	C30/37	1,22			
	ψ_C	C40/50	1,41			
	ψ_C	C50/60	1,55			

[1)] In absence of other national regulations

Hilti metal expansion anchor HST2 and HST2-R

Performances
Characteristic values of resistance under tension loading in cracked and uncracked concrete

Annex C1

Deutsches Institut für Bautechnik DIBt

Table C1 continued

			M8	M10	M12	M16
Concrete cone and splitting failure						
HST2 and HST2-R						
Effective embedment depth	h_{ef}	[mm]	47	60	70	82
Installation safety factor	γ_{inst}	[-]	1,00			
Factor for cracked concrete	$k_1 = k_{cr,N}$	[-]	7,7			
Factor for uncracked concrete	$k_1 = k_{ucr,N}$	[-]	11,0			
Characteristic resistance	$N^0_{Rk,sp}$	[kN]	Min ($N_{Rk,p}$; $N^0_{Rk,c}$) [1)]			
Spacing	$s_{cr,N}$ $s_{cr,sp}$	[mm]	3 h_{ef}			
Edge distance	$c_{cr,N}$ $c_{cr,sp}$	[mm]	1,5 h_{ef}			

1) $N^0_{Rk,c}$ according to EN 1992-4

Hilti metal expansion anchor HST2 and HST2-R

Performances
Characteristic values of resistance under tension loading in cracked and uncracked concrete

Annex C2

Table C2: Characteristic shear resistance for HST2 and HST2-R in cracked and uncracked concrete

			M8	M10	M12	M16
Steel failure						
HST2						
Characteristic resistance	$V^0_{Rk,s}$	[kN]	11,4	21,6	31,4	55,3
Partial safety factor	γ_{Ms} [1)]	[-]	1,25			
Ductility factor	k_7	[-]	1,0			
HST2-R						
Characteristic resistance	$V^0_{Rk,s}$	[kN]	15,7	25,3	36,7	63,6
Partial safety factor	γ_{Ms} [1)]	[-]	1,25			
Ductility factor	k_7	[-]	1,0			
Steel failure with lever arm						
HST2						
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	25	55	93	240
Partial safety factor	γ_{Ms} [1)]	[-]	1,25			
HST2-R						
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	27	53	93	216
Partial safety factor	γ_{Ms} [1)]	[-]	1,25			
Concrete pryout failure						
HST2 and HST2-R						
Installation safety factor	γ_{inst}	[-]	1,00			
Pryout factor	k_8	[-]	2,0	2,0	2,2	2,5
Concrete edge failure						
HST2 and HST2-R						
Effective length of anchor in shear loading	l_f	[mm]	47	60	70	82
Diameter of anchor	d_{nom}	[mm]	8	10	12	16
Installation safety factor	γ_{inst}	[-]	1,00			

[1)] In absence of other national regulations

Hilti metal expansion anchor HST2 and HST2-R

Performances
Characteristic values of resistance under shear loading in cracked and uncracked concrete

Annex C3

Deutsches Institut für Bautechnik DIBt

Table C3: Displacements under tension and shear loads for HST2 and HST2-R for static and quasi static loading

			M8	M10	M12	M16
Displacements under tension loading						
HST2						
Tension load in cracked concrete	N	[kN]	2,0	4,3	5,7	9,5
Corresponding displacement	δ_{N0}	[mm]	1,3	0,2	0,1	0,5
	$\delta_{N\infty}$	[mm]	1,2	1,0	1,2	1,2
Tension load in uncracked concrete	N	[kN]	3,6	7,6	9,5	16,7
Corresponding displacement	δ_{N0}	[mm]	0,2	0,1	0,1	0,4
	$\delta_{N\infty}$	[mm]	1,1	1,1	1,1	1,1
HST2-R						
Tension load in cracked concrete	N	[kN]	2,4	4,3	5,7	11,9
Corresponding displacement	δ_{N0}	[mm]	0,6	0,2	0,8	1,0
	$\delta_{N\infty}$	[mm]	1,5	1,2	1,4	1,2
Tension load in uncracked concrete	N	[kN]	4,3	7,6	9,5	16,7
Corresponding displacement	δ_{N0}	[mm]	0,1	0,1	0,1	0,1
	$\delta_{N\infty}$	[mm]	1,5	1,2	1,4	1,2
Displacements under shear loading						
HST2						
Shear load in cracked and uncracked concrete	V	[kN]	6,5	12,3	17,9	31,6
Corresponding displacement	δ_{V0}	[mm]	2,0	2,3	3,3	4,0
	$\delta_{V\infty}$	[mm]	3,1	3,4	4,9	6,0
HST2-R						
Shear load in cracked and uncracked concrete	V	[kN]	9,0	14,5	21,0	36,3
Corresponding displacement	δ_{V0}	[mm]	1,9	4,3	6,0	2,9
	$\delta_{V\infty}$	[mm]	2,9	6,4	9,1	4,4

Hilti metal expansion anchor HST2 and HST2-R

Performances
Displacements under tension and shear loading

Annex C4

Table C4: Characteristic tension resistance for seismic loading for HST2, performance category C1

			M8	M10	M12	M16
Steel failure						
HST2						
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	3)	31,4	44,8	78,2
Partial safety factor	$\gamma_{Ms,C1}$ 1)	[-]	3)	1,40		
Pullout failure						
HST2						
Characteristic resistance	$N_{Rk,p,C1}$	[kN]	3)	8,0	10,7	18,0
Installation safety factor	γ_{inst}	[-]	3)	1,00		
Concrete cone failure 2)						
HST2						
Installation safety factor	γ_{inst}	[-]	3)	1,00		
Splitting failure 2)						
HST2						
Installation safety factor	γ_{inst}	[-]	3)	1,00		

1) In absence of other national regulations

2) For concrete cone failure and splitting failure see EN 1992-4:2018

3) No performance assessed

Table C5: Characteristic shear resistance for seismic loading for HST2, performance category C1

			M8	M10	M12	M16
Steel failure						
HST2						
Partial safety factor	$\gamma_{Ms,C1}$ [1]	[-]	[3]	1,25		
Installation with Hilti filling set						
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	[3]	16,0	27,0	41,3
Reduction factor according to EN 1992-4:2018	α_{gap}	[-]	[3]	1,0		
Installation without Hilti filling set						
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	[3]	16,0	27,0	41,3
Reduction factor according to EN 1992-4:2018	α_{gap}	[-]	[3]	0,5		
Concrete pryout failure [2]						
HST2						
Installation safety factor	γ_{inst}	[-]	[3]	1,00		
Concrete edge failure [2]						
HST2						
Installation safety factor	γ_{inst}	[-]	[3]	1,00		

[1] In absence of other national regulations

[2] For concrete pryout failure and concrete edge failure see EN 1992-4:2018

[3] No performance assessed

Table C6: Characteristic tension resistance for seismic loading for HST2, performance category C2

			M8	M10	M12	M16
Steel failure						
HST2						
Characteristic resistance	$N_{Rk,s,C2}$	[kN]	3)	31,4	44,8	78,2
Partial safety factor	$\gamma_{Ms,C2}$ 1)	[-]	3)		1,40	
Pullout failure						
HST2						
Characteristic resistance	$N_{Rk,p,C2}$	[kN]	3)	3,3	10,0	12,8
Installation safety factor	γ_{inst}	[-]	3)		1,00	
Concrete cone failure 2)						
HST2						
Installation safety factor	γ_{inst}	[-]	3)		1,00	
Splitting failure 2)						
HST2						
Installation safety factor	γ_{inst}	[-]	3)		1,00	

1) In absence of other national regulations

2) For concrete cone failure and splitting failure see EN 1992-4:2018

3) No performance assessed

Table C7: Displacements under tension loads for seismic loading for HST2, performance category C2

			M8	M10	M12	M16
Displacements under tension loading						
HST2						
Displacement DLS	$\delta_{N,C2(DLS)}$	[mm]	3)	1,4	6,7	4,0
Displacement ULS	$\delta_{N,C2(ULS)}$	[mm]	3)	8,6	15,9	13,3

Hilti metal expansion anchor HST2 and HST2-R

Performances
Characteristic tension resistance and displacements for performance category C2

Annex C7

Table C8: Characteristic shear resistance for seismic loading for HST2, performance category C2

			M8	M10	M12	M16
Steel failure						
HST2						
Partial safety factor	$\gamma_{Ms,C2}$ [1]	[-]	[3]	1,25		
Installation with Hilti filling set						
Characteristic resistance	$V_{Rk,s,C2}$	[kN]	[3]	16,0	24,2	41,3
Reduction factor according to EN 1992-4:2018	α_{gap}	[-]	[3]	1,0		
Installation without Hilti filling set						
Characteristic resistance	$V_{Rk,s,C2}$	[kN]	[3]	16,0	24,2	41,3
Reduction factor according to EN 1992-4:2018	α_{gap}	[-]	[3]	0,5		
Concrete pryout failure [2]						
HST2						
Installation safety factor	γ_{inst}	[-]	[3]	1,00		
Concrete edge failure [2]						
HST2						
Installation safety factor	γ_{inst}	[-]	[3]	1,00		

[1] In absence of other national regulations

[2] For concrete pryout failure and concrete edge failure see EN 1992-4:2018

[3] No performance assessed

Table C9: Displacements under shear loads for seismic loading for HST2, performance category C2

			M8	M10	M12	M16
Displacements under tension loading						
HST2						
Displacement DLS	$\delta_{V,C2(DLS)}$	[mm]	[3]	4,7	4,8	5,7
Displacement ULS	$\delta_{V,C2(ULS)}$	[mm]	[3]	7,7	7,9	8,9

Hilti metal expansion anchor HST2 and HST2-R

Performances
Characteristic shear resistance and displacements for performance category C2

Annex C8

Table C10: Characteristic tension resistance under fire exposure for HST2 and HST2-R in cracked and uncracked concrete

				M8	M10	M12	M16
Steel failure							
HST2 and HST2-R							
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	0,9	2,5	5,0	9,0
	R60	$N_{Rk,s,fi}$	[kN]	0,7	1,5	3,5	6,0
	R90	$N_{Rk,s,fi}$	[kN]	0,6	1,0	2,0	3,5
	R120	$N_{Rk,s,fi}$	[kN]	0,5	0,7	1,0	2,0
Pullout failure							
HST2 and HST2-R							
Characteristic resistance in concrete ≥ C20/25	R30	$N_{Rk,p,fi}$	[kN]	1,3	2,3	3,0	5,0
	R60	$N_{Rk,p,fi}$	[kN]				
	R90	$N_{Rk,p,fi}$	[kN]				
	R120	$N_{Rk,p,fi}$	[kN]	1,0	1,8	2,4	4,0
Concrete cone failure							
HST2 and HST2-R							
Characteristic resistance in concrete ≥ C20/25	R30	$N^0_{Rk,c,fi}$	[kN]	2,7	5,0	7,4	11,0
	R60	$N^0_{Rk,c,fi}$	[kN]				
	R90	$N^0_{Rk,c,fi}$	[kN]				
	R120	$N^0_{Rk,c,fi}$	[kN]	2,2	4,0	5,9	8,8
Spacing		$s_{cr,N}$	[mm]	$4\ h_{ef}$			
		s_{min}	[mm]	50	55	60	80
Edge distance		$c_{cr,N}$	[mm]	$2\ h_{ef}$			
		c_{min}	[mm]	Fire attack from one side: $2\ h_{ef}$ Fire attack from more than one side: ≥ 300			

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended.

Hilti metal expansion anchor HST2 and HST2-R	**Annex C9**
Performances Characteristic values of resistance under tension loading under fire exposure in cracked and uncracked concrete	

Table C11: Characteristic shear resistance under fire exposure for HST2 and HST2-R in cracked and uncracked concrete

				M8	M10	M12	M16
Steel failure without lever arm							
HST2 and HST2-R							
Characteristic resistance	R30	$V^0_{Rk,s,fi}$	[kN]	0,9	2,5	5,0	9,0
	R60	$V^0_{Rk,s,fi}$	[kN]	0,7	1,5	3,5	6,0
	R90	$V^0_{Rk,s,fi}$	[kN]	0,6	1,0	2,0	3,5
	R120	$V^0_{Rk,s,fi}$	[kN]	0,5	0,7	1,0	2,0
Steel failure with lever arm							
HST2 and HST2-R							
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	1,0	3,3	8,1	20,6
	R60	$M^0_{Rk,s,fi}$	[Nm]	0,8	2,4	5,7	14,4
	R90	$M^0_{Rk,s,fi}$	[Nm]	0,7	1,6	3,2	8,2
	R120	$M^0_{Rk,s,fi}$	[Nm]	0,6	1,2	2,0	5,1
Concrete pryout failure							
HST2 and HST2-R							
Pryout factor		k_8	[-]	2,00	2,00	2,20	2,50
Characteristic resistance in concrete ≥ C20/25	R30	$V^0_{Rk,cp,fi}$	[kN]	5,4	10,0	16,0	27,2
	R60	$V^0_{Rk,cp,fi}$	[kN]				
	R90	$V^0_{Rk,cp,fi}$	[kN]				
	R120	$V^0_{Rk,cp,fi}$	[kN]	4,4	8,0	12,9	21,7
Concrete edge failure							
HST2 and HST2-R							
The initial value $V^0_{Rk,c,fi}$ of the characteristic resistance in concrete C20/25 to C50/60 under fire exposure may be determined by: $V^0_{Rk,c,fi} = 0,25 \times V^0_{Rk,c}$ (≤ R90) $V^0_{Rk,c,fi} = 0,20 \times V^0_{Rk,c}$ (R120) with $V^0_{Rk,c}$ initial value of the characteristic resistance in cracked concrete C20/25 under normal temperature.							

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended.