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European Technical Assessment

ETA-24/0546 of 18 June 2024

English translation prepared by DIBt - Original version in German language

General Part

Deutsches Institut für Bautechnik
G&B Fissaggi concrete screw GETO PLUS TMKI CE1
Mechanical fasteners for use in concrete
G&B Fissaggi Srl Corso Savona, 22 10029 VILLASTELLONE (TO) ITALIEN
PLANT C
19 pages including 3 annexes which form an integral part of this assessment
EAD 330232-01-0601, Edition 05/2021



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Specific Part

1 Technical description of the product

The G&B Fissaggi concrete screw GETO PLUS TMKI CE1 is an anchor in size 6, 8 and 10 mm made of stainless steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description are given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B4, C1 and C2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C1 and C2
Displacements (static and quasi-static loading)	See Annex C5
Characteristic resistance for seismic performance categorie C1	See Annex C3
Characteristic resistance and displacements for seismic performance categorie C2	No performance assessed

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C4

3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	See Annex B1



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4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330232-01-0601 the applicable European legal act is: [96/582/EC]. The system to be applied is: 1

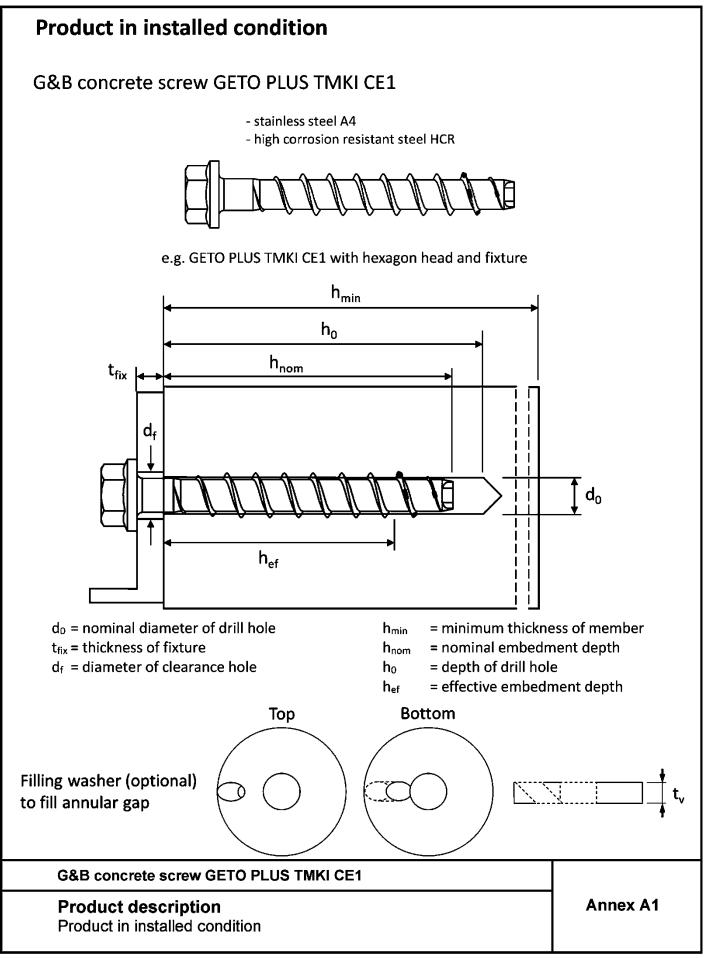
5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 18 June 2024 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock Head of Section *beglaubigt:* Tempel







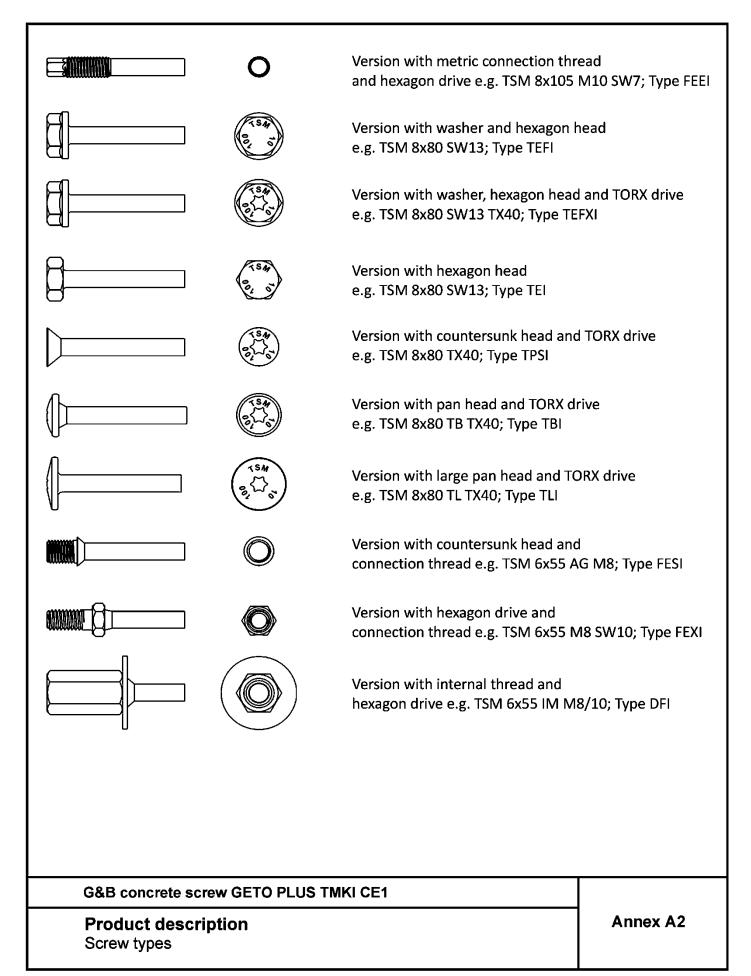




Table 1: Ma	iterial												
Part		Pr	oduct n	ame				M	aterial				
all types	GETO	PLL	JS TMKI	CE1 A4	1.4	401; 1.44	404; 1.4	4571; 1.45	78				
an types	GETO	PLL	JS TMKI	CE1 HCF	R 1.4	529							
						Nomin	al chai	racteristic	steel		Ruptu	re	
Part		Pro	oduct n	ame		Yield strengthUltimate strengfyk [N/mm²]fuk [N/mm²]					th elongation A₅ [%]		
all types	GETO	PLL	JS TMKI	CE1 A4		560		7	00		≤ 8		
an types	GETO	PLL	JS TMKI	CE1 HCF	۲	500			00		20		
Table 2: Dimensions													
GETO PLUS	ΤΜΚΙ	CE1	L size		6			8			10		
Nominal			h_{nom}	1 ¹⁾	2	3	1	2	3	1	2	3	
embedment	depth		[mm]	35	45	55	45	55	65	55	75	85	
Screw length	n	≤L	[mm]					500					
Core diamet	er	d_{K}	[mm]		5,1		7,2				9,2		
Thread oute diameter	-273	d_{s}	[mm]		7,6			10,5		12,5			
Thickness of filling washe		t _v	[mm]		5 5					5			
¹⁾ only for use internal co			ant non-	structura	l systems	s (multiple	e use) a	ccording to	EN 1992	-4:2018,	only in dr	γ ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	
Marking: GETO PLUS		CE1	A.4					KI CE1 HCR				<u>Ц</u>	
Screw type		CEI	TSN	Л		Screw ty			TSM		1 I		
Screw size			10			Screw si			10				
Screw leng	th:		100			Screw le			100				
Material:			A4			Materia	l:		HCR				
	TSA	1	9				Cr.	TSM			L C		
	001)				(] =	004			<		
		\geq									<		
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											•		

G&B concrete screw GETO PLUS TMKI CE1

Product description Material, dimensions and markings

Annex A3



Specification of Intended use

Table 3: Anchorages subject to

GETO PLUS TMKI CE1 size			6		8			10			
Nominal embedment	h _{nom}	h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	
depth	[mm]	35	45	55	45	55	65	55	75	85	
Static and quasi-static loads	•		All sizes and all embedment depths								
Fire exposure				All Size	es and a	ii embe	ament	aeptns			
C1 category - seismic	2)	ok	ok	ok	2)	ok	ok	2)	ok		

¹⁾ only for use in redundant non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

²⁾ no performance assessed

Base materials:

- Compacted reinforced and unreinforced concrete without fibers according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206:2013.
- Cracked and uncracked concrete.

Use conditions (Environmental conditions):

- Concrete screws subject to dry internal conditions: all screw types.
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 + A1:2015
 - Stainless steel according to Annex A3, screw type GETO PLUS TMKI CE1 A4 with marking A4: CRC III
 - High corrosion resistant steel according to Annex A3, screw type GETO PLUS TMKI CE1 HCR with marking HCR: CRC V

G&B concrete screw GETO PLUS TMKI CE1

Intended use Specification

Annex B1



Specification of Intended use - continuation

Design:

- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed according to EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018.

The design for shear load according to EN 1992-4:2018, Section 6.2.2 applies for all specified diameters df of clearance hole in the fixture in Annex B3, Table 4.

Installation:

- . Hammer drilling or hollow drilling.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: new drilling must be drilled at a minimum distance of twice the depth of aborted hole or closer, if the aborted hole is filled with high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load.
- After installation further turning of the anchor must not be possible. The head of the anchor is supported in the fixture and is not damaged.
- . Adjustability according to Annex B6 for sizes 6-10.
- Cleaning of borehole is not necessary, if using a hollow drill.

G&B concrete screw GETO PLUS TMKI CE1

Intended use

Specification continuation

Annex B2



Table 4: Installation parame	eters					-			-		
GETO PLUS TMKI CE1 size				6			8			10	
Nominal embedment depth		h _{nom} [mm]	h _{nom1} 1) 35	h _{nom2} 45	h _{nom3} 55	h _{nom1} 45	h _{nom2} 55	h _{nom3} 65	h _{nom1} 55	h _{nom2} 75	h _{nom3} 85
Nominal drill hole diameter	d ₀	[mm]	55	6	55	45	8	05	55	10	65
Cutting diameter of drill bit	d _{cut} ≤	[mm]		6,40			8,45			10,45	
Depth of drill hole	$h_0 \ge$	[mm]	40	50	60	55	65	75	65	85	95
Clearance hole diameter	d _f ≤	[mm]		8	00	- 55	12	,,,		14	55
Installation torque (version with connection thread)	T _{inst}	[Nm]		10			20			40	
Torque impact screw driver		[-]	Ma	x. torq 160	ue acco	ording	to mar 300	nufactu	rer's in	structi 450	ons
structural systems (multiple use according to EN 1992-4:2018, only in dry internal conditions t_{fix} f_{ix} t_{fix} t_{fix} t_{fix} t_{fix} g_{0}°		h _e	h					↓ d _o			
Intended use	Standistration M. Formaria			-1					An	nex B	3



Table 5: Minimum thickness of member, minimum edge distance and minimum spacing													
GETO PLUS TMKI CE			6			8		10					
Nominal ambadment	donth	h _{nom}	h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}		
Nominal embedment	ueptn	[mm]	35	45	55	45	55	65	55	75	85		
Minimum thickness of member	h _{min}	[mm]	80	80	100	80	100	120	100	130	130		
Minimum edge distance	C _{min}	[mm]	35	35	35	35	35	35	40	40	40		
Minimum spacing	S _{min}	[mm]	35	35	35	35	35	35	40	40	40		

¹⁾ only for use in redundant non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

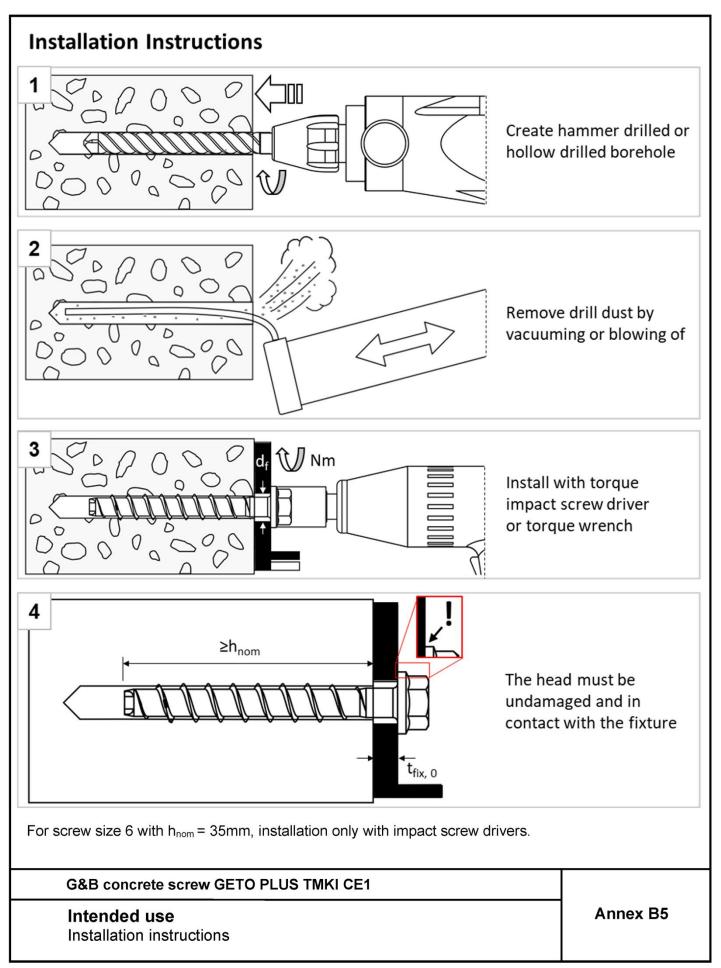
G&B concrete screw GETO PLUS TMKI CE1

Intended use

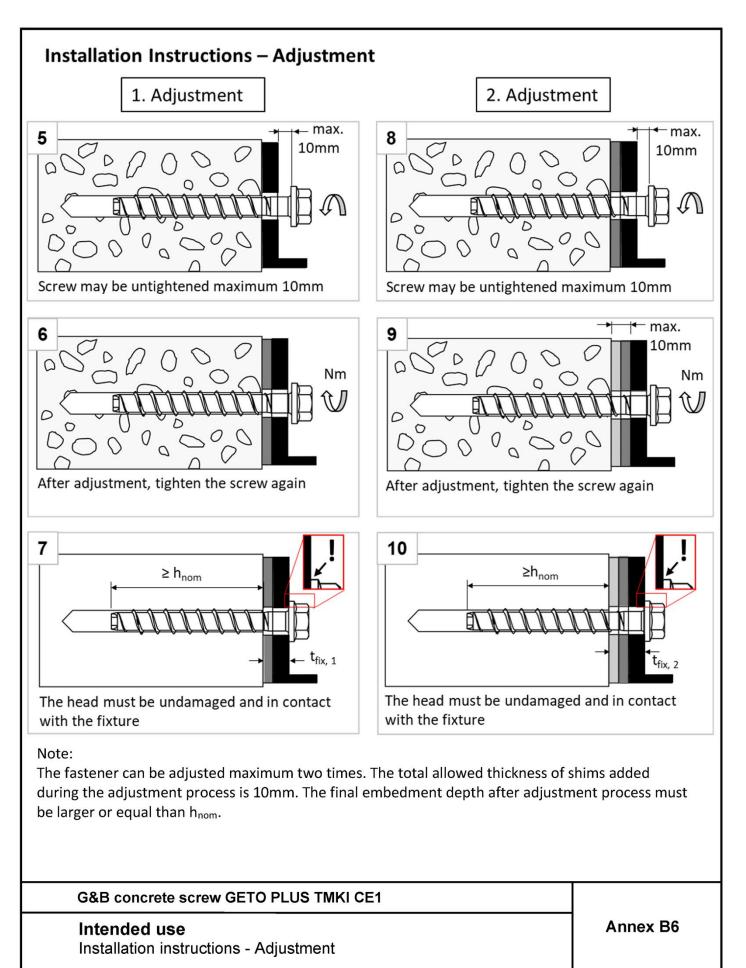
Minimum thickness of member, minimum edge distance and minimum spacing

Annex B4

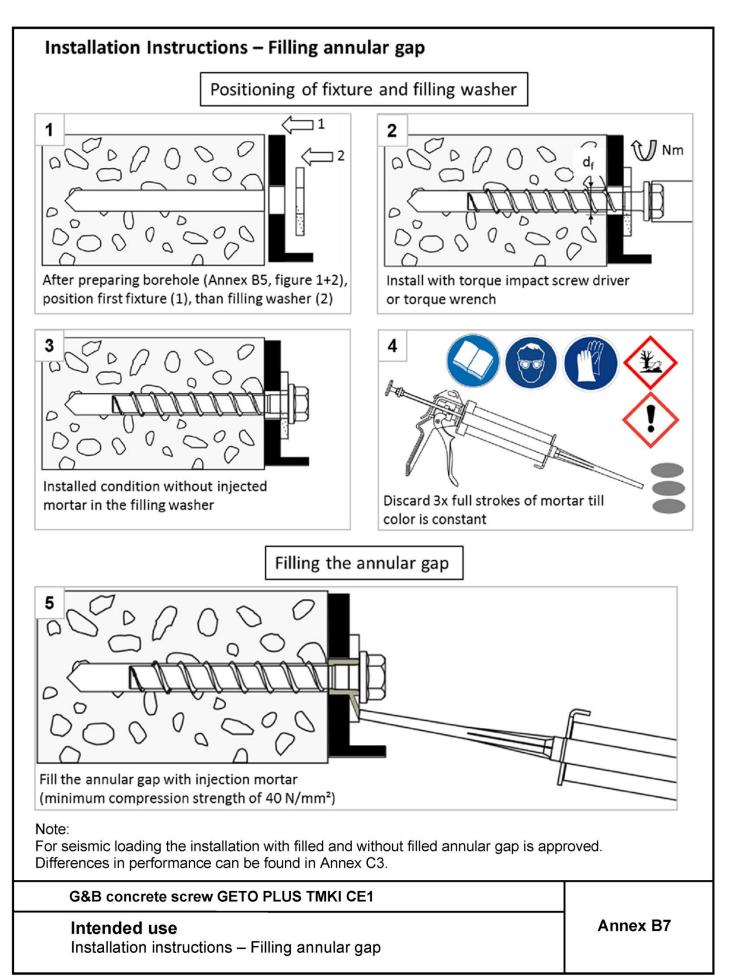












Deutsches Institut für Bautechnik

Table 6: Characteristic values for static and quasi-static loading														
GETO PLUS TMK	I CE1 size				6			8			10			
Nominal embedm	ent depth	ř	h_{nom}	h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h_{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h_{nom3}		
			[mm]	35	45	55	45	55	65	55	75	85		
Steel failure for t	tension a	nd shea		ding										
Characteristic resi		N _{Rk,s}	[kN]		14,0		3	27,0			45,0			
Partial safety facto		γ _{Ms,N}	[-]					1,5						
Characteristic resi	stance	V ⁰ _{Rk,s}	[kN]		7,0		13	,5	17,0	22,5	34	,0		
Partial safety facto	or	γ Ms,V	[-]		1,25									
Ductility factor		k7	[-]			0,8								
Characteristic ber load	nding	M ⁰ _{Rk,s}	[Nm]	n] 10,9 26,0 S					56,0					
Pull-out failure i	n uncrack	ed con	crete											
Characteristic ten load C20/25	sion	N _{Rk,p}	[kN]	3,5 ¹⁾	4,0	8,5	9,0	12,0	17,0	11,0	19,0	25,0		
	C25/30			0,35	0,50	0,38	0,!	0,50		0,50				
factor for $N_{Rk,p}$ = = $N_{Rk,p}$ (C20/25) $\cdot \psi_c$	C30/37			0,35	0,50	0,38	0,50		0,30	0,50				
with	C40/50	m	[-]	0,35	0,50	0,38	0,!	0,50 (0,50				
$\psi_c = \left(\frac{f_{ck}}{20}\right)^m$	C50/60			0,35	0,50	0,38	0,!	50	0,30	0,50				
Pull-out failure in	n cracked	concre	ete						4 0					
Characteristic ten load C20/25	sion	N _{Rk,p}	[kN]	2,5 ¹⁾	1,5	3,0	3,0	5,5	8,0	6,0	13,0	17,0		
Increasing factor for N _{Rk,p} =	C25/30			0,41	0,35			0,50			0,:	39		
$= \mathbf{N}_{\text{Rk,p}} (\text{C20/25}) \cdot \psi_c$	C30/37		[-]	0,41	0,35			0,50			0,	39		
with	C40/50	m	[-]	0,40	0,35			0,50			0,	39		
$\psi_{c}=\left(\frac{f_{ck}}{20}\right)^{m}$	C50/60				0,41	0,35	0,50					0,39		
¹⁾ only for use in re	dundant n	on-struc	tural s	vstems (n	nultiple	use) acc	ording t	o EN 19	97-4:20	018. onl	v in drv			

¹⁾ only for use in redundant non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

G&B concrete screw GETO PLUS TMKI CE1

Performances

Characteristic values for static and quasi-static loading

Annex C1



Table 7: Characteristic values for static and quasi-static loading continuation												
GETO PLUS	5 TMKI CE1 size				6			8			10	
Nominal en	nbedment depth		h_{nom}	h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
			[mm]	35	45	55	45	55	65	55	75	85
Concrete f	ailure: concrete	cone f	ailure	and spl	itting	failure						
Effective er depth	nbedment	h_{ef}	[mm]	25	34	42	32	41	49	40	57	65
k-factor	cracked	k _{cr}	[-]					7,7				
K-Ideloi	uncracked	k _{ucr}	[-]		11,0							
Concrete	spacing	S _{cr,N}	[mm]	3 x h _{ef}								
cone failure	edge distance	Conversitions.	[mm]				1	,5 x h _{ef}				
Splitting	resistance	N ⁰ Rk,sp	[kN]	3 <i>,</i> 5	4,0	8,5	9,0	12,0	17,0	11,0	19,0	25,0
failure	spacing	S _{cr,sp}	[mm]	120	160	240	200	240	290	230	280	320
case 1	edge distance	C _{cr,sp}	[mm]	60	80	120	100	120	145	115	140	160
Splitting	resistance	N ⁰ Rk,sp	[kN]	2)	2,5	5,5	5,5	8,0	11,0	7,0	15,0	20,0
failure	spacing	S _{cr,sp}	[mm]	2)	116	168	128	164	196	160	224	260
case 2	edge distance	C _{cr,sp}	[mm]	2)	58	84	64	82	98	80	114	130
Pry-out fai	lure											
Factor for p	ory-out failure	k ₈	[-]	1,0	1	,6	2,1	2	,8		2,5	
Installation	factor	γinst	[-]					1,0		Aga		
Concrete e	edge failure											
Effective le concrete	ngth in	l _f	[mm]	35	45	55	45	55	65	55	75	85
Nominal ou of screw	iter diameter	d_{nom}	[mm]		6			8			10	
internal co	se in redundant i onditions mance assessed	non-stru	ictural	systems (multipl	e use) a	accordin	g to EN	1992-4:	2018, o	nly in di	γ

G&B concrete screw GETO PLUS TMKI CE1

Performances

Characteristic values for static and quasi-static loading continuation

Annex C2



Table 8: Seismic category C TEI, type TPSI, type FEEI, typ								(I, type		
GETO PLUS TMKI CE1 size			-	5	8		1	0		
		h _{nom}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom3}	h _{nom1}	h _{nom3}		
Nominal embedment depth		[mm]	45	55	45	65	55	85		
Steel failure for tension and sl FESI ¹⁾ , type FEXI ¹⁾ , type TBI, type T			on type TEI	n type TEFI, type TEFXI, type TEI, type TPSI, type FEEI,						
Characteristic resistance	N _{Rk,s,C1}	[kN]	14	,0	27	',0	45	5,0		
Partial safety factor	al safety factor γ _{Ms,N} [-] 1,5									
Characteristic resistance Type TEFI, TEFXI, TEI, FEEI, TBI, TLI	V _{Rk,s,C1}	[kN]	3,5	4,0	8,0	10,0	14,0	16,0		
Characteristic resistance Type TPSI	V _{Rk,s,C1}	[kN]	2,5	2)	4,5	7,0	14,0	10,0		
Partial safety factor	γ _{Ms,V}	[-]			1,	25				
Without filling of the annular gap ³⁾	α_{gap}	[-]			0	,5				
With filling of the annular gap ⁴⁾	α_{gap}	[-]			1	,0				
Pull-out failure (version type TEFI, type TEFXI, type TEI, type TPSI, type FEEI, type FESI ¹), type FEXI ¹ , type TBI, type TLI and type DFI ¹)										
Characteristic resistance to tension load in crackedNRk,p,C1[kN]1,53,03,08,56,017,0concrete C20/25Concrete C20/25Concr										
Concrete cone failure (version t type TBI, type TLI and type DFI ¹⁾)	type TEF	l, type TE	FXI, type T	El, type Tl	PSI, type F	EEI, type I	ESI ¹⁾ , type	FEXI ¹⁾ ,		
Effective embedment depth	h _{ef}	[mm]	34	42	32	49	40	65		
Edge distance	C _{cr,N}	[mm]			1,5	x h _{ef}				
Spacing	S _{cr,N}	[mm]			3 x	h _{ef}				
Installation factor	γ_{inst}	[-]			1	,0				
Concrete pry-out failure (version	on type 1	rEFI, type	TEFXI, typ	e TEI, type	e TPSI, typ	e FEEI, typ	pe TBI, type	e TLI)		
Factor for pry-out failure	k ₈	[-]	1,	,6	2,1	2,8	2	,5		
Concrete edge failure (version	type TEF	l, type TE	FXI, type T	El, type Tl	PSI, type F	EEI, type	「BI, type TI	-I)		
Effective length in concrete	ا _f	[mm]	45	55	45	65	55	85		
Nominal outer diameter of screw	d_{nom}	[mm]	6	5	٤	3	1	0		
 ¹⁾ only tension load ²⁾ no performance assessed ³⁾ without filling of the annular gap according to annex B5 ⁴⁾ with filling of the annular gap according to annex B7 										
G&B concrete screw G	ETO PL	US TMK	I CE1							
Performances Annex C3 Seismic category C1 – Characteristic load values Annex C3										



Table 9: Fire expos	ure – cha	aracteristi	c value	es of r	esista	ance								
GETO PLUS TMKI C	E1 size				6			8			10			
Nominal crehedress	t danth		h _{nom}	11)	2	3	1	2	3	1	2	3		
Nominal embedmen	t depth		[mm]	35	45	55	45	55	65	55	75	85		
Steel failure for ten	sion and	shear load												
	R30	N _{Rk,s,fi30}	[kN]		0,9			2,4			4,4			
	R60	N _{Rk,s} ,fi60	[kN]		0,8			1,7		3,3				
	R90	N _{Rk,s} ,fi90	[kN]		0,6			1,1		2,3				
	R120	N _{Rk,s} ,fi120	[kN]		0,4			0,7			1,7			
	R30 V _{Rk,s,fi30} [kN] 0,9 2,4													
Characteristic R60 V _{Rk,s,fi60} [kN] 0,8 1,7														
resistance R90 V _{Rk,s,fi90} [kN] 0,6 1,1 2,														
R120 V _{Rk,s,fi120} [kN] 0,4 0,7 1,7														
R30 M ⁰ _{Rk,s,fi30} [Nm] 0,7 2,4 5,9														
R60 M ⁰ _{Rk,s,fi60} [Nm] 0,6 1,8 4,5														
R90 M ⁰ _{Rk,s,fi90} [Nm] 0,5 1,2 3,0														
R120 M ⁰ _{Rk,s,fi120} [Nm] 0,3 0,9 2,3														
Pull-out failure														
Characteristic	R30-90	N _{Rk,p,fi}	[kN]	0,6	0,4	0,8	0,8	1,4	2,0	1,5	3,3	4,3		
resistance												3,4		
Concrete cone failu	ire					-	-				-			
Characteristic	R30-90	N ⁰ Rk,c,fi	[kN]	0,5	1,2	2,0	1,0	1,9	2,9	1,7	4,2	5,9		
resistance	R120	N ⁰ Rk,c,fi	[kN]	0,4	0,9	1,6	0,8	1,5	2,3	1,4	3,4	4,7		
Edge distance														
R30 - R120		Ccr,fi	[mm]					2 x h _{et}	f					
In case of fire attack	from more	e than one s	ide, the	minir	num e	edge d	istance	e shall	be ≥3	300mm	n.			
Spacing														
R30 bis R120		S _{cr,fi}	[mm]				i.	4 x h _{et}	f					
The anchorage depth	n has to be	increased f	or wet	concre	ete by	at leas	st 30 n	nm co	mpare	ed to t	he giv	en		
value.														
¹⁾ only for use in redun	dant non-s	tructural syst	tems (m	ultiple	use) a	ccordir	ng to El	N 1992	2-4:201	l8,				
only in dry internal o		,		·			0							
G&B concrete	e screw G	ETO PLUS	тмкі с	E1										
											Appex C4			
	Performances Annex C4 Fire exposure – characteristic values of resistance Image: Comparison of the second seco													



Table 10: Displacements under static and quasi-static tension load											
GETO PLUS TMKI CE1 size				6		8			10		
Nominal embedment depth			\mathbf{h}_{nom}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
Noninal eniocament depti		[mm]	45	55	45	55	65	55	75	85	
Cracked concrete	tension load	Ν	[kN]	0,72	1,45	1,63	2,74	4,06	3,04	6,22	8,46
	displacement	δ_{NO}	[mm]	0,19	0,27	0,27	0,53	0,45	0,26	0,58	0,61
		δ_{N^∞}	[mm]	0,55	0,84	0,49	0,66	0,61	0,69	0,92	1,1
	tension load	N	[kN]	2,11	4,07	4,24	5,97	8,03	5,42	9,17	12,28
Uncracked concrete	tension load									-	
	displacement	δ_{NO}	[mm]	0,42	0,43	0,33	0,49	0,58	0,84	0,62	0,79
		δ_{N^∞}	[mm]	0,42	0,43		0,58			0,79	

Table 11: Displacements under static and quasi-static shear load

GETO PLUS TMKI CE1 size				6		8			10		
Nominal embedment depth [mm]			h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	
			[mm]	45	55	45	55	65	55	75	85
Cracked and uncracked concrete	shear load	V	[kN]	3,3		8,6			16,2		
	displacement	δ_{V0}	[mm]	1,55		2,7			2,7		
		δ_{V^∞}	[mm]	3,1		4,1			4,3		

G&B concrete screw GETO PLUS TMKI CE1

Performances

Annex C5

Displacements under static and quasi-static loads