

Public-law institution jointly founded by the federal states and the Federation

European Technical Assessment Body
for construction products



European Technical Assessment

ETA-24/0544
of 17 June 2024

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

G&B Fissaggi concrete screw GETO PLUS TMK CE1

Product family to which the construction product belongs

Mechanical fasteners for use in concrete

Manufacturer

G&B Fissaggi Srl
Corso Savona, 22
10029 VILLASTELLONE (TO)
ITALIEN

Manufacturing plant

PLANT C

This European Technical Assessment contains

22 pages including 3 annexes which form an integral part of this assessment

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

EAD 330232-01-0601, Edition 05/2021

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Specific Part

1 Technical description of the product

The G&B Fissaggi concrete screw GETO PLUS TMK CE1 is an anchor in size 6, 8, 10, 12 and 14 mm made of galvanised steel respectively steel with zinc flake coating, made of stainless or high corrosion resistant steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description are given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic | Performance |
|--|-------------------------|
| Characteristic resistance to tension load (static and quasi-static loading) | See Annex B4, C1 and C2 |
| Characteristic resistance to shear load (static and quasi-static loading) | See Annex C1 and C2 |
| Displacements (static and quasi-static loading) | See Annex C7 |
| Characteristic resistance and displacements for seismic performance category C1 and C2 | See Annex C3 to C5, C8 |

3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance |
|--------------------------|--------------|
| Reaction to fire | Class A1 |
| Resistance to fire | See Annex C6 |

3.3 Aspects of durability linked with the Basic Works Requirements

| Essential characteristic | Performance |
|--------------------------|--------------|
| Durability | See Annex B1 |

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 17 Juni 2024 by Deutsches Institut für Bautechnik

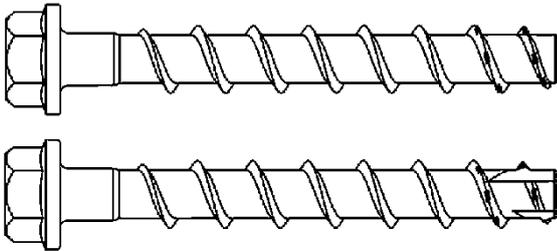
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Tempel

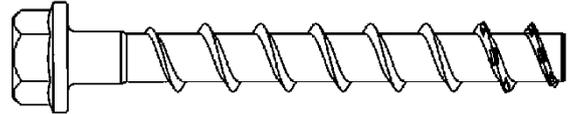
Product in installed condition

G&B concrete screw GETO PLUS TMK CE1

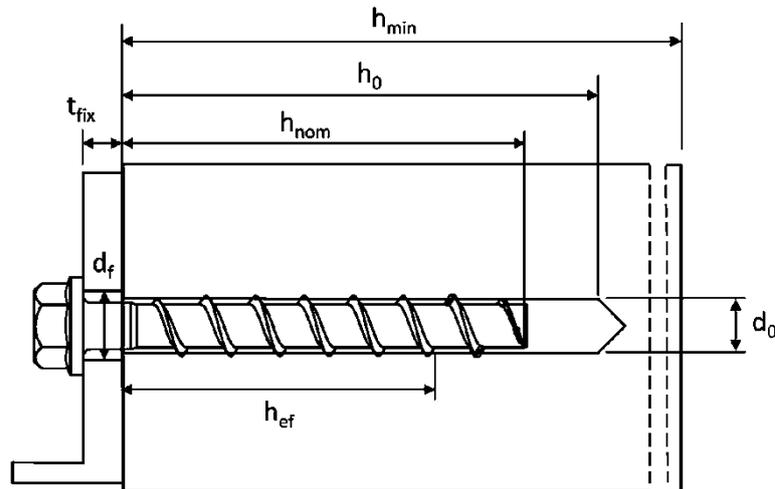
- Galvanized carbon steel
- Zinc flakes coated carbon steel



- Stainless steel A4
- Stainless steel HCR



e.g. GETO PLUS TMK CE1, zinc flakes coated, with hexagon head and fixture



d_0 = nominal drill hole diameter

t_{fix} = thickness of fixture

d_f = clearance hole diameter

h_{min} = minimum thickness of member

h_{nom} = nominal embedment depth

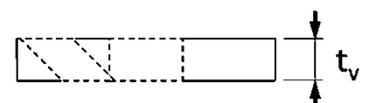
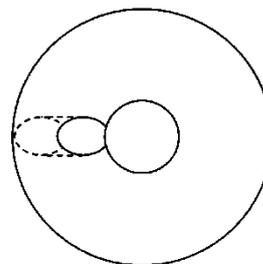
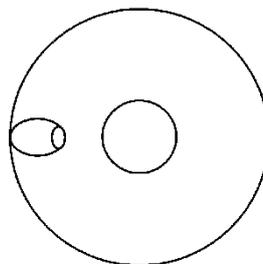
h_0 = drill hole depth

h_{ef} = effective embedment depth

Top

Bottom

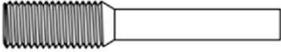
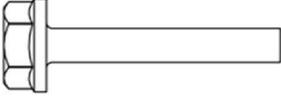
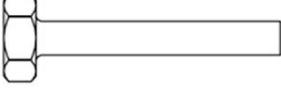
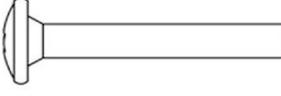
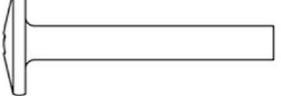
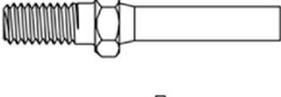
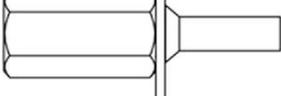
Filling washer (optional)
to fill annular gap



G&B concrete screw GETO PLUS TMK CE1

Product description
Product in installed condition

Annex A1

| | | |
|---|---|---|
|  |  | Configuration with metric connection thread and hexagon socket e.g. TSM 8x105 M10 SW5; Type FEI |
|  |  | Configuration with metric connection thread and hexagon drive e.g. TSM 8x105 M10 SW7; Type FEE |
|  |  | Configuration with washer and hexagon head e.g. TSM 8x80 SW13; Type TEF |
|  |  | Configuration with washer, hexagon head and TORX drive e.g. TSM 8x80 SW13 TX40; Type TEFX |
|  |  | Configuration with washer and bund e.g. TSM BC ST 14x130 SW24; Type TEB |
|  |  | Configuration with hexagon head e.g. TSM 8x80 SW13; Type TE |
|  |  | Configuration with countersunk head and TORX drive e.g. TSM 8x80 TX40; Type TPS |
|  |  | Configuration with pan head and TORX drive e.g. TSM 8x80 TB TX40; Type TB |
|  |  | Configuration with large pan head and TORX drive e.g. TSM 8x80 TL TX40; Type TL |
|  |  | Configuration with countersunk head and connection thread e.g. TSM 6x55 AG M8; Type FES |
|  |  | Configuration with hexagon drive and connection thread e.g. TSM 6x55 M8 SW10; Type FEX |
|  |  | Configuration with internal thread and hexagon drive e.g. TSM 6x55 DF M8/10; Type DF |

G&B concrete screw GETO PLUS TMK CE1

Product description
Screw types

Annex A2

English translation prepared by DIBt

Table 1: Material

| Part | Product name | Material | | |
|-----------|-----------------------|--|-------------------------------|--------------------|
| all types | GETO PLUS TMK CE1 | - Steel EN 10263-4:2017 galvanized acc. to EN ISO 4042:2018 - Zinc flake coating according to EN ISO 10683:2018 ($\geq 5\mu\text{m}$) - Zinc flake coating according to EN ISO 10683:2018 special coating GB KORR ($\geq 20\mu\text{m}$) | | |
| | GETO PLUS TMK CE1 A4 | 1.4401; 1.4404; 1.4571; 1.4578 | | |
| | GETO PLUS TMK CE1 HCR | 1.4529 | | |
| Part | Product name | Nominal characteristic steel | | Rupture elongation |
| | | Yield strength | Ultimate strength | A_5 [%] |
| | | f_{yk} [N/mm ²] | f_{uk} [N/mm ²] | |
| all types | GETO PLUS TMK CE1 | 560 | 700 | ≤ 8 |
| | GETO PLUS TMK CE1 A4 | | | |
| | GETO PLUS TMK CE1 HCR | | | |

Table 2: Dimensions

| Anchor size | | | 6 | | 8 | | | 10 | | | 12 | | | 14 | | |
|-----------------------------|-----------|------|-----|----|------|----|----|------|----|----|------|----|-----|------|-----|-----|
| Nominal embedment depth | h_{nom} | [mm] | 1 | 2 | 1 | 2 | 3 | 1 | 2 | 3 | 1 | 2 | 3 | 1 | 2 | 3 |
| | | [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | 65 | 85 | 100 | 75 | 100 | 115 |
| Screw length | $\leq L$ | [mm] | 500 | | | | | | | | | | | | | |
| Core diameter | d_k | [mm] | 5,1 | | 7,1 | | | 9,1 | | | 11,1 | | | 13,1 | | |
| Thread outer diameter | d_s | [mm] | 7,5 | | 10,6 | | | 12,6 | | | 14,6 | | | 16,6 | | |
| Thickness of filling washer | t_v | [mm] | - | | 5 | | | 5 | | | 5 | | | 5 | | |

Marking:

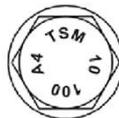
GETO PLUS TMK CE1

Screw type: TSM
Screw size: 10
Screw length: 100



GETO PLUS TMK CE1 A4

Screw type: TSM
Screw size: 10
Screw length: 100
Material: A4



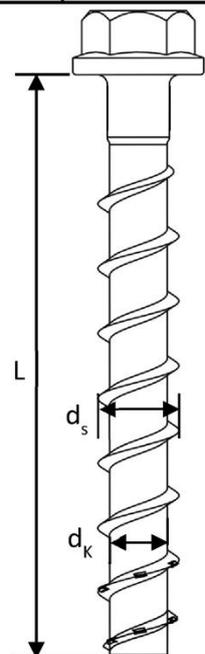
GETO PLUS TMK CE1 BC ST

Screw type: TSM BC ST
Screw size: 10
Screw length: 100



GETO PLUS TMK CE1 HCR

Screw type: TSM
Screw size: 10
Screw length: 100
Material: HCR



G&B concrete screw GETO PLUS TMK CE1

Product description
Material, Dimensions and markings

Annex A3

Specification of Intended use

Table 3: Anchorages subject to

| GETO PLUS TMK CE1 size | | 6 | | 8 | | | 10 | | | 12 | | | 14 | | | |
|--|------|------------------------------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|----|
| Nominal embedment depth | | h_{nom1} | h_{nom2} | h_{nom1} | h_{nom2} | h_{nom3} | |
| | [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | 65 | 85 | 100 | 65 | 85 | 115 | |
| Static and quasi-static loads | | All sizes and all embedment depths | | | | | | | | | | | | | | |
| Fire exposure | | | | | | | | | | | | | | | | |
| C1 category - seismic | | ok | ok | | | | ok | | | | | | | | | |
| C2 category – seismic (A4 and HCR: no performance assessed) | | 1) | | 1) | | | ok | 1) | | ok | 1) | | ok | 1) | | ok |

¹⁾ no performance assessed

Base materials:

- Compacted reinforced and unreinforced concrete without fibers according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206:2013.
- Cracked and uncracked concrete.

Use conditions (Environmental conditions):

- Concrete screws subject to dry internal conditions: all screw types.
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 + A1:2015
 - Stainless steel according to Annex A3, screw type GETO PLUS TMK CE1 A4 with marking A4: CRC III
 - High corrosion resistant steel acc. to Annex A3, screw type GETO PLUS TMK CE1 HCR with marking HCR: CRC V

G&B concrete screw GETO PLUS TMK CE1

Intended use
Specification

Annex B1

Specification of Intended use - continuation

Design:

- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed according to EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018.

The design for shear load according to EN 1992-4:2018, Section 6.2.2 applies for all specified diameters d_f of clearance hole in the fixture in Annex B3, Table 4.

Installation:

- Hammer drilling or hollow drilling.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: new drilling must be drilled at a minimum distance of twice the depth of aborted hole or closer, if the aborted hole is filled with high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load.
- After installation further turning of the anchor must not be possible. The head of the anchor is supported in the fixture and is not damaged.
- Adjustability according to Annex B6 for sizes 6-14, all embedment depths except for seismic application.
- Cleaning of borehole is not necessary, if using a hollow drill.

G&B concrete screw GETO PLUS TMK CE1

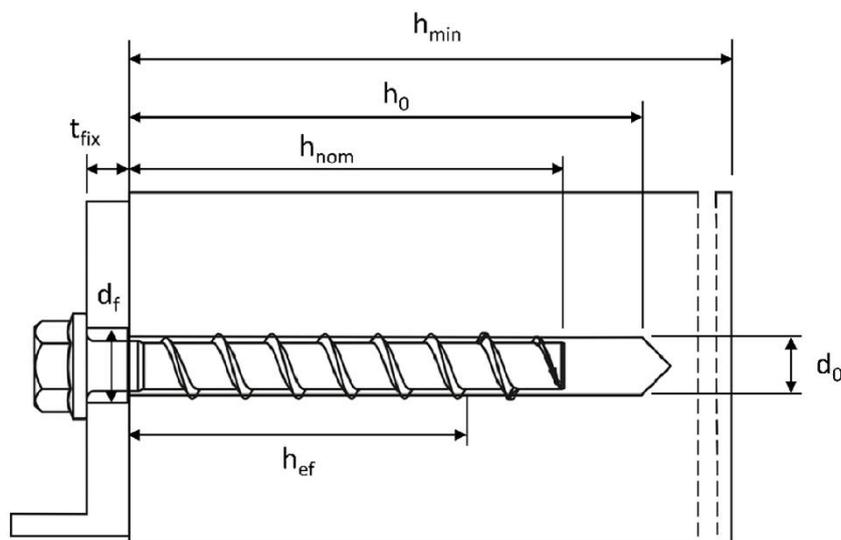
Intended use
Specification continuation

Annex B2

Table 4: Installation parameters

| GETO PLUS TMK CE1 size | | | 6 | | 8 | | | 10 | | |
|--|----------------|--|------------|------------|------------|------------|------------|------------|------------|------------|
| Nominal embedment depth | h_{nom} | | h_{nom1} | h_{nom2} | h_{nom1} | h_{nom2} | h_{nom3} | h_{nom1} | h_{nom2} | h_{nom3} |
| | [mm] | | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 |
| Nominal drill hole diameter | d_0 | [mm] | 6 | | 8 | | | 10 | | |
| Cutting diameter of drill bit | $d_{cut} \leq$ | [mm] | 6,40 | | 8,45 | | | 10,45 | | |
| Drill hole depth | $h_0 \geq$ | [mm] | 45 | 60 | 55 | 65 | 75 | 65 | 85 | 95 |
| Clearance hole diameter | $d_f \leq$ | [mm] | 8 | | 12 | | | 14 | | |
| Installation torque (version with connection thread) | T_{inst} | [Nm] | 10 | | 20 | | | 40 | | |
| Torque impact screw driver | [Nm] | Max. torque according to manufacturer's instructions | | | | | | | | |
| | | 160 | | 300 | | | 400 | | | |

| GETO PLUS TMK CE1 size | | | 12 | | | 14 | | |
|--|----------------|--|------------|------------|------------|------------|------------|------------|
| Nominal embedment depth | h_{nom} | | h_{nom1} | h_{nom2} | h_{nom3} | h_{nom1} | h_{nom2} | h_{nom3} |
| | [mm] | | 65 | 85 | 100 | 75 | 100 | 115 |
| Nominal drill hole diameter | d_0 | [mm] | 12 | | | 14 | | |
| Cutting diameter of drill bit | $d_{cut} \leq$ | [mm] | 12,50 | | | 14,50 | | |
| Drill hole depth | $h_0 \geq$ | [mm] | 75 | 95 | 110 | 85 | 110 | 125 |
| Clearance hole diameter | $d_f \leq$ | [mm] | 16 | | | 18 | | |
| Installation torque (version with connection thread) | T_{inst} | [Nm] | 60 | | | 80 | | |
| Torque impact screw driver | [Nm] | Max. torque according to manufacturer's instructions | | | | | | |
| | | 650 | | | 650 | | | |



G&B concrete screw GETO PLUS TMK CE1

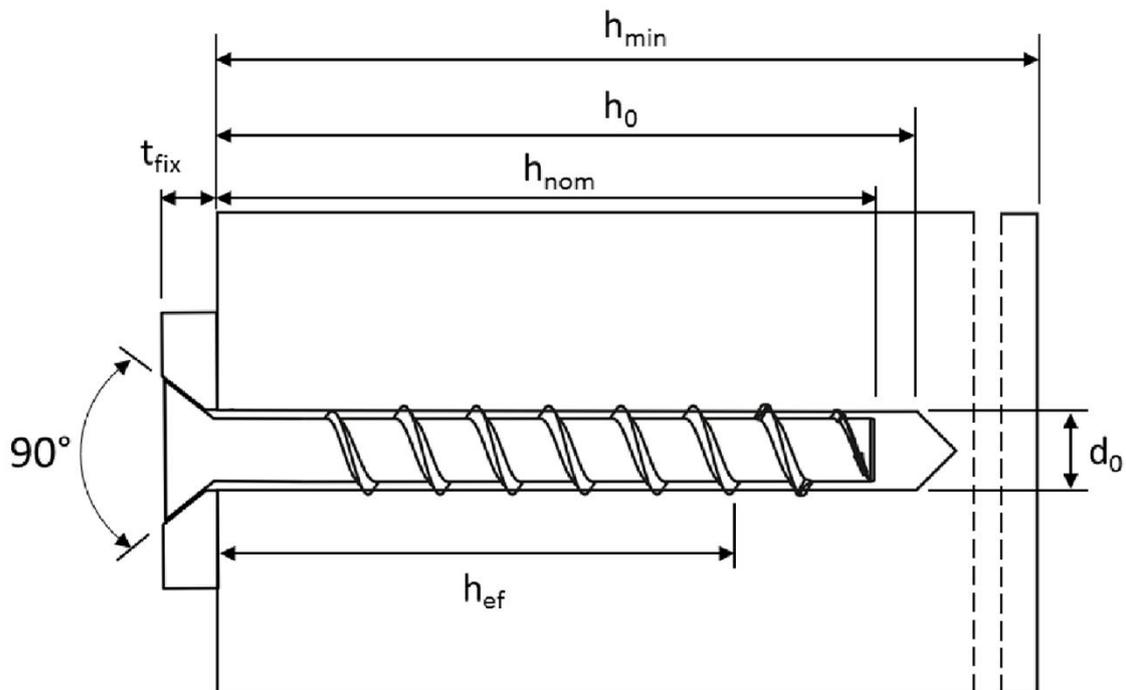
Intended use
Installation parameters

Annex B3

Table 5: Minimum thickness of member, minimum edge distance and minimum spacing

| GETO PLUS TMK CE1 size | | 6 | | | 8 | | | 10 | | |
|-----------------------------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|--|
| Nominal embedment depth | h_{nom} | h_{nom1} | h_{nom2} | h_{nom1} | h_{nom2} | h_{nom3} | h_{nom1} | h_{nom2} | h_{nom3} | |
| | [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | |
| Minimum thickness of member | h_{min} | [mm] | 100 | 100 | | 120 | 100 | 130 | | |
| Minimum edge distance | c_{min} | [mm] | 40 | 40 | 50 | | 50 | | | |
| Minimum spacing | s_{min} | [mm] | 40 | 40 | 50 | | 50 | | | |

| GETO PLUS TMK CE1 size | | 12 | | | 14 | | | |
|-----------------------------|-----------|------------|------------|------------|------------|------------|------------|-----|
| Nominal embedment depth | h_{nom} | h_{nom1} | h_{nom2} | h_{nom3} | h_{nom1} | h_{nom2} | h_{nom3} | |
| | [mm] | 65 | 85 | 100 | 75 | 100 | 115 | |
| Minimum thickness of member | h_{min} | [mm] | 120 | 130 | 150 | 130 | 150 | 170 |
| Minimum edge distance | c_{min} | [mm] | 50 | | 70 | 50 | 70 | |
| Minimum spacing | s_{min} | [mm] | 50 | | 70 | 50 | 70 | |



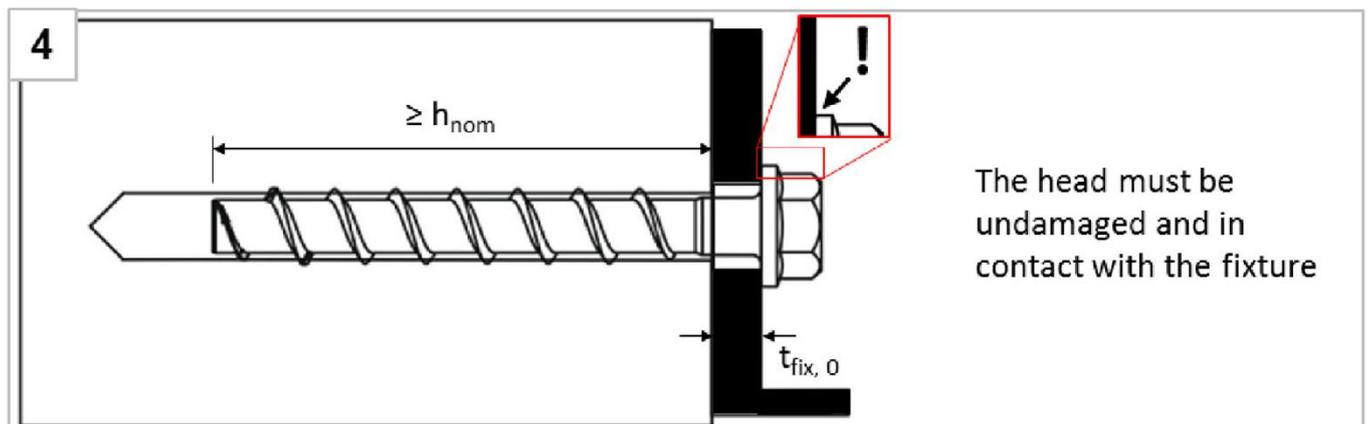
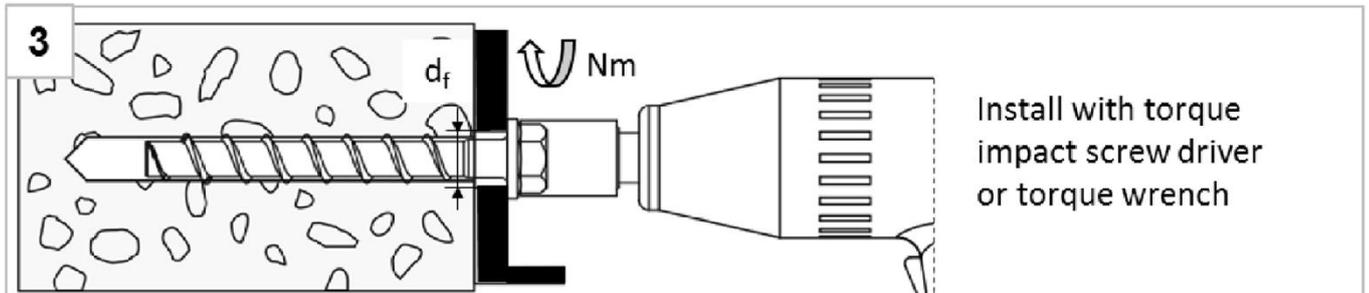
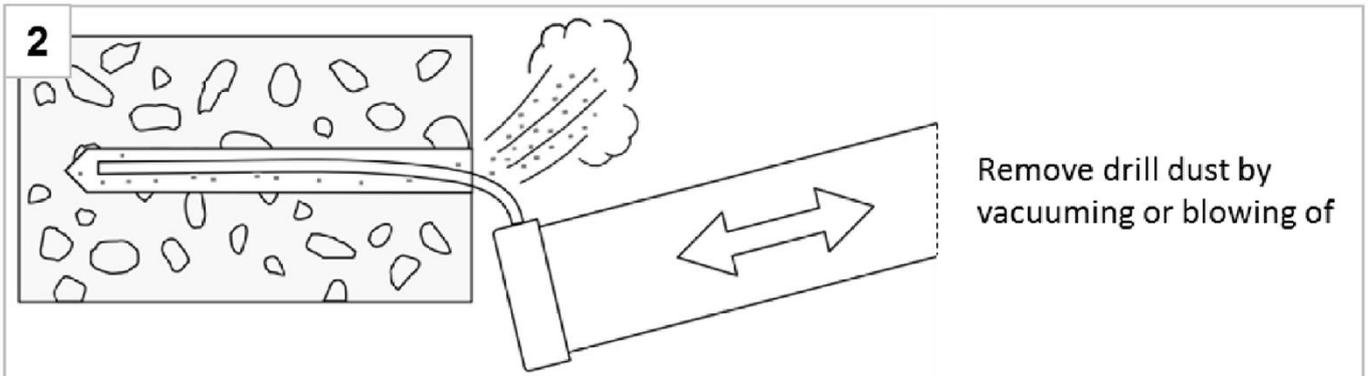
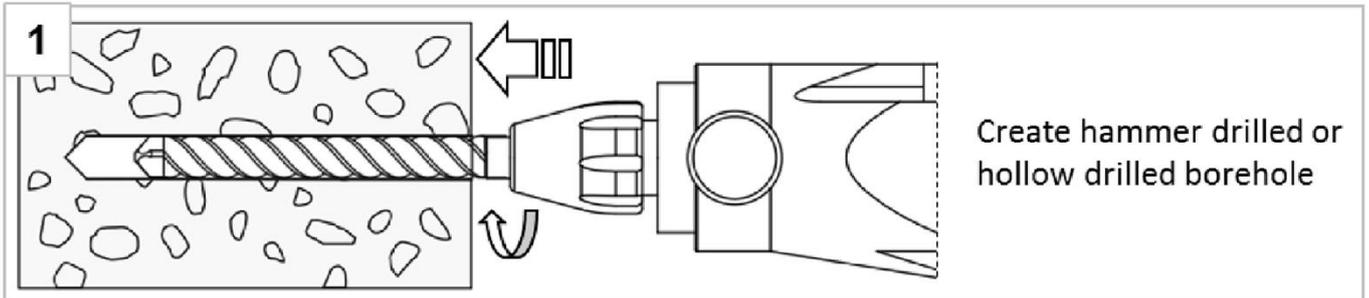
G&B concrete screw GETO PLUS TMK CE1

Intended use

Minimum thickness of member, minimum edge distance and minimum spacing

Annex B4

Installation Instructions



Note:

Cleaning of borehole is not necessary when using a hollow drill

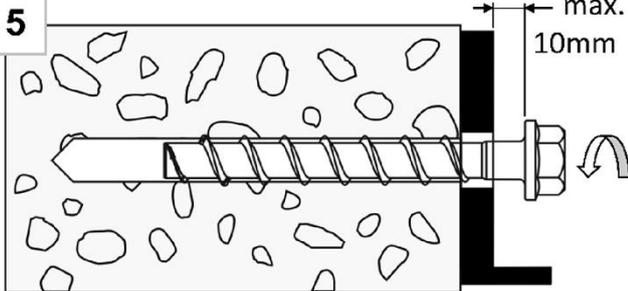
G&B concrete screw GETO PLUS TMK CE1

Intended use
Installation instructions

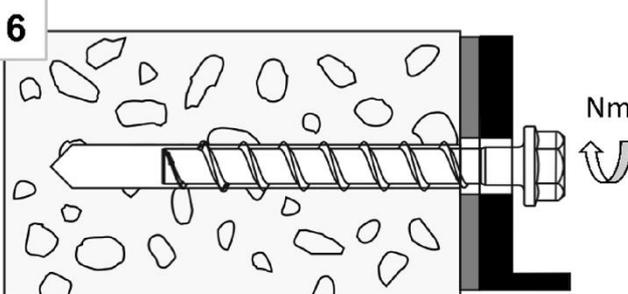
Annex B5

Installation Instructions – Adjustment

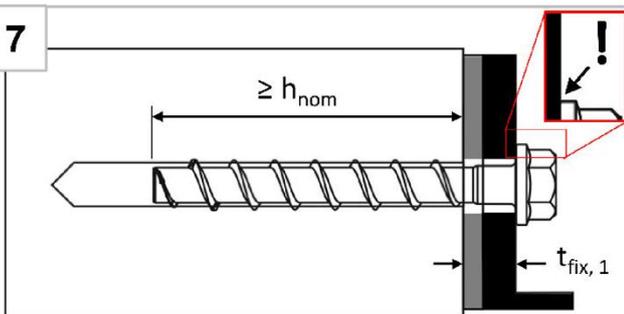
1. Adjustment



Screw may be untightened maximum 10mm

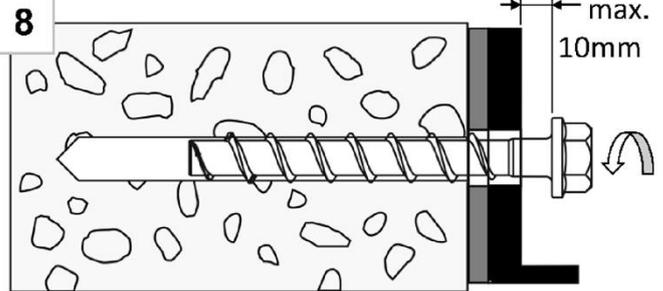


After adjustment, tighten the screw again

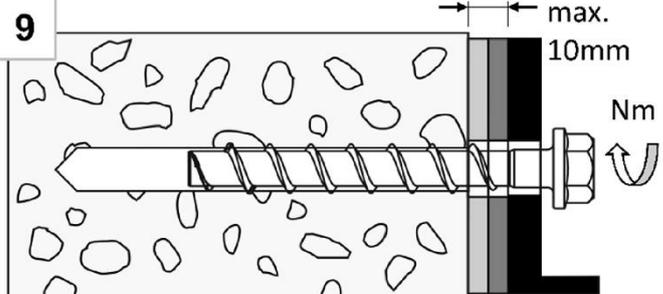


The head must be undamaged and in contact with the fixture

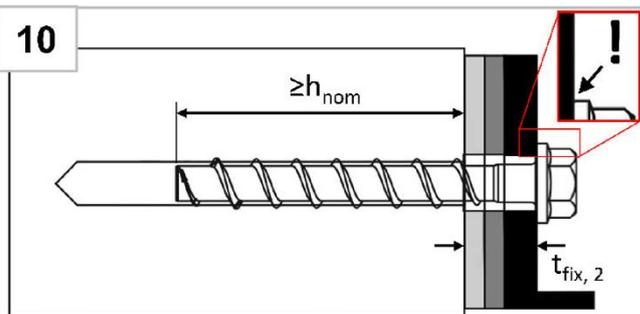
2. Adjustment



Screw may be untightened maximum 10mm



After adjustment, tighten the screw again



The head must be undamaged and in contact with the fixture

Note:

The fastener can be adjusted maximum two times. The total allowed thickness of shims added during the adjustment process is 10mm. The final embedment depth after adjustment process must be larger or equal than h_{nom} .

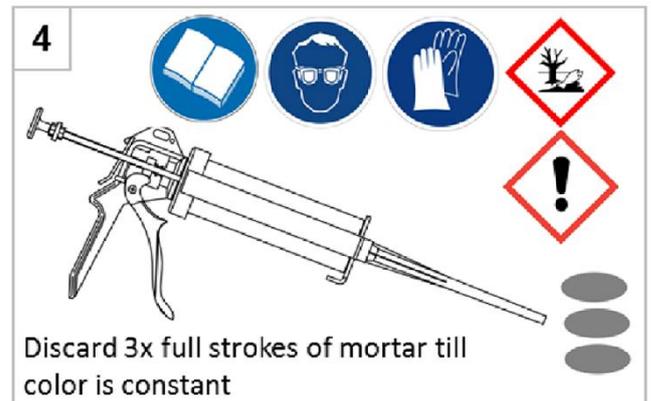
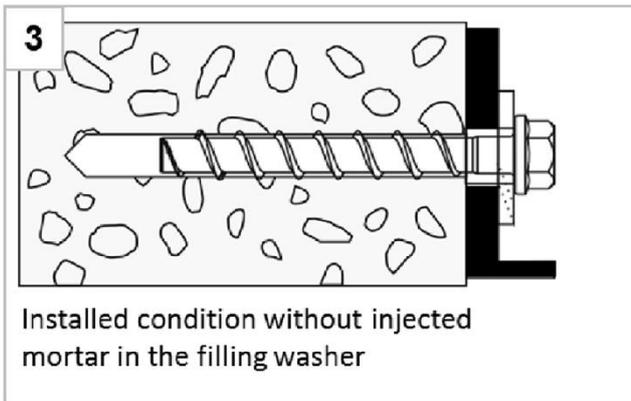
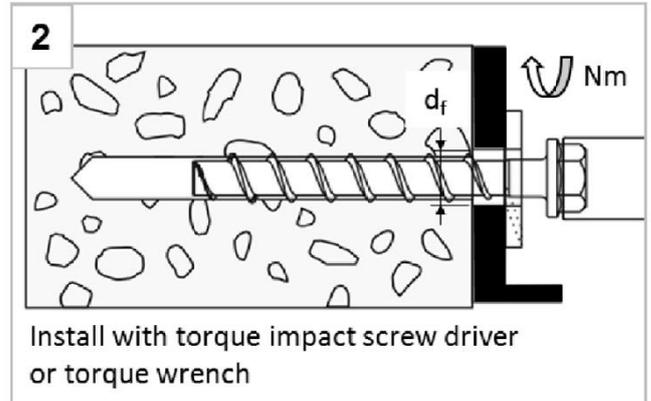
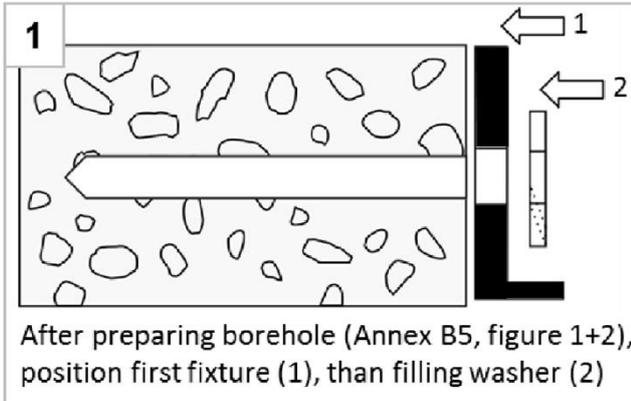
G&B concrete screw GETO PLUS TMK CE1

Intended use
Installation instructions - Adjustment

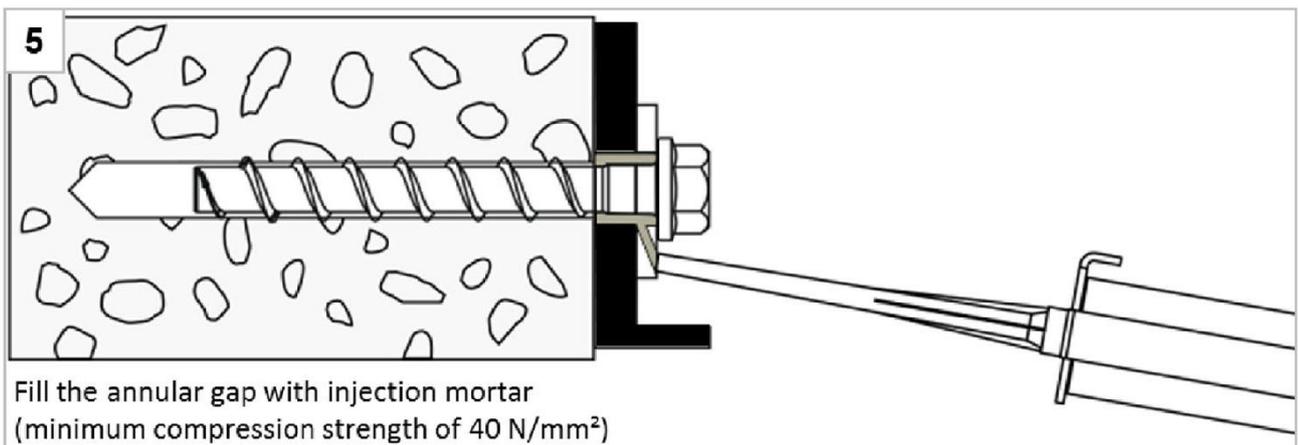
Annex B6

Installation Instructions – Filling annular gap

Positioning of fixture and filling washer



Filling the annular gap



Note:

For seismic loading the installation with filled and without filled annular gap is approved. Differences in performance can be found in Annex C5 - C7.

G&B concrete screw GETO PLUS TMK CE1

Intended use
Installation instructions - Filling annular gap

Annex B7

Table 6: Characteristic values for static and quasi-static loading, sizes 6-10

| GETO PLUS TMK CE1 size | | | 6 | | 8 | | | 10 | | | |
|--|-----------------|---------------|---------------------|------------|------------|------------|------------|------------|------------|---------------------------------|------|
| Nominal embedment depth | h_{nom} | | h_{nom1} | h_{nom2} | h_{nom1} | h_{nom2} | h_{nom3} | h_{nom1} | h_{nom2} | h_{nom3} | |
| | [mm] | | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | |
| Steel failure for tension and shear loading | | | | | | | | | | | |
| Characteristic resistance | $N_{Rk,s}$ | [kN] | 14,0 | | 27,0 | | | 45,0 | | | |
| Partial safety factor | $\gamma_{Ms,N}$ | [-] | 1,5 | | | | | | | | |
| Characteristic resistance | $V^0_{Rk,s}$ | [kN] | 7,0 | | 13,5 | | 17,0 | 22,5 | 34,0 | | |
| Partial safety factor | $\gamma_{Ms,V}$ | [-] | 1,25 | | | | | | | | |
| Ductility factor | k_7 | [-] | 0,8 | | | | | | | | |
| Characteristic bending load | $M^0_{Rk,s}$ | [Nm] | 10,9 | | 26,0 | | | 56,0 | | | |
| Pull-out failure | | | | | | | | | | | |
| Characteristic resistance in C20/25 | cracked | $N_{Rk,p}$ | [kN] | 2,0 | 4,0 | 5,0 | 9,0 | 12,0 | 9,0 | $\geq N^0_{Rk,c}$ ¹⁾ | |
| | uncracked | $N_{Rk,p}$ | [kN] | 4,0 | 9,0 | 7,5 | 12,0 | 16,0 | 12,0 | 20,0 | 26,0 |
| Increasing factor for $N_{Rk,p}$ $= N_{Rk,p(C20/25)} * \psi_c$ | C25/30 | ψ_c | [-] | 1,12 | | | | | | | |
| | C30/37 | | | 1,22 | | | | | | | |
| | C40/50 | | | 1,41 | | | | | | | |
| | C50/60 | | | 1,58 | | | | | | | |
| Concrete failure: Splitting failure, concrete cone failure and pry-out failure | | | | | | | | | | | |
| Effective embedment depth | h_{ef} | [mm] | 31 | 44 | 35 | 43 | 52 | 43 | 60 | 68 | |
| k-factor | cracked | k_{cr} | 7,7 | | | | | | | | |
| | uncracked | k_{ucr} | 11,0 | | | | | | | | |
| Concrete cone failure | spacing | $S_{cr,N}$ | $3 \times h_{ef}$ | | | | | | | | |
| | edge distance | $C_{cr,N}$ | $1,5 \times h_{ef}$ | | | | | | | | |
| Splitting failure | resistance | $N^0_{Rk,sp}$ | [kN] | 4,0 | 9,0 | 7,5 | 12,0 | 16,0 | 12,0 | 20,0 | 26,0 |
| | spacing | $S_{cr,sp}$ | [mm] | 120 | 160 | 120 | 140 | 150 | 140 | 180 | 210 |
| | edge distance | $C_{cr,sp}$ | [mm] | 60 | 80 | 60 | 70 | 75 | 70 | 90 | 105 |
| Factor for pry-out failure | k_g | [-] | 1,0 | | | | | | 2,0 | | |
| Installation factor | γ_{inst} | [-] | 1,0 | | | | | | | | |
| Concrete edge failure | | | | | | | | | | | |
| Effective length in concrete | $l_f = h_{ef}$ | [mm] | 31 | 44 | 35 | 43 | 52 | 43 | 60 | 68 | |
| Nominal outer diameter of screw | d_{nom} | [mm] | 6 | | | 8 | | | 10 | | |

¹⁾ $N^0_{Rk,c}$ according to EN 1992-4:2018

G&B concrete screw GETO PLUS TMK CE1

Performances

Characteristic values for static and quasi-static loading, sizes 6, 8, 10

Annex C1

Table 7: Characteristic values for static and quasi-static loading, sizes 12-14

| GETO PLUS TMK CE1 size | | | 12 | | | 14 | | | |
|---|-----------------|-----------------|------------|---------------------|---------------------------------|------------|------------|------------|------|
| Nominal embedment depth | h_{nom} | | h_{nom1} | h_{nom2} | h_{nom3} | h_{nom1} | h_{nom2} | h_{nom3} | |
| | [mm] | | 65 | 85 | 100 | 75 | 100 | 115 | |
| Steel failure for tension and shear loading | | | | | | | | | |
| Characteristic resistance | $N_{Rk,s}$ | [kN] | 67,0 | | | 94,0 | | | |
| Partial safety factor | $\gamma_{Ms,N}$ | [-] | 1,5 | | | | | | |
| Characteristic resistance | $V^0_{Rk,s}$ | [kN] | 33,5 | 42,0 | | 56,0 | | | |
| Partial safety factor | $\gamma_{Ms,V}$ | [-] | 1,25 | | | | | | |
| Ductility factor | k_7 | [-] | 0,8 | | | | | | |
| Characteristic bending load | $M^0_{Rk,s}$ | [Nm] | 113,0 | | | 185,0 | | | |
| Pull-out failure | | | | | | | | | |
| Characteristic resistance in C20/25 | cracked | $N_{Rk,p}$ | [kN] | 12,0 | $\geq N^0_{Rk,c}$ ¹⁾ | | | | |
| | uncracked | $N_{Rk,p}$ | [kN] | 16,0 | | | | | |
| Increasing factor for $N_{Rk,p}$ $= N_{Rk,p}(C20/25) * \psi_c$ | C25/30 | ψ_c | [-] | 1,12 | | | | | |
| | C30/37 | | | 1,22 | | | | | |
| | C40/50 | | | 1,41 | | | | | |
| | C50/60 | | | 1,58 | | | | | |
| Concrete failure: Splitting failure, concrete cone failure and pry-out failure | | | | | | | | | |
| Effective embedment depth | h_{ef} | [mm] | 50 | 67 | 80 | 58 | 79 | 92 | |
| k-factor | cracked | $k_1 = k_{cr}$ | [-] | 7,7 | | | | | |
| | uncracked | $k_1 = k_{ucr}$ | [-] | 11,0 | | | | | |
| Concrete cone failure | spacing | $S_{cr,N}$ | [mm] | $3 \times h_{ef}$ | | | | | |
| | edge distance | $C_{cr,N}$ | [mm] | $1,5 \times h_{ef}$ | | | | | |
| Splitting failure | resistance | $N^0_{Rk,sp}$ | [kN] | 16,0 | 27,0 | 35,0 | 21,5 | 34,5 | 43,5 |
| | spacing | $S_{cr,sp}$ | [mm] | 150 | 210 | 240 | 180 | 240 | 280 |
| | edge distance | $C_{cr,sp}$ | [mm] | 75 | 105 | 120 | 90 | 120 | 140 |
| Factor for pry-out failure | k_8 | [-] | 1,0 | 2,0 | | 1,0 | 2,0 | | |
| Installation factor | γ_{inst} | [-] | 1,0 | | | | | | |
| Concrete edge failure | | | | | | | | | |
| Effective length in concrete | $l_f = h_{ef}$ | [mm] | 50 | 67 | 80 | 58 | 79 | 92 | |
| Nominal outer diameter of screw | d_{nom} | [mm] | 12 | | | 14 | | | |

¹⁾ $N^0_{Rk,c}$ according to EN 1992-4:2018

G&B concrete screw GETO PLUS TMK CE1

Performances

Characteristic values for static and quasi-static loading, sizes 12, 14

Annex C2

Table 8: Seismic category C1 – Characteristic load values (type TEF, type TEFX, type TE, type TPS, type FEI, type FEE, type FES¹⁾, type FEX¹⁾, type TB, type TL and type DF¹⁾)

| GETO PLUS TMK CE1 size | | | 6 | 8 | 10 | 12 | 14 | | |
|---|-----------------|------|---------------------|------------|------------|------------|---------------------------------|------------|------|
| Nominal embedment depth | h_{nom} | | h_{nom1} | h_{nom2} | h_{nom3} | h_{nom1} | h_{nom3} | h_{nom3} | |
| | [mm] | | 40 | 55 | 65 | 55 | 85 | 100 | 115 |
| Steel failure for tension and shear load (version type TEF, type TEFX, type TE, type TPS, type FEI, type FEE, type FES¹⁾, type FEX¹⁾, type TB, type TL, type DF¹⁾) | | | | | | | | | |
| Characteristic resistance | $N_{Rk,s,C1}$ | [kN] | 14,0 | 27,0 | 45,0 | 67,0 | 94,0 | | |
| Partial safety factor | $\gamma_{Ms,N}$ | [-] | 1,5 | | | | | | |
| Characteristic resistance | $V_{Rk,s,C1}$ | [kN] | 4,7 | 5,5 | 8,5 | 13,5 | 15,3 | 21,0 | 22,4 |
| Partial safety factor | $\gamma_{Ms,V}$ | [-] | 1,25 | | | | | | |
| With filling of the annular gap ²⁾ | α_{gap} | [-] | 1,0 | | | | | | |
| Without filling of the annular gap ³⁾ | α_{gap} | [-] | 0,5 | | | | | | |
| Pull-out failure (version type TEF, type TEFX, type TE, type TPS, type FEI, type FEE, type FES¹⁾, type FEX¹⁾, type TB, type TL, type DF¹⁾) | | | | | | | | | |
| Characteristic tension resistance in cracked concrete C20/25 | $N_{Rk,p,C1}$ | [kN] | 2,0 | 4,0 | 12,0 | 9,0 | $\geq N_{Rk,c}^0$ ⁴⁾ | | |
| Concrete cone failure (version type TEF, type TEFX, type TE, type TPS, type FEI, type FEE, type FES¹⁾, type FEX¹⁾, type TB, type TL, type DF¹⁾) | | | | | | | | | |
| Effective embedment depth | h_{ef} | [mm] | 31 | 44 | 52 | 43 | 68 | 80 | 92 |
| Edge distance | $c_{cr,N}$ | [mm] | $1,5 \times h_{ef}$ | | | | | | |
| Spacing | $s_{cr,N}$ | [mm] | $3 \times h_{ef}$ | | | | | | |
| Installation factor | γ_{inst} | [-] | 1,0 | | | | | | |
| Concrete pry-out failure (version type TEF, type TEFX, type TE, type TPS, type FEI, type FEE, type TB, type TL) | | | | | | | | | |
| Factor for pry-out failure | k_8 | [-] | 1,0 | | | 2,0 | | | |
| Concrete edge failure (version type TEF, type TEFX, type TE, type TPS, type FEI, type FEE, type TB, type TL) | | | | | | | | | |
| Effective length in concrete | $l_f = h_{ef}$ | [mm] | 31 | 44 | 52 | 43 | 68 | 80 | 92 |
| Nominal outer diameter of screw | d_{nom} | [mm] | 6 | 6 | 8 | 10 | 10 | 12 | 14 |

¹⁾ only tension load

²⁾ With filling of the annular gap according to annex B7, figure 5

³⁾ Without filling of the annular gap according to annex B5

⁴⁾ $N_{Rk,c}^0$ according to EN 1992-4:2018

G&B concrete screw GETO PLUS TMK CE1

Performances
Seismic category C1 – Characteristic load values

Annex C3

Table 9: Seismic category C2 ¹⁾ – Characteristic load values **with filled annular gap according to annex B7, figure 5** (type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL)

| GETO PLUS TMK CE1 size | | | 8 | 10 | 12 | 14 |
|--|-----------------|------|---------------------|------|------|------|
| Nominal embedment depth | h_{nom} | | h_{nom3} | | | |
| | [mm] | | 65 | 85 | 100 | 115 |
| Steel failure for tension and shear load (version type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL) | | | | | | |
| Characteristic resistance | $N_{Rk,s,C2}$ | [kN] | 27,0 | 45,0 | 67,0 | 94,0 |
| Partial safety factor | $\gamma_{Ms,N}$ | [-] | 1,5 | | | |
| Characteristic resistance | $V_{Rk,s,C2}$ | [kN] | 9,9 | 18,5 | 31,6 | 40,7 |
| Partial safety factor | $\gamma_{Ms,V}$ | [-] | 1,25 | | | |
| With filling of the annular gap | α_{gap} | [-] | 1,0 | | | |
| Pull-out failure (version type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL) | | | | | | |
| Characteristic resistance in cracked concrete | $N_{Rk,p,C2}$ | [kN] | 2,4 | 5,4 | 7,1 | 10,5 |
| Concrete cone failure (version type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL) | | | | | | |
| Effective embedment depth | h_{ef} | [mm] | 52 | 68 | 80 | 92 |
| Edge distance | $c_{cr,N}$ | [mm] | $1,5 \times h_{ef}$ | | | |
| Spacing | $s_{cr,N}$ | [mm] | $3 \times h_{ef}$ | | | |
| Installation factor | γ_{inst} | [-] | 1,0 | | | |
| Concrete pry-out failure (version type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL) | | | | | | |
| Factor for pry-out failure | k_g | [-] | 1,0 | 2,0 | | |
| Concrete edge failure (version type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL) | | | | | | |
| Effective length in concrete | $l_f = h_{ef}$ | [mm] | 52 | 68 | 80 | 92 |
| Nominal outer diameter of screw | d_{nom} | [mm] | 8 | 10 | 12 | 14 |

1) A4 and HCR not suitable

G&B concrete screw GETO PLUS TMK CE1

Performances

Seismic category C2 – Characteristic load values with filled annular gap

Annex C4

Table 10: Seismic category C2 ¹⁾ – Characteristic load values **without filled annular gap according to annex B5** (type TEF, type TEFX, type TE, type TPS, type FEI, type FEE, type TB, type TL)

| GETO PLUS TMK CE1 size | | | 8 | 10 | 12 | 14 |
|--|-----------------|------|---------------------|------|-------------------------|------|
| Nominal embedment depth | h_{nom} | | h_{nom3} | | | |
| | [mm] | | 65 | 85 | 100 | 115 |
| Steel failure for tension and shear load (version type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL) | | | | | | |
| Characteristic resistance | $N_{Rk,s,C2}$ | [kN] | 27,0 | 45,0 | 67,0 | 94,0 |
| Partial safety factor | $\gamma_{Ms,N}$ | [-] | 1,5 | | | |
| Characteristic resistance | $V_{Rk,s,C2}$ | [kN] | 10,3 | 21,9 | 24,4 | 23,3 |
| Partial safety factor | $\gamma_{Ms,V}$ | [-] | 1,25 | | | |
| Without filling of the annular gap | α_{gap} | [-] | 0,5 | | | |
| Pull-out failure (version type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL) | | | | | | |
| Characteristic resistance in cracked concrete | $N_{Rk,p,C2}$ | [kN] | 2,4 | 5,4 | 7,1 | 10,5 |
| Steel failure for tension and shear load (version type TPS) | | | | | | |
| Characteristic resistance | $N_{Rk,s,C2}$ | [kN] | 27,0 | 45,0 | no performance assessed | |
| Partial safety factor | $\gamma_{Ms,N}$ | [-] | 1,5 | | | |
| Characteristic resistance | $V_{Rk,s,C2}$ | [kN] | 3,6 | 13,7 | | |
| Partial safety factor | $\gamma_{Ms,V}$ | [-] | 1,25 | | | |
| Without filling of the annular gap | α_{gap} | [-] | 0,5 | | | |
| Pull-out failure (version type TPS) | | | | | | |
| Characteristic resistance in cracked concrete | $N_{Rk,p,C2}$ | [kN] | 2,4 | 5,4 | no performance assessed | |
| Concrete cone failure (version type TEF, type TEFX, type TE, type TPS, type FEI, type FEE, type TB, type TL) | | | | | | |
| Effective embedment depth | h_{ef} | [mm] | 52 | 68 | 80 | 92 |
| Edge distance | $c_{cr,N}$ | [mm] | $1,5 \times h_{ef}$ | | | |
| Spacing | $s_{cr,N}$ | [mm] | $3 \times h_{ef}$ | | | |
| Installation factor | γ_{inst} | [-] | 1,0 | | | |
| Concrete pry-out failure (version type TEF, type TEFX, type TE, type TPS, type FEI, type FEE, type TB, type TL) | | | | | | |
| Factor for pry-out failure | k_8 | [-] | 1,0 | 2,0 | | |
| Concrete edge failure (version type TEF, type TEFX, type TE, type TPS, type FEI, type FEE, type TB, type TL) | | | | | | |
| Effective length in concrete | $l_f = h_{ef}$ | [mm] | 52 | 68 | 80 | 92 |
| Nominal outer diameter of screw | d_{nom} | [mm] | 8 | 10 | 12 | 14 |

¹⁾ A4 and HCR not suitable

G&B concrete screw GETO PLUS TMK CE1

Performances

Seismic category C2 – Characteristic load values without filled annular gap

Annex C5

Table 11: Fire exposure – characteristic values of resistance

| GETO PLUS TMK CE1 size | | | 6 | | 8 | | | 10 | | | 12 | | | 14 | | |
|-------------------------|-----------|--|----|----|----|----|----|----|----|----|----|----|-----|----|-----|-----|
| Nominal embedment depth | h_{nom} | | 1 | 2 | 1 | 2 | 3 | 1 | 2 | 3 | 1 | 2 | 3 | 1 | 2 | 3 |
| | [mm] | | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 | 65 | 85 | 100 | 75 | 100 | 115 |

Steel failure for tension and shear load

| Characteristic Resistance | R30 | $N_{Rk,s,fi30}$ | [kN] | 0,9 | 2,4 | 4,4 | 7,3 | 10,3 |
|---------------------------|------|--------------------|------|-----|-----|-----|------|------|
| | R60 | $N_{Rk,s,fi60}$ | [kN] | 0,8 | 1,7 | 3,3 | 5,8 | 8,2 |
| | R90 | $N_{Rk,s,fi90}$ | [kN] | 0,6 | 1,1 | 2,3 | 4,2 | 5,9 |
| | R120 | $N_{Rk,s,fi120}$ | [kN] | 0,4 | 0,7 | 1,7 | 3,4 | 4,8 |
| | R30 | $V_{Rk,s,fi30}$ | [kN] | 0,9 | 2,4 | 4,4 | 7,3 | 10,3 |
| | R60 | $V_{Rk,s,fi60}$ | [kN] | 0,8 | 1,7 | 3,3 | 5,8 | 8,2 |
| | R90 | $V_{Rk,s,fi90}$ | [kN] | 0,6 | 1,1 | 2,3 | 4,2 | 5,9 |
| | R120 | $V_{Rk,s,fi120}$ | [kN] | 0,4 | 0,7 | 1,7 | 3,4 | 4,8 |
| | R30 | $M^0_{Rk,s,fi30}$ | [Nm] | 0,7 | 2,4 | 5,9 | 12,3 | 20,4 |
| | R60 | $M^0_{Rk,s,fi60}$ | [Nm] | 0,6 | 1,8 | 4,5 | 9,7 | 15,9 |
| | R90 | $M^0_{Rk,s,fi90}$ | [Nm] | 0,5 | 1,2 | 3,0 | 7,0 | 11,6 |
| | R120 | $M^0_{Rk,s,fi120}$ | [Nm] | 0,3 | 0,9 | 2,3 | 5,7 | 9,4 |

Pull-out failure

| Characteristic Resistance | R30- R90 | $N_{Rk,p,fi}$ | [kN] | 0,5 | 1,0 | 1,3 | 2,3 | 3,0 | 2,3 | 4,0 | 4,8 | 3,0 | 4,7 | 6,2 | 3,8 | 6,0 | 7,6 |
|---------------------------|-------------|---------------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | R120 | $N_{Rk,p,fi}$ | [kN] | 0,4 | 0,8 | 1,0 | 1,8 | 2,4 | 1,8 | 3,2 | 3,9 | 2,4 | 3,8 | 4,9 | 3,0 | 4,8 | 6,1 |

Concrete cone failure

| Characteristic Resistance | R30- R90 | $N^0_{Rk,c,fi}$ | [kN] | 0,9 | 2,2 | 1,2 | 2,1 | 3,4 | 2,1 | 4,8 | 6,6 | 3,0 | 6,3 | 9,9 | 4,4 | 9,6 | 14,0 |
|---------------------------|-------------|-----------------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|
| | R120 | $N^0_{Rk,c,fi}$ | [kN] | 0,7 | 1,8 | 1,0 | 1,7 | 2,7 | 1,7 | 3,8 | 5,3 | 2,4 | 5,1 | 7,9 | 3,5 | 7,6 | 11,2 |

Edge distance

| | | | | | | | | | | | | | | | | | |
|-------------|-------------|------|-------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| R30 to R120 | $C_{cr,fi}$ | [mm] | $2 \times h_{ef}$ | | | | | | | | | | | | | | |
|-------------|-------------|------|-------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|

In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm.

Spacing

| | | | | | | | | | | | | | | | | | |
|-------------|-------------|------|-------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| R30 to R120 | $S_{cr,fi}$ | [mm] | $4 \times h_{ef}$ | | | | | | | | | | | | | | |
|-------------|-------------|------|-------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|

The anchorage depth has to be increased for wet concrete by at least 30 mm compared to the given value.

G&B concrete screw GETO PLUS TMK CE1

Performances
Fire exposure – characteristic values of resistance

Annex C6

Table 12: Displacements under static and quasi-static tension load

| GETO PLUS TMK CE1 size | | | | 6 | | | 8 | | | 10 | | |
|-------------------------|--------------|--------------------|------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|
| Nominal embedment depth | | | | h_{nom} | h_{nom1} | h_{nom2} | h_{nom1} | h_{nom2} | h_{nom3} | h_{nom1} | h_{nom2} | h_{nom3} |
| | | | | [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 |
| Cracked concrete | tension load | N | [kN] | 0,95 | 1,9 | 2,4 | 4,3 | 5,7 | 4,3 | 7,9 | 9,6 | |
| | displacement | δ_{N0} | [mm] | 0,3 | 0,6 | 0,6 | 0,7 | 0,8 | 0,6 | 0,5 | 0,9 | |
| | | $\delta_{N\infty}$ | [mm] | 0,4 | 0,4 | 0,6 | 1,0 | 0,9 | 0,4 | 1,2 | 1,2 | |
| Uncracked concrete | tension load | N | [kN] | 1,9 | 4,3 | 3,6 | 5,7 | 7,6 | 5,7 | 9,5 | 11,9 | |
| | displacement | δ_{N0} | [mm] | 0,4 | 0,6 | 0,7 | 0,9 | 0,5 | 0,7 | 1,1 | 1,0 | |
| | | $\delta_{N\infty}$ | [mm] | 0,4 | 0,4 | 0,6 | 1,0 | 0,9 | 0,4 | 1,2 | 1,2 | |

| GETO PLUS TMK CE1 size | | | | 12 | | | 14 | | | |
|-------------------------|--------------|--------------------|------|-----------|------------|------------|------------|------------|------------|------------|
| Nominal embedment depth | | | | h_{nom} | h_{nom1} | h_{nom2} | h_{nom3} | h_{nom1} | h_{nom2} | h_{nom3} |
| | | | | [mm] | 65 | 85 | 100 | 75 | 100 | 115 |
| Cracked concrete | tension load | N | [kN] | 5,7 | 9,4 | 12,3 | 7,6 | 12,0 | 15,1 | |
| | displacement | δ_{N0} | [mm] | 0,9 | 0,5 | 1,0 | 0,5 | 0,8 | 0,7 | |
| | | $\delta_{N\infty}$ | [mm] | 1,0 | 1,2 | 1,2 | 0,9 | 1,2 | 1,0 | |
| Uncracked concrete | tension load | N | [kN] | 7,6 | 13,2 | 17,2 | 10,6 | 16,9 | 21,2 | |
| | displacement | δ_{N0} | [mm] | 1,0 | 1,1 | 1,2 | 0,9 | 1,2 | 0,8 | |
| | | $\delta_{N\infty}$ | [mm] | 1,0 | 1,2 | 1,2 | 0,9 | 1,2 | 1,0 | |

Table 13: Displacements under static and quasi-static shear load

| GETO PLUS TMK CE1 size | | | | 6 | | | 8 | | | 10 | | |
|--------------------------------|--------------|--------------------|------|-----------|------------|------------|------------|------------|------------|------------|------------|------------|
| Nominal embedment depth | | | | h_{nom} | h_{nom1} | h_{nom2} | h_{nom1} | h_{nom2} | h_{nom3} | h_{nom1} | h_{nom2} | h_{nom3} |
| | | | | [mm] | 40 | 55 | 45 | 55 | 65 | 55 | 75 | 85 |
| Cracked and uncracked concrete | shear load | V | [kN] | 3,3 | | | 8,6 | | | 16,2 | | |
| | displacement | δ_{V0} | [mm] | 1,55 | | | 2,7 | | | 2,7 | | |
| | | $\delta_{V\infty}$ | [mm] | 3,1 | | | 4,1 | | | 4,3 | | |

| GETO PLUS TMK CE1 size | | | | 12 | | | 14 | | | |
|--------------------------------|--------------|--------------------|------|-----------|------------|------------|------------|------------|------------|------------|
| Nominal embedment depth | | | | h_{nom} | h_{nom1} | h_{nom2} | h_{nom3} | h_{nom1} | h_{nom2} | h_{nom3} |
| | | | | [mm] | 65 | 85 | 100 | 75 | 100 | 115 |
| Cracked and uncracked concrete | shear load | V | [kN] | 20,0 | | | 30,5 | | | |
| | displacement | δ_{V0} | [mm] | 4,0 | | | 3,1 | | | |
| | | $\delta_{V\infty}$ | [mm] | 6,0 | | | 4,7 | | | |

G&B concrete screw GETO PLUS TMK CE1

Performances
Displacements under static and quasi-static loads

Annex C7

Table 14: Seismic category C2 ¹⁾ – Displacements with filled annular gap according to annex B7, figure 5 (type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL)

| | | | | | | |
|---|----------------------|------------|------|------|------|------|
| GETO PLUS TMK CE1 size | | | 8 | 10 | 12 | 14 |
| Nominal embedment depth | h_{nom} | h_{nom3} | | | | |
| | [mm] | 65 | 85 | 100 | 115 | |
| Displacements under tension loads (version type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL) | | | | | | |
| Displacement DLS | $\delta_{N,C2(DLS)}$ | [mm] | 0,66 | 0,32 | 0,57 | 1,16 |
| Displacement ULS | $\delta_{N,C2(ULS)}$ | [mm] | 1,74 | 1,36 | 2,36 | 4,39 |
| Displacements under shear loads (version type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL with hole clearance) | | | | | | |
| Displacement DLS | $\delta_{V,C2(DLS)}$ | [mm] | 1,68 | 2,91 | 1,88 | 2,42 |
| Displacement ULS | $\delta_{V,C2(ULS)}$ | [mm] | 5,19 | 6,72 | 5,37 | 9,27 |

Table 15: Seismic category C2 ¹⁾ – Displacements without filled annular gap according to annex B5 (only version type TEF, type TEFX, type TE, type TPS, type FEI, type FEE, type TB, type TL)

| | | | | | | |
|---|----------------------|------------|------|------|-------------------------|-------|
| GETO PLUS TMK CE1 size | | | 8 | 10 | 12 | 14 |
| Nominal embedment depth | h_{nom} | h_{nom3} | | | | |
| | [mm] | 65 | 85 | 100 | 115 | |
| Displacements under tension loads (version type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL) | | | | | | |
| Displacement DLS | $\delta_{N,C2(DLS)}$ | [mm] | 0,66 | 0,32 | 0,57 | 1,16 |
| Displacement ULS | $\delta_{N,C2(ULS)}$ | [mm] | 1,74 | 1,36 | 2,36 | 4,39 |
| Displacements under tension loads (version type TPS) | | | | | | |
| Displacement DLS | $\delta_{N,C2(DLS)}$ | [mm] | 0,66 | 0,32 | no performance assessed | |
| Displacement ULS | $\delta_{N,C2(ULS)}$ | [mm] | 1,74 | 1,36 | | |
| Displacements under shear loads (version type TEF, type TEFX, type TE, type FEI, type FEE, type TB, type TL with hole clearance) | | | | | | |
| Displacement DLS | $\delta_{V,C2(DLS)}$ | [mm] | 4,21 | 4,71 | 4,42 | 5,60 |
| Displacement ULS | $\delta_{V,C2(ULS)}$ | [mm] | 7,13 | 8,83 | 6,95 | 12,63 |
| Displacements under shear loads (version type TPS with hole clearance) | | | | | | |
| Displacement DLS | $\delta_{V,C2(DLS)}$ | [mm] | 2,51 | 2,98 | no performance assessed | |
| Displacement ULS | $\delta_{V,C2(ULS)}$ | [mm] | 7,76 | 6,25 | | |

¹⁾ A4 and HCR not suitable

G&B concrete screw GETO PLUS TMK CE1

Performances
Displacements under seismic loads

Annex C8